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ABBREVIATIONS AND CODES INDEX

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 # Nominal Number Size
 # Number

2WD Two Wheel Drive
 4WD Four Wheel Drive

84WB 84 Inch Wheelbase
 104WB 104 Inch Wheelbase
 110WB 110 Inch Wheelbase
 119WB 119 Inch Wheelbase
 131WB 131 Inch Wheelbase

232 SIX-232 Cubic Inch Displacement
 258 SIX-258 Cubic Inch Displacement
 304 V8-304 Cubic Inch Displacement
 360 V8-360 Cubic Inch Displacement
 401 V8-401 Cubic Inch Displacement

Alt. Alternator
 Amp. Amphere
 API Necessary Attaching Parts Included
 AR As Required
 Assy. Assembly
 Auto. Automatic

Bbl. Barrel
 Beg. Beginning
 Brg. Bearing

Calif. California
 Carb. Carburetor
 CP Complete
 C.I.D. Cubic Inch Displacement
 C.P. Candle Power
 C.R. Cross Recess
 CKD. Complete Knock Down
 Cyl. Cylinder

Dia. Diameter
 D/S Directional Signal
 Dlx. Deluxe
 DR. Door

E/ Except
 E.C.E. European Economic Communities

F Fahrenheit
 Ft. Serviced In Bulk Only; Therefore,
 Specify Length Required In Feet

Gal. Gallon
 Gskt. Gasket
 GVW Gross Vehicle Weight

Hsg. Housing

I.D. Inside Diameter
 Incl. Includes
 Inter. Intermediate

L Left
 L/C Low Compression
 LAC Less Production Installed Air Conditioning
 And Also Applicable To Vehicles
 Equipped With American Air
 LAE Less Alternator Equipment
 LAF Less Automatic Fan
 LASC Less Automatic Speed Control
 LAW Less Adjusting Steering Wheel

Lbs. Pounds
 LBS Less Bucket Seats
 LBWV Less Brake Warning Valve
 LCC Less Catalytic Converter
 LCCS Less Catalytic Converter System
 LCAI Less Cold Air Induction
 LCFE Less Controlled Fuel Evaporation
 LCGS Less Column Gear Shift
 LDB Less Disc Brakes
 LDE Less Dual Exhaust
 LDT Less Dual Throat Carburetor
 LEAB Less Energy Absorbing Bumper
 LED Light Emitting Diode
 LEEP Less Exhaust Emission Pump
 LEGR Less Exhaust Gas Recirculation
 LEOW Less Electrically Operated Windshield Washer
 LER Less Electric Regulator
 LFGS Less Floor Gear Shift
 LFFC Less Filter Oil Filler Cap
 LFRS Less Fold Down Rear Seat
 LHAC Less High Altitude Compensation
 LHD Left Hand Drive
 LHDC Less Heavy Duty Cooling
 LHPG Less Handling Package
 LHT Less Hydramatic Transmission
 LLD Less Locking Differential

LOCT Less Oil Cooler Tubes
 LPB Less Power Brakes
 LPS Less Power Steering
 LQT Less Quadra Trac
 LSFC Less Sealed Oil Filler Cap
 LTAC Less Thermostatic Air Control In Air Cleaner
 LTCS Less Transmission Controlled Spark
 LTTP Less Trailer Towing Package
 LTVS Less Thermostatic Vacuum Switch
 LWO Less Woodgrain Overlay
 L4ST Less 4-Speed Transmission
 LRC Less Roof Cover
 LSP Less Snow Plow

Mldg. Moulding
 M.P.H. Miles Per Hour
 MR Modification May Be Required
 NA Not Available
 NC Neutral Color
 NO. Number

OAC Optional Air Conditioning
 O.D. Outside Diameter
 OEO Optional Exterior Ornamentation
 Ord. Order
 O.S. Oversize
 OSR Optional Service Replacement
 Oz. Ounce

PCV Positive Crankcase Ventilation
 PO Indicates Part Of
 Pkg. Package
 Pr. Price
 Prop. Propeller

Qt. Quart

R Right
 Ref. Refer
 Reg. Regulator
 Req. Required
 RHD Right Hand Drive
 RWD Rear Window Defogger

ABBREVIATIONS AND CODES INDEX (Continued)

SE Special Equipment
 Six Six Cylinder Engine
 SS Supplied For Service
 Std. Standard

Temp. Temperature
 Therm. Thermostat
 Thriftside (Same As Flairside)
 Townside (Same As Styleside)
 Trans. Transmission
 TRK Truck
 U.S. Undersize

V Volts
 V8 Eight Cylinder Overhead Valve Engine
 VDO Vehicle Deviation Order

w/ With
 w/o Without

WAA With American Air
 WAC... With Production Installed Air Conditioning But
 Not Applicable To Vehicles Equipped
 With American Air
 WAE With Alternator Equipment
 WAF With Automatic Fan
 WASC With Automatic Speed Control
 WAT With Automatic Transmission
 WAW With Adjusting Steering Wheel
 WB Wheelbase
 WBG With Bumper Guards
 WBS With Bucket Seats
 WBWV With Brake Warning Valve
 WCAI With Cold Air Induction
 WCC With Catalytic Converter
 WCCS With Catalytic Converter System
 WCFE With Controlled Fuel Evaporation
 (Evaporative Emission Control)
 WCGS With Column Gear Shift
 WCHB With Center Horn Button
 WDB With Disc Brakes
 WDBD With Dual Belt Drive
 WDT With Dual Throat Carburetor
 WEAB With Energy Absorbing Bumper
 WEEP With Exhaust Emission Pump
 WEGR With Exhaust Gas Recirculation
 WEOW ... With Electrically Operated Windshield Washer
 WER With Electric Regulator
 WEW With Electric Wiper
 WFFC With Filter Oil Filler Cap
 WFGS With Floor Gear Shift
 WFS With Full Seat
 WFTU With Full Time Unit
 WHAC With High Altitude Compensation
 WHDC With Heavy Duty Cooling
 WHT With Hydramatic Transmission
 WLD With Locking Differential (Applies To
 Powr - Lok And Twin Grip Differential)
 WMT With Manual Transmission
 WOCT With Oil Cooler Tubes
 WPB With Power Brakes
 WPS With Power Steering
 WPTU With Part Time Unit

WQT With Quadra Trac
 WSBD With Single Belt Drive
 WSFC With Sealed Oil Filler Cap
 WSH With Spoke Horn
 WST ... Recoded W3ST-With Threespeed Transmission
 WTAC ... With Thermostatic Air Control In Air Cleaner
 WTCS With Transmission Controlled Spark
 WTPP With Trailer Towing Package
 WTVS With Thermostatic Vacuum Switch
 WWO With Woodgrain Overlay

W3ST With Threespeed Transmission
 W4ST With Fourspeed Transmission

W4B With Four Barrel Carburetor
 W4BF With Four Blade Fan
 W5BF With Five Blade Fan
 W6BF With Six Blade Fan
 W7BF With Seven Blade Fan

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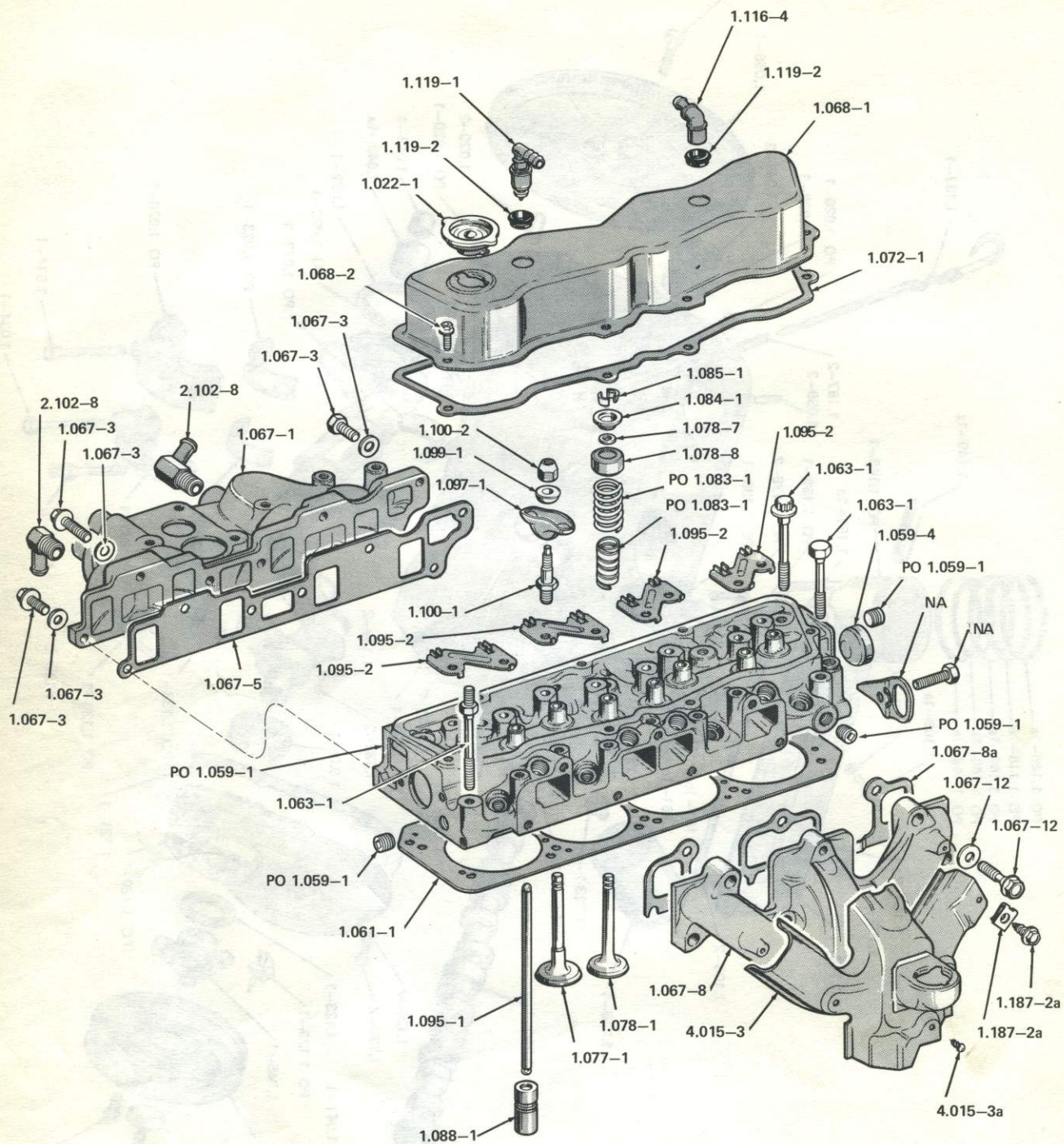
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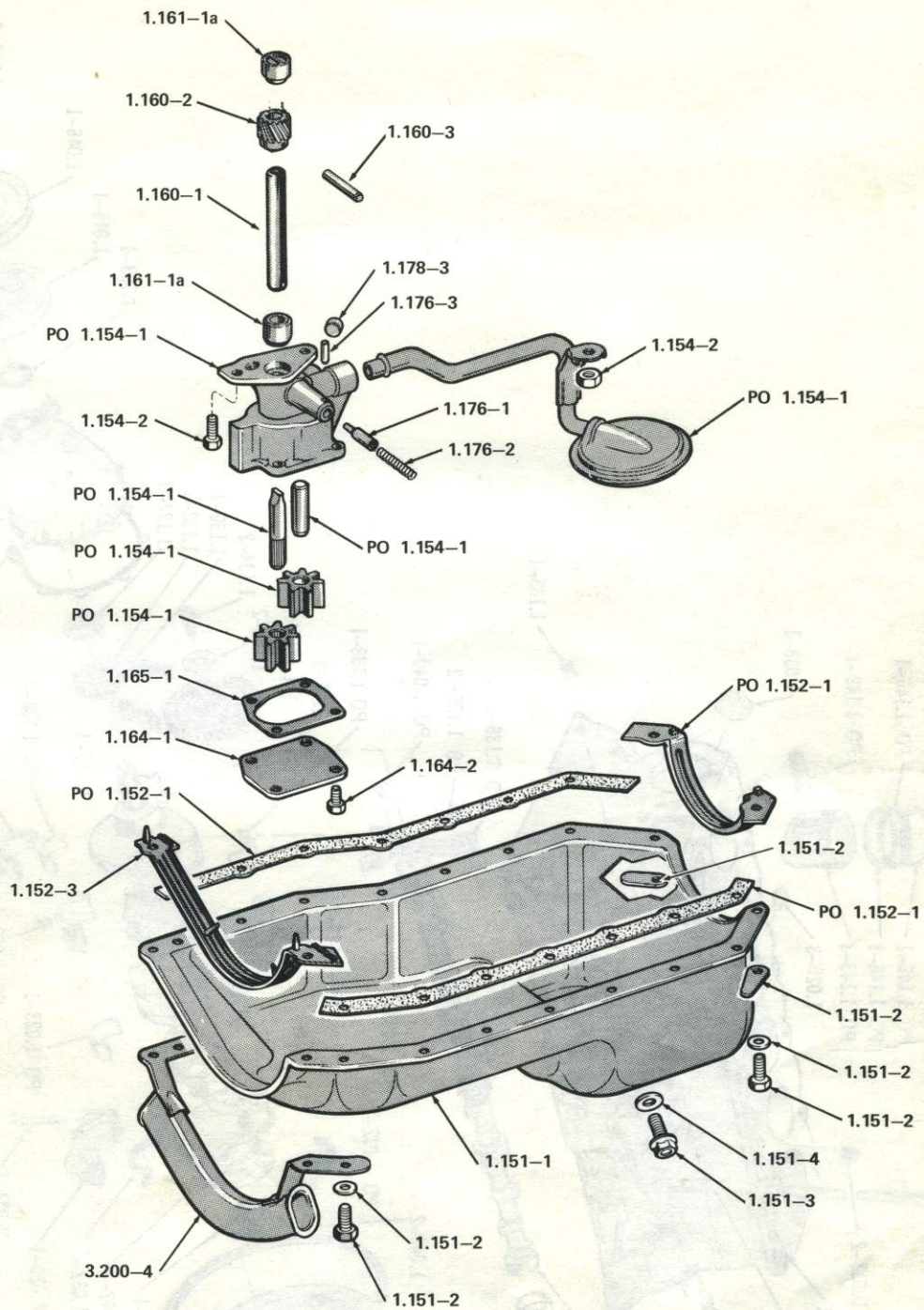
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J-6218

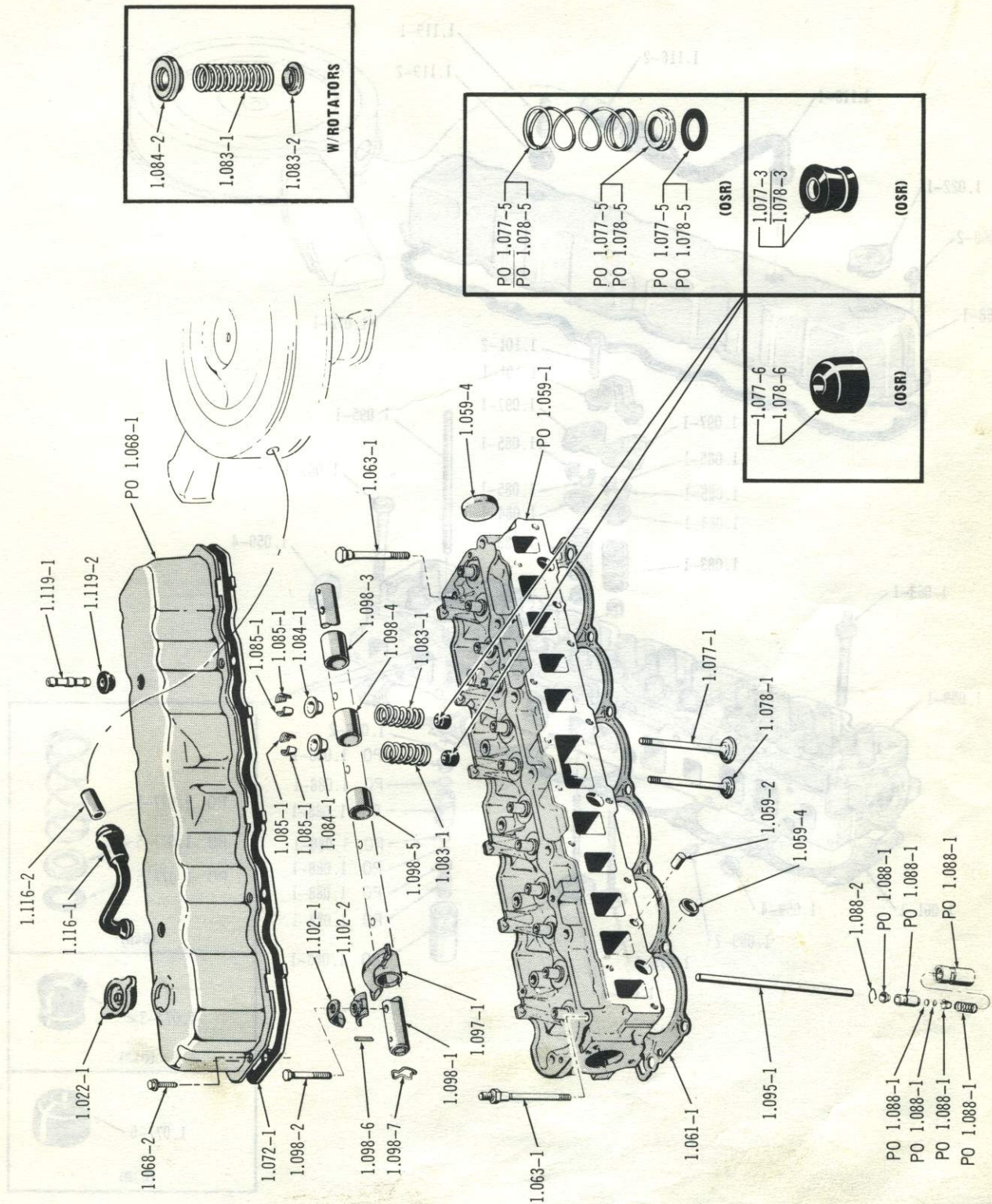
CYLINDER HEAD . . . FOUR



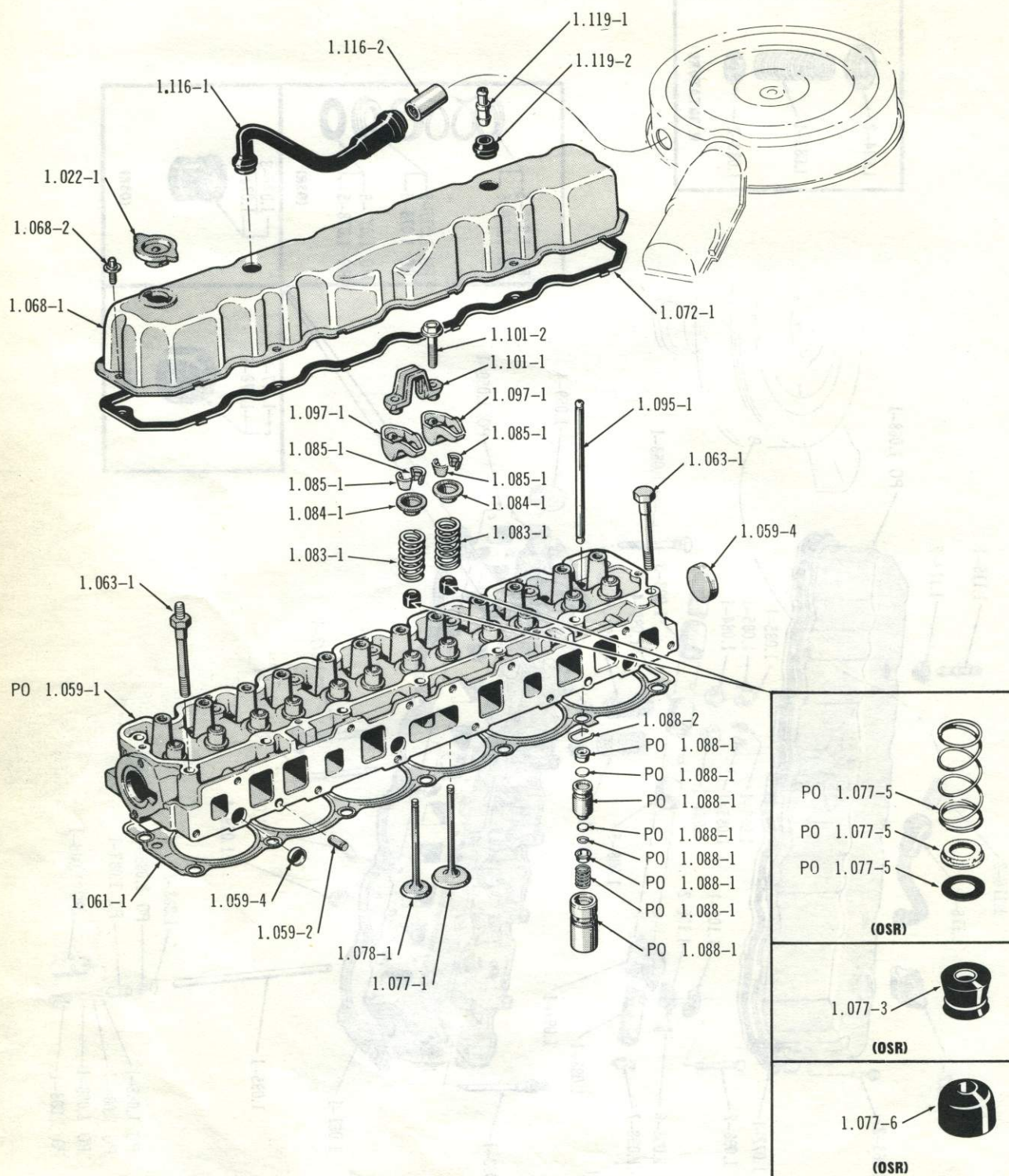
J-6234

ENGINE OIL PAN AND PUMP . . . FOUR

J-5826

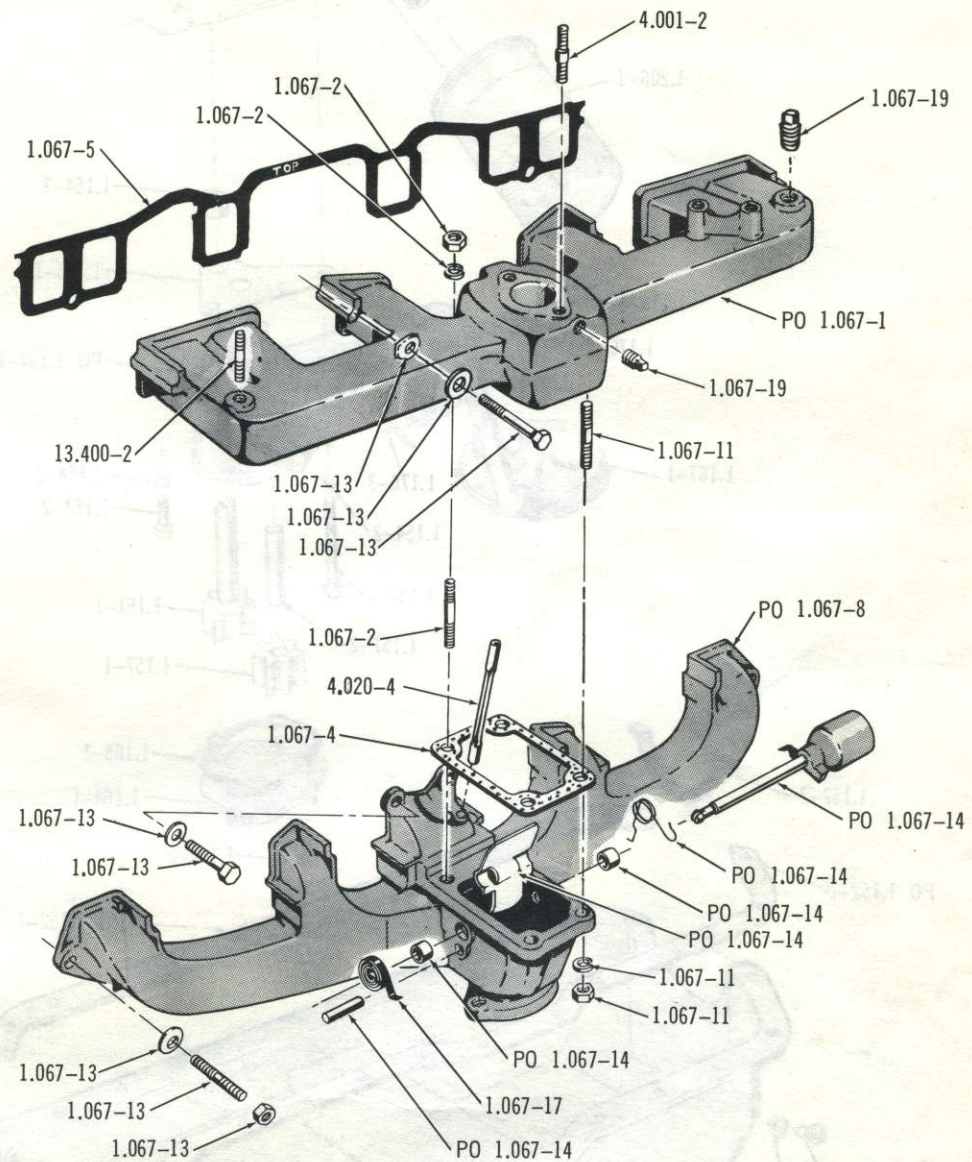


CYLINDER HEAD (WITH CAST TYPE ROCKER ARM) . . . SIX



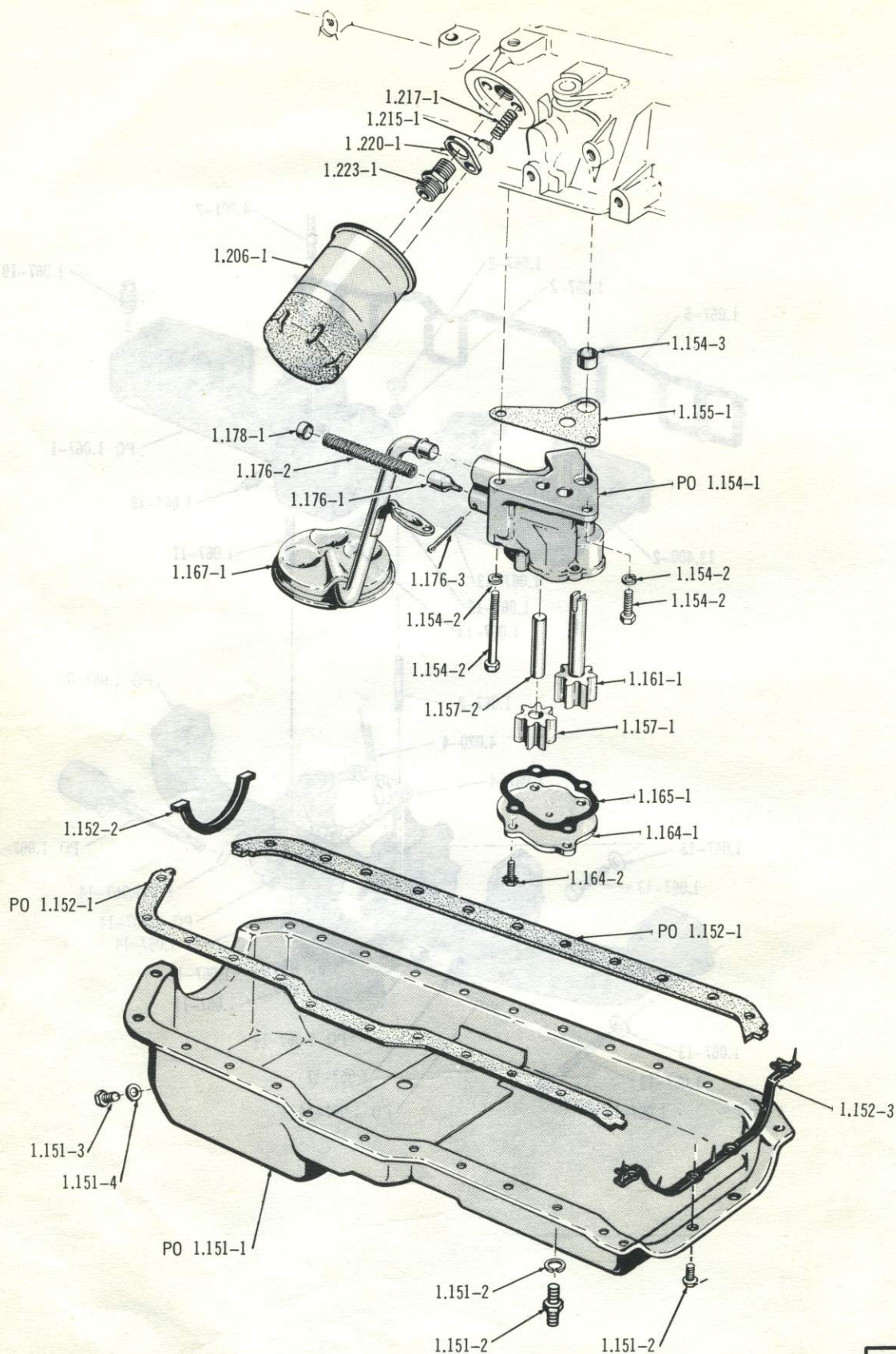
J-5997

CYLINDER HEAD (WITH STAMPED TYPE ROCKER ARM) . . . SIX



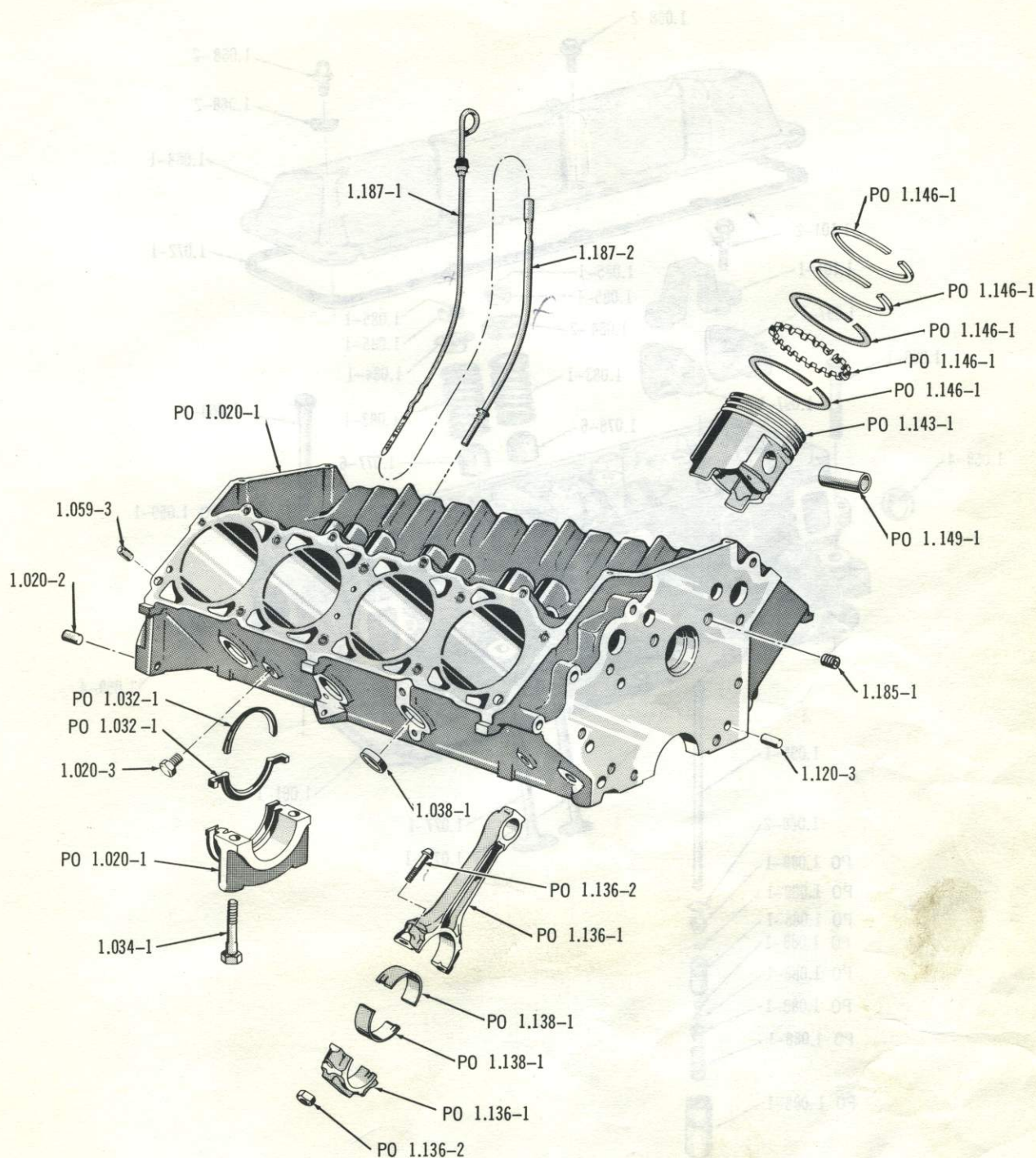
J-4327

MANIFOLDS . . . SIX



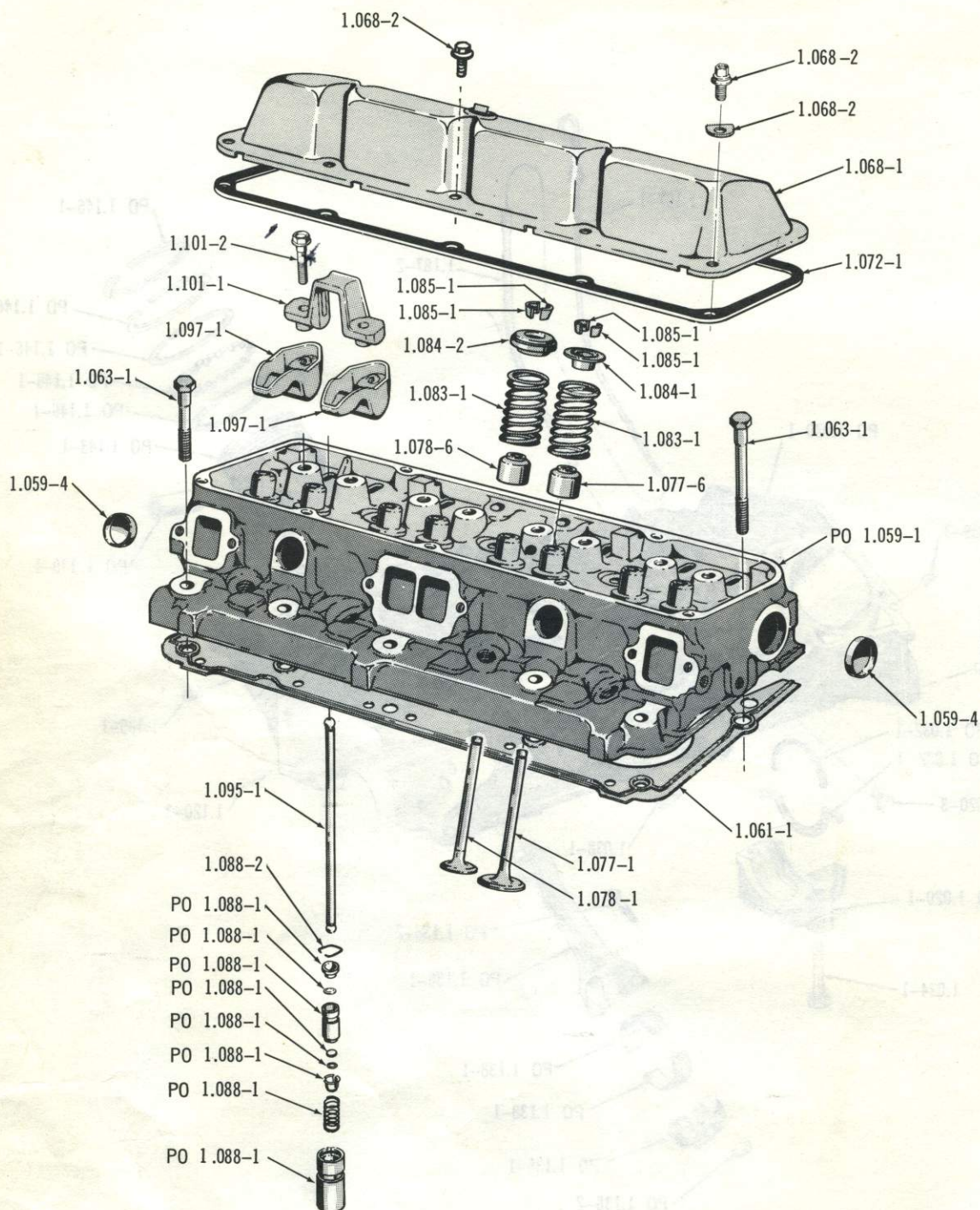
J-4328

OIL PAN, OIL PUMP AND FILTER ... SIX



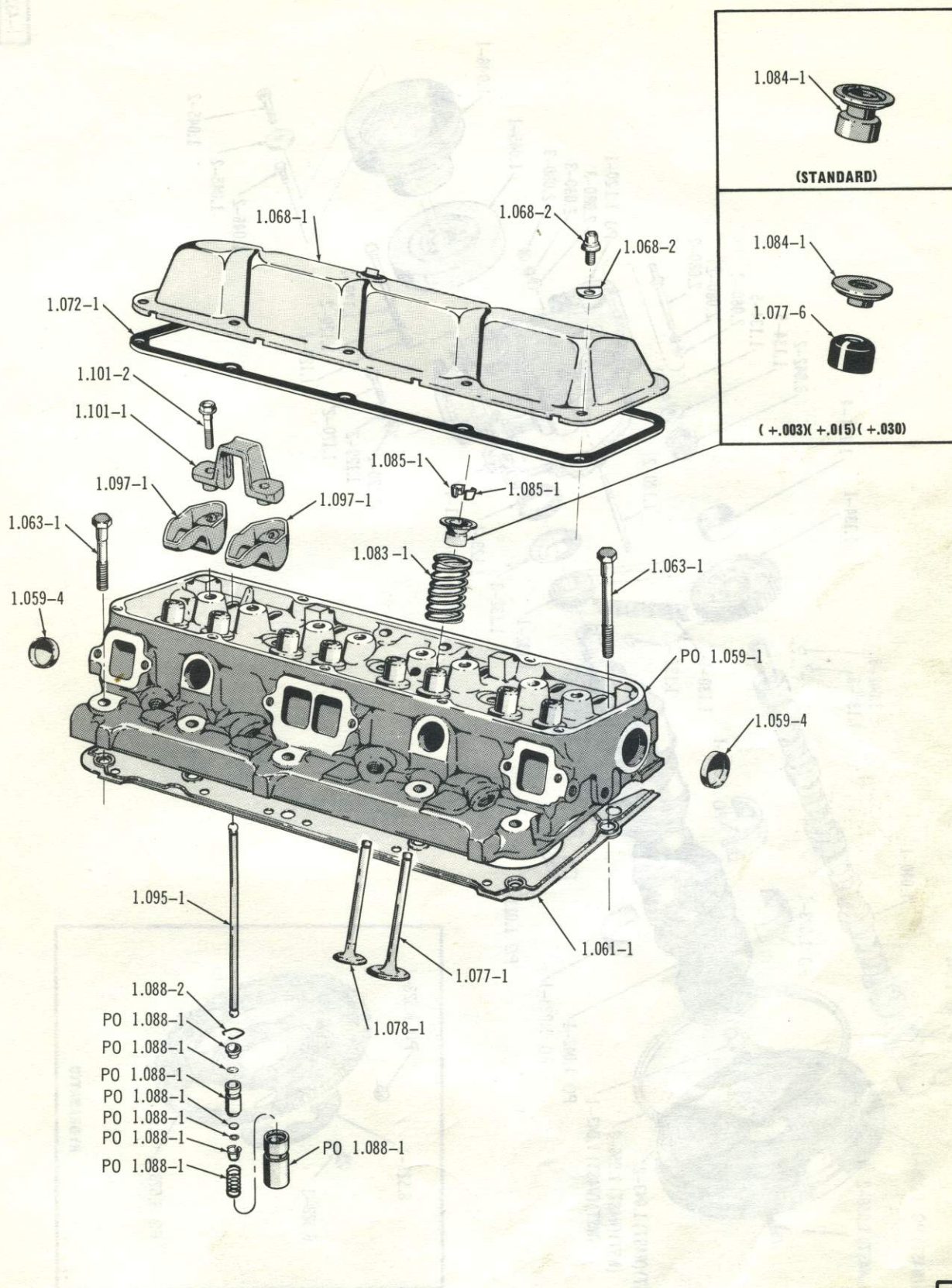
J-4315

CYLINDER BLOCK ... V8



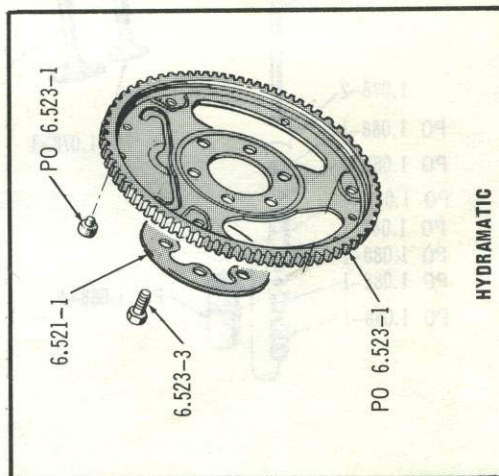
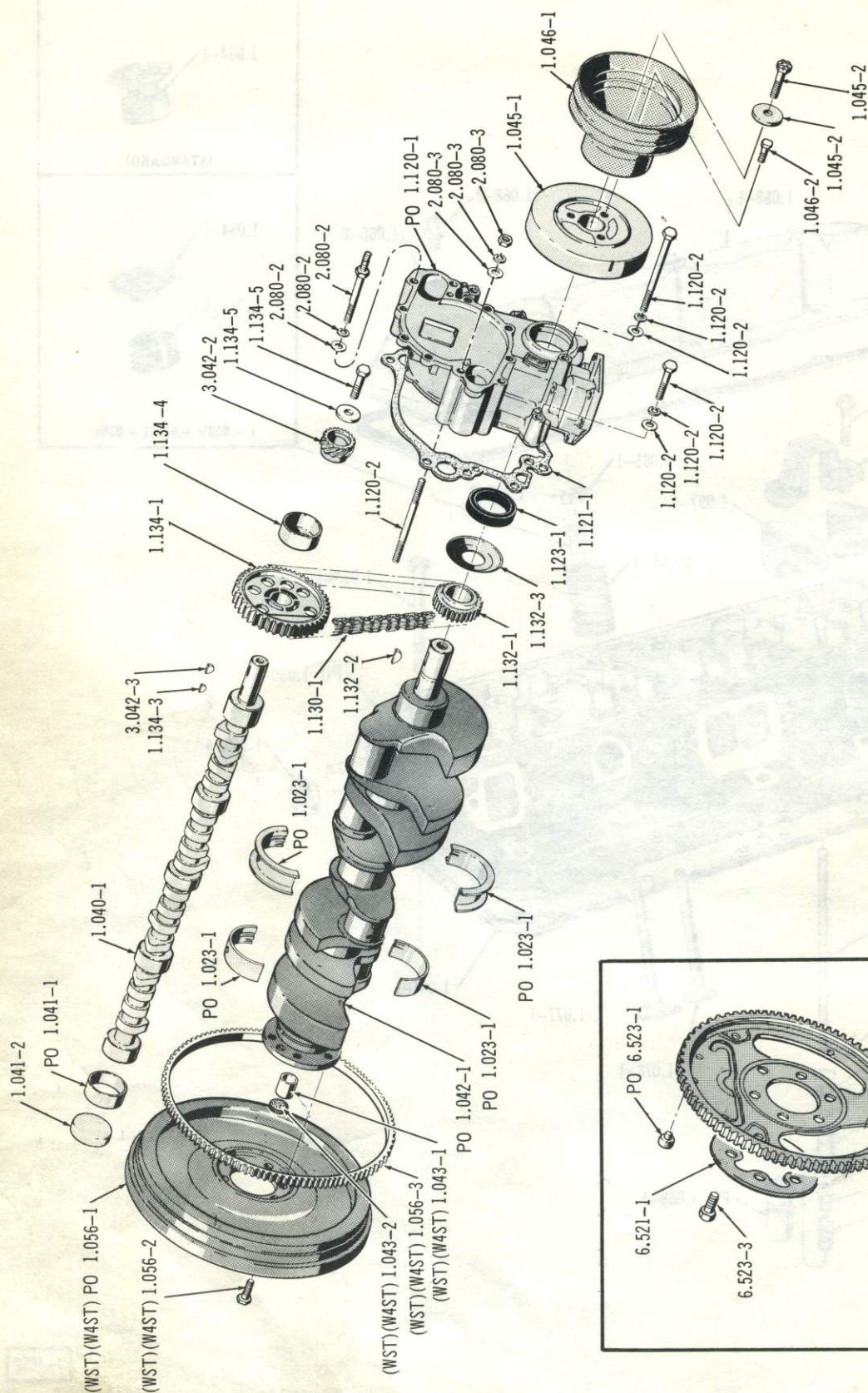
J-5693

CYLINDER HEAD, VALVES AND COVER . . . 360-401 (EXCEPT HEAVY DUTY)



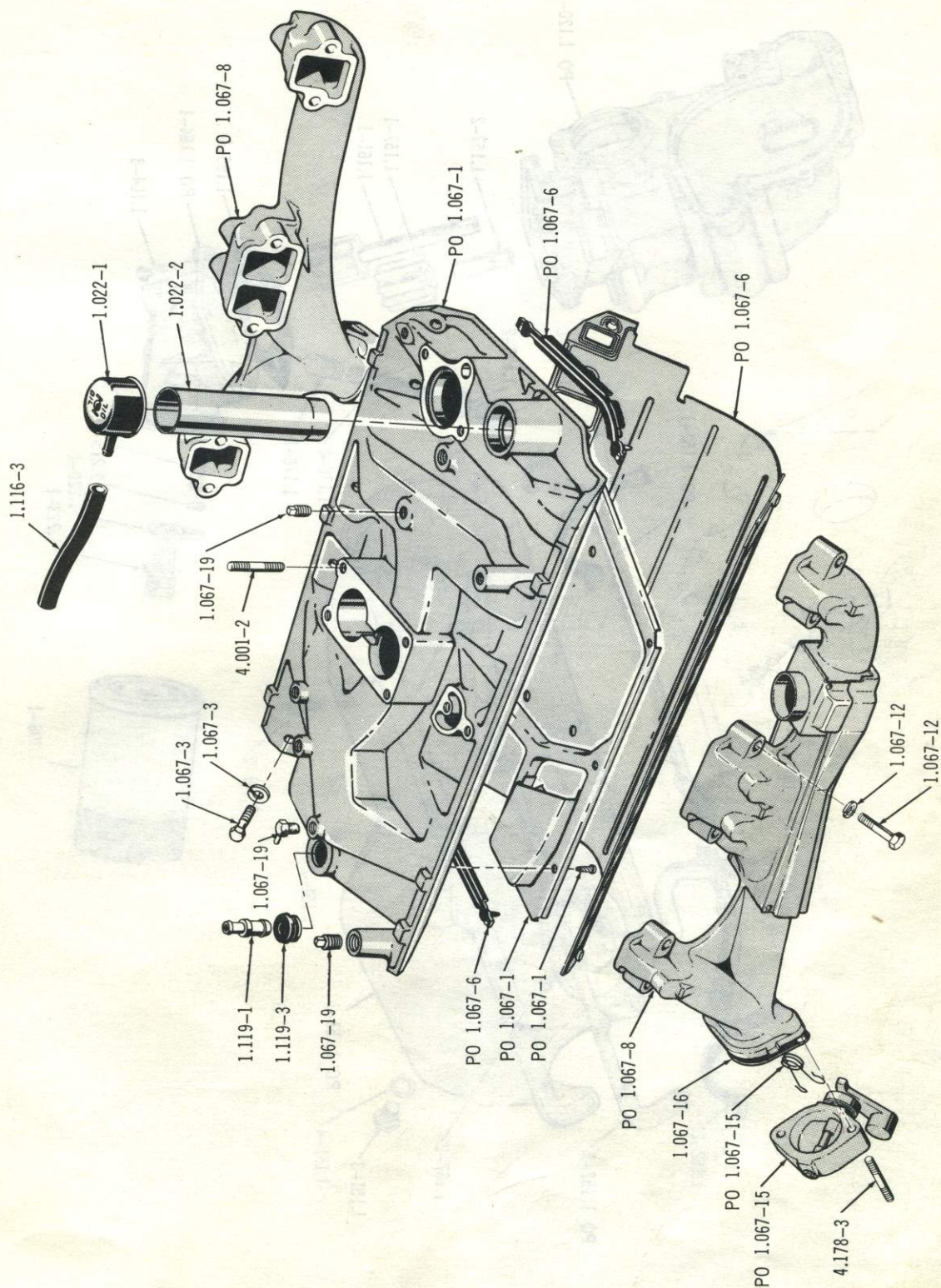
CYLINDER HEAD, VALVES AND COVER . . . 304, 360-401 (HEAVY DUTY)

J-4317

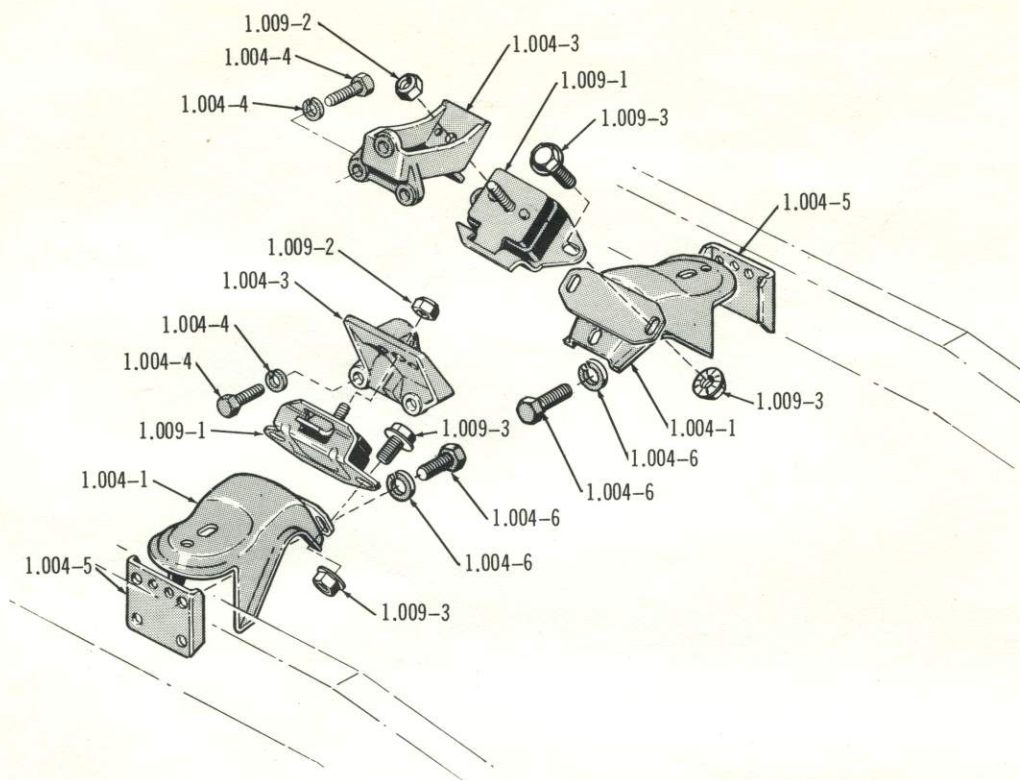


CRANKSHAFT AND CAMSHAFT ... V8

J-5636

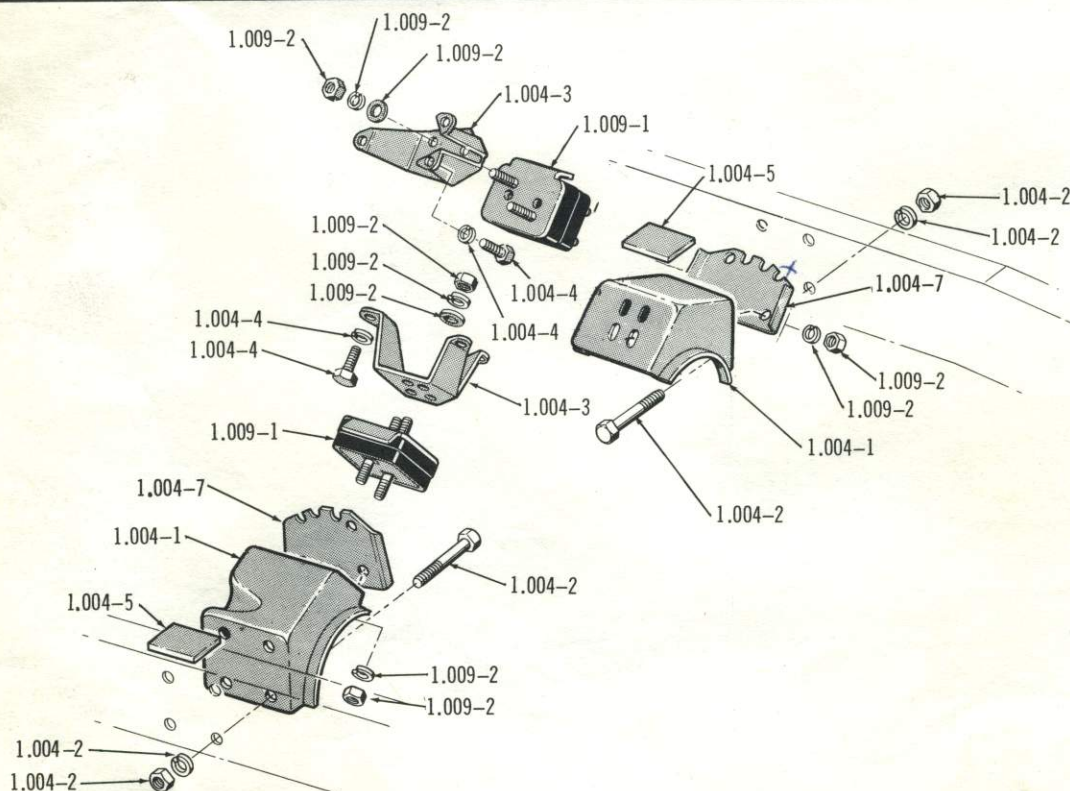


MANIFOLDS . . . V8



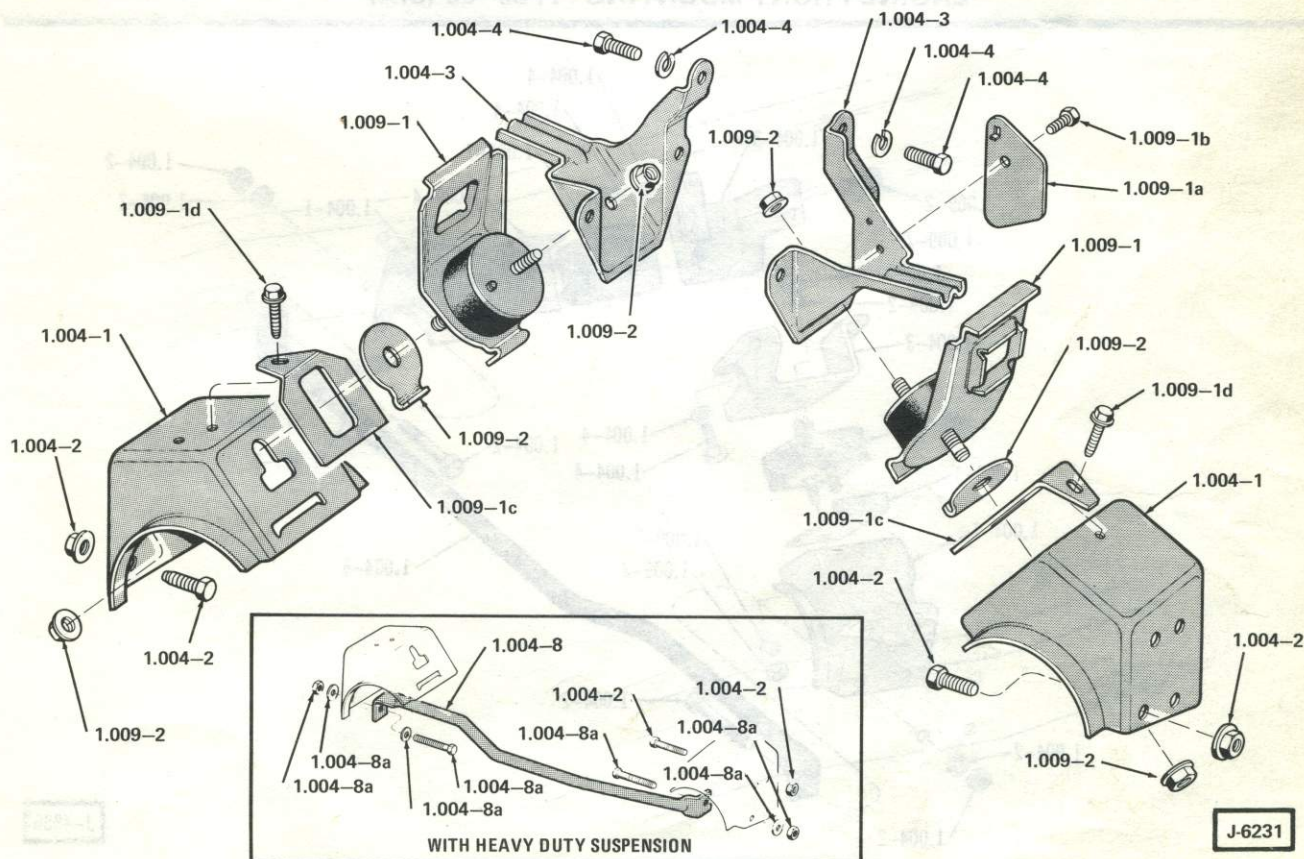
J-5856

ENGINE FRONT MOUNTING . . . 10-20-40 (SIX)

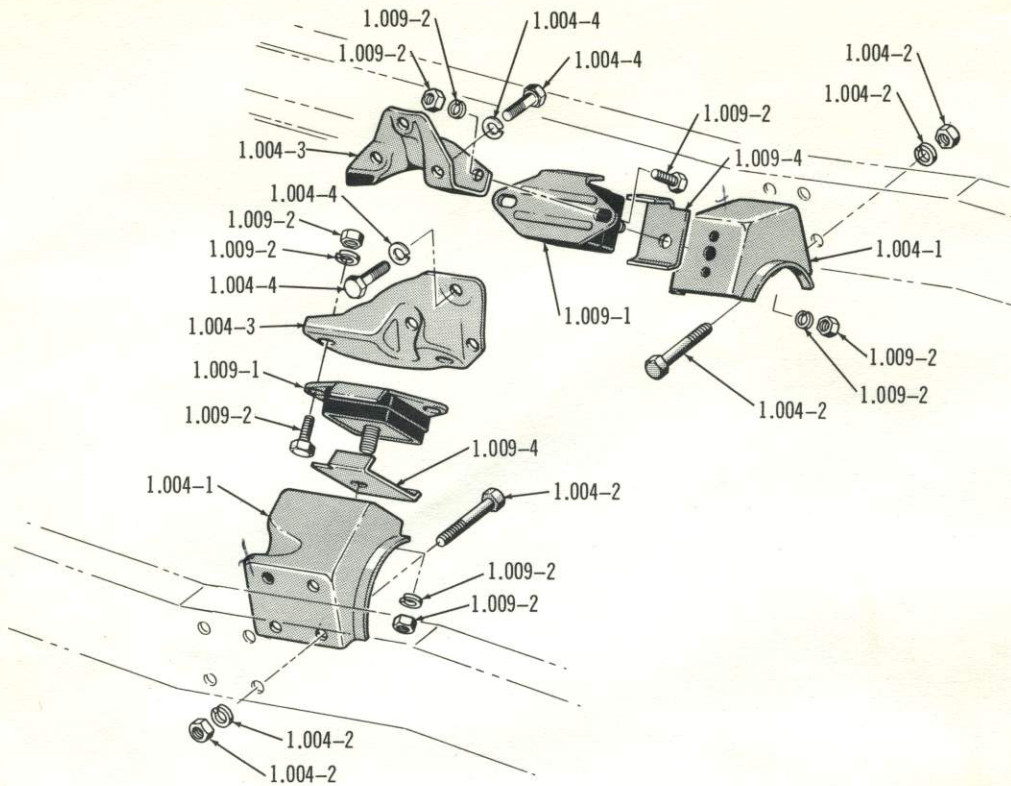


J-4361

ENGINE FRONT MOUNTING . . . 10-20-40 (V8)

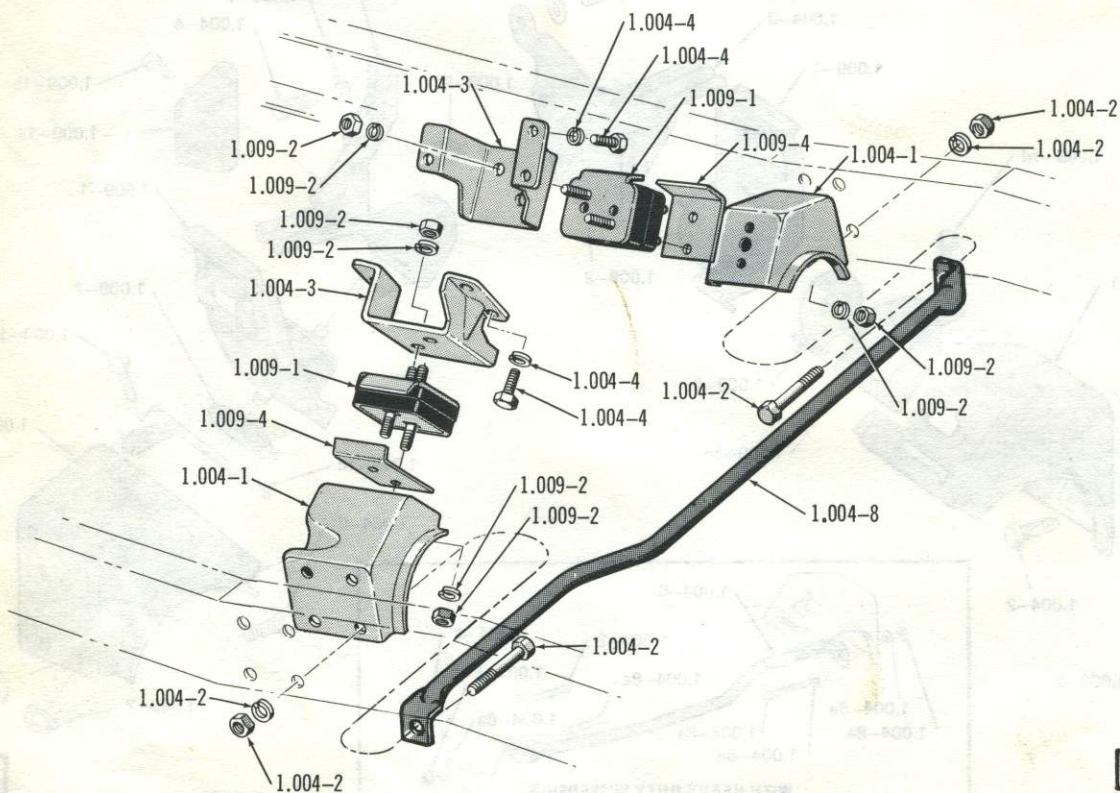


ENGINE FRONT MOUNTING ... 80-90 (FOUR)



ENGINE FRONT MOUNTING . . . 80-90 (SIX)

J-4985



ENGINE FRONT MOUNTING . . . 80-90 (V8)

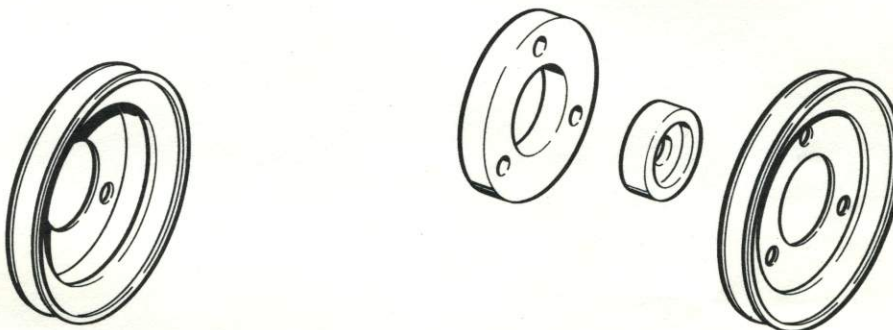
J-4986

SPECIAL INFORMATION

The Engine Build Code Number, Vehicle Identification Number and the information provided on the Unit Body Plate are often necessary when determining the proper replacement parts for your automobile. For their location refer to the General Information Section found at the front of this catalog.

NOTES

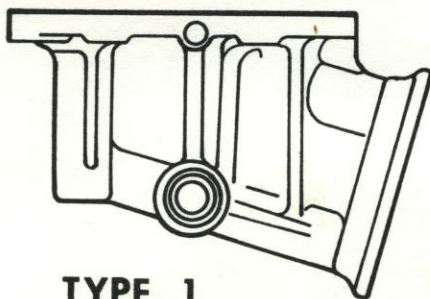
- 1-1..... On 1974 (Six) Engine can be identified by having a Shaft running the Length of the Cylinder Head retaining all Rocker Arms.
- 1-2..... On 1974 (Six) Engine can be identified by having Intake and Exhaust Valve Rocker Arms attached to the Cylinder Head with a Pivot retaining all Rocker Arms.
- 1-3..... Refer to Type 1 Illustration below.
- 1-4..... Refer to Type 2 Illustration below.



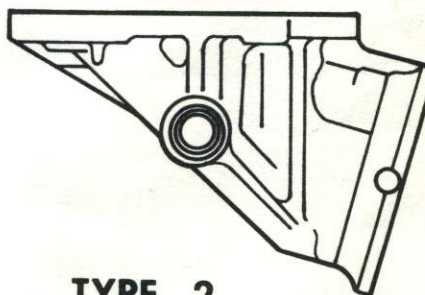
TYPE 1

TYPE 2

- 1-5..... When ordering for Vehicle equipped with Four Barrel Carburetor, Carburetor Gaskets must also be ordered.
- 1-6..... Refer to Oil Pump Cover Type 1 Illustration below.
- 1-7..... Refer to Oil Pump Cover Type 2 Illustration below.



TYPE 1



TYPE 2

- 1-8..... On 1976-1977 80-90 (WMT), Crankshaft Pilot Bushing 322 2723 must be ordered separately. Discard Pilot Bushing furnished with Crankshaft.
- 1-9..... On 1976-1979 90 (WHT), Crankshaft Pilot Sleeve 535 2374 Must be ordered separately.
- 1-10.... Water Temperature Sending Unit located at front of Cylinder Head between Thermostat Housing and Water Pump Inlet.
- 1-11.... Water Temperature Sending Unit located top left corner at rear of Cylinder Head.
- 1-12.... Width of Teeth on Camshaft and Crankshaft Sprockets is 5/8".
- 1-13.... Width of Teeth on Camshaft and Crankshaft Sprockets is 1/2".

ENGINE

1.004

GROUP NO. — DESCRIPTION — YEAR and MODEL	PAKS CODE	PRIMARY GROUP NO.	PER CAR	PART NO.	CODE
1.002-1 ENGINE ASSEMBLY					
(Incl. Cylinder Block, Pistons, Pins, Rings, Connecting Rods, Main Bearings And Crankshaft)					
80 FOUR			1	813 2200	
(Incl. Cylinder Block, Pistons, Pins, Rings, Connecting Rods, Main Bearings, Crankshaft, Camshaft, Camshaft Bearings, Timing Gears And Timing Chain)					
74 232 (* 1-1)	1		1	812 4235	
74 232 (* 1-2)			1	812 4964	
75 232 (Except California)			1	812 5416	
75 232 (California)			1	812 5418	
76/77 232 (* 1-10)			1	812 5418	
77/78 232 (* 1-11)			1	812 7941	
74 258 (* 1-1)	1		1	812 4410	
74 258 (* 1-2)			1	812 4970	
75 258 (10)(20)(40)			1	812 5818	
75 258 (80)			1	812 5821	
75 258 (Export-80)			1	812 5818	
76 258 (* 1-8)			1	812 5818	
77 258 (LDT-* 1-8 And * 1-10)			1	812 5818	
77/78 258 (LDT-* 1-11)			1	812 7944	
77/78 258 (WAT-WDT)	1		1	812 7938	
77/78 258 (WMT-WDT)	1		1	812 7944	
79 258 (WAT-WDT)	1		1	813 0209	
79 258 (WMT-WDT)	1		1	813 0787	
80 SIX (WMT)			1	813 1630	
80 SIX (WAT)			1	813 1633	
74 304	15		1	812 2320	
75 304			1	812 5838	
76/78 304 (* 1-9)			1	812 5838	
79/ 304 (* 1-9)			1	813 0670	
74 360	(Use 812 6088) 15		1	812 4417	
75/ 360	15		1	812 6088	
74/78 401	15		1	812 4420	
1.004-1 BRACKET, Front Engine Mounting Support (To Frame)					
80 (Left) FOUR (80)(90)			1	535 9855	
80 (Right) FOUR (80)(90)			1	535 9854	
74/ (Left) 258 (10)(20)(40)			1	535 2439	
74/ (Right) 258 (10)(20)(40)			1	535 2440	
74 360 (10)(20)(40)			2	535 2029	
75/ V8 (10)(20)(40)			2	535 3590	
74/75 (Left) 80	1.009		1	999 141	
74/75 (Right) SIX (80)	1.009		1	999 195	
74/75 (Right) V8 (80)	1.009		1	999 180	
76 (Left) 80-90			1	535 4930	
76 (Right) SIX (80)(90)			1	535 5949	
76/ (Right) V8 (80)(90)			1	535 5948	
77/ (Left) V8 (80)(90)	(Use 812 8343)		1	535 4930	
77/ (Left) SIX (80)(90)			1	812 8343	
77/ (Right) SIX (80)(90)			1	812 8344	
1.004-2 ATTACHING PARTS, Bracket To Frame					
SCREW, Hexagon	76/ 10-25-40...(1-1/4" Long)		2	400 5664	
BOLT, Hexagon	74 10-20-40	17.038	4	G189329	
BOLT, Hexagon	75/ 10-20-40 (V8) ... (3/4" Long)	17.039	4	G9421204	
BOLT, Hexagon	75/76 10-20-40 (V8) ... (1" Long)	17.629	2	G274195	
BOLT, Hexagon	74/ 80-90... (2-1/2" Long)	17.038	AR	G181650	
BOLT, Hexagon	74/ 80-90... (2-3/4" Long)	17.038	2	G181651	
BOLT, Hexagon	77/ 83-90... (3" Long)	17.038	2	G181652	
WASHER, Plain	74/	11.201	AR	400 1761	
WASHER, Lock	74/	17.820	AR	G120382	
NUT, Hexagon	74/	17.406	AR	G120369	
NUT, Lock	80		AR	G9411783	
NUT, Lock	75/ 10-20-40 (V8)		4	400 3909	

1.004-3 BRACKET, Engine Front Support Mounting (To Engine)

LEFT

80	FOUR (80)(90)	1	325 1161
74/	258 (10)(20)(40)	1	535 1785
74/	SIX (80)(90)	1	318 0556
74/	304	1	999 147
74/78	360-401 (10)(20)(40)	1	318 6274
79/	360 (10)(20)(40)	1	318 6274

RIGHT

80	FOUR (80)(90)	1	325 1160
74/	258 (10)(20)(40)	1	535 1784
74/	SIX (80)(90)	1	319 8023
74/	304	1	999 148
74/78	360-401 (10)(20)(40)	1	318 6275
79/	360 (10)(20)(40)	1	318 6275

1.004-4 ATTACHING PARTS, Mounting Bracket To Engine

BOLT, Hexagon	80	FOUR (80)(90)...(M10 x 1.5)	6	G11500829
BOLT, Hexagon	74/	258 (10)(20)(40)	17.038	6 G180123
BOLT, Hexagon	74/	SIX (80)(90)	17.038	6 G180120
BOLT, Hexagon	74/	V8	17.038	6 G180121
WASHER, Lock	74/		17.820	6 G120382
WASHER, Lock	80	FOUR (80)(90)...(10.25 x 2)	6	G11500222

1.004-5 REINFORCEMENT, Front Engine Mount

74	258 (10)(20)(40)	2	535 2399
75/	258 (10)(20)(40)	2	535 3589
74/	360-401	2	998 373

1.004-6 ATTACHING PARTS, Reinforcement And Bracket To Frame

BOLT, Hexagon	74	258 (10)(20)(40)	17.038	8 G181635
BOLT, Hexagon	75/	(3-1/4" Long)	17.039	6 G9421204
BOLT, Hexagon	75/	(3" Long)	17.039	6 G9420577
NUT, Lock	75/		10.260	6 400 3909
WASHER, Lock	74	258 (10)(20)(40)	17.820	8 G120382

1.004-7 REINFORCEMENT, Front Engine Support

75/	10-20-40 (V8) X	2	535 2448
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1.004-8 TIE BAR, Interrail

80	80-90 (Four-Used With Heavy Duty Suspension)	1	535 8188
78/	80-90 (Six-Used With Heavy Duty Suspension)	1	535 8188
76/	80-90 (V8-Used With Heavy Duty Suspension)	1	535 5942

1.004-8a ATTACHING PARTS, Tie Bar To Engine Mounting Brackets

BOLT, Hexagon	80	80-90	2	G9425367
NUT, Lock	80	80-90	8	G9411783
WASHER, Plain	80	80-90	2	400 1761
WASHER	80	(Right) FOUR (80)(90)	1	400 1829

1.009-1 INSULATOR, Front Engine Mounting

80	FOUR (80)(90)	2	536 1829
74/77	258 (10)(20)(40)	2	322 3621
74/76	SIX (80)(90)	2	317 3681
77	SIX (80)(90)(Top And Bottom Plates Interlocked) ... (Use 812 8488)	2	535 7447
77	SIX (80)(90)(Top And Bottom Plates Not Interlocked)	2	317 3681
78/	SIX	2	812 8488
74/76	V8	2	318 6107
77/	V8	2	322 6821

1.009-1a SHIELD, Insulator Heat

75/	(Left) 10-20-40	1	535 4449
80	FOUR (80)(90)	1	325 1318
79/	SIX (80-Calif.)(90-Calif.)	1	535 8715

ENGINE

1.010

1.009-1b ATTACHING PARTS, Heat Shield To Engine Mounting Bracket					
SCREW, Hexagon	80	FOUR (80)(90)		1	G9426241
1.009-1c SHIM, Engine Mounting					
80	FOUR (80)(90)		AR	535	9877
1.009-1d ATTACHING PARTS, Engine Mounting Shim To Bracket					
SCREW, Hexagon	80	FOUR (80)(90)		AR	400 1933
1.009-2 ATTACHING PARTS, Insulator To Engine Support Bracket					
BOLT, Hexagon	74/	SIX (80)(90)...(3/4" Long)	17.038	1	G180120
BOLT, Hexagon	75/76	SIX (80)(90)...(1" Long)	17.038	3	G181637
BOLT, Hexagon	74	SIX (80)...(7/8" Long)	17.038	3	G181636
BOLT, Hexagon	75	SIX (80)...(1" Long)	17.038	3	G181637
BOLT, Hexagon	77/	SIX (80)(90)...(1" Long)	17.038	3	G180122
WASHER	80	FOUR (80)(90)		2	537 0015
WASHER, Lock	74/		17.820	AR	G120382
WASHER, Lock	74/	SIX (80)(90)...(7/16")	17.820	2	G120383
WASHER, Plain	74/	SIX (80)(90)	17.814	1	G120395
WASHER, Plain	74/	V8	17.814	AR	G120394
NUT, Hexagon	74/	258 (10)(20)(40)	10.290	2	400 3975
NUT, Hexagon	74/76	(3/8"-24)	17.406	AR	G120369
NUT, Hexagon	80	FOUR (80)(90)...(7/16"-14)		4	400 4005
NUT, Hexagon	74/	SIX (80)(90)...(7/16"-20)	17.406	2	G271506
NUT, Hexagon	76/	SIX (80)(90)...(3/8"-16)	17.406	3	G120377
NUT, Hexagon	77/	SIX (80)(90)...(7/16"-14)	10.290	2	400 3975
NUT, Hexagon	74/	V8 (Washer Head)...(3/8"-24)	1.010	AR	400 3869
1.009-3 ATTACHING PARTS, Insulator To Frame Bracket Plate					
BOLT, Hexagon	74/	258 (10)(20)(40)	17.629	4	G273773
NUT, Hexagon	74/	258 (10)(20)(40)	10.260	4	400 3909
1.009-4 RESTRICTOR, Front Engine Support					
74	SIX (80)		2	999	205
75/76	SIX (80)(90)		2	535	4529
77	SIX (80)(90)(Used With Insulator Not Having Interlocking Plates)		2	535	4529
74/	304		2	998	842
1.010-1 CROSSMEMBER, Engine Rear Support					
74	10-20-40		1	535	2015
75	10-20-40	(Use 535 2015)		1	535 3779
76/79	10-20-40		1	812	6801
80	10-20-40		1	813	1904
74	80		1	535	0709
75	80		1	535	4127
76/79	80-90		1	812	6591
80	80-90		1	535	9522
1.010-1a BRACKET, Rear Engine Crossmember Reinforcement					
79	40		2	535	8604
1.010-2a ATTACHING PARTS, Rear Engine Crossmember Bracket To Frame					
BOLT, Hexagon	78/	40...(3/8"-16 x 1")	17.629	4	G274195
WASHER, Lock	78/	40	10.260	4	400 3803
NUT, Hexagon	78/	40	17.406	4	G120377
1.010-2b ATTACHING PARTS, Crossmember To Frame					
BOLT, Hexagon	74	10-20-80...(3/4" Long)	17.038	AR	G181635
BOLT, Hexagon	75	10-20-40...(3/4" Long)	17.038	4	G180120
BOLT, Hexagon	74/77	10-20-80...(2-3/4" Long)	17.038	AR	G181651
BOLT, Hexagon	76/	10-20-40...(3" Long)	17.038	AR	G181652
BOLT, Hexagon	79	40		4	G9419865
BOLT, Hexagon	74	80 (W3ST)	17.038	4	G181643
BOLT, Hexagon	74	80 (W4ST)	17	4	G181379
BOLT, Hexagon	76	83-90 (W4ST)...(1-1/4" Long)	10.260	8	400 4009

ENGINE

SCREW, Machine.....	75/	80-90.....	17.629	AR	G273773
SCREW, Machine.....	76	80-90.....	17.629	6	G273684
SCREW, Hexagon.....	76/79	83-90 (W4ST)...(2" Long).....		8	400 5663
SCREW, Hexagon.....	76/79	80-90 (WHT)(W3ST)...(1-1/4" Long)...	1.004	6	400 5664
SCREW, Hexagon.....	80	80-90.....		2	400 5664
SCREW, Hexagon.....	77/	83 (258-W4ST).....		6	400 5867
SPACER (Steel).....	74	83.....		4	942 801
SPACER (Steel).....	74	84 (Six).....		2	942 800
SPACER.....	76/	83-90 (W4ST).....		8	535 5565
WASHER, Lock.....	74/	10-20-80.....	17.820	AR	G120382
WASHER, Lock.....	74/75	10-20-80.....	17.822	AR	G138489
WASHER, Plain.....	74	80.....	17.814	4	G103341
NUT, Hexagon.....	74/	10-20-80.....	17.406	AR	G120369
NUT, Hexagon.....	79	40.....	17.406	4	G120377
NUT, Hexagon.....	74	80.....	17.416	4	G9412349
NUT, Lock.....	75	80.....	10.260	16	400 3909

1.010-3 SPACER, Transmission Crossmember Mounting

80	10-20-40.....		2	813 1905
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1.020-1 BLOCK ASSEMBLY, Engine Cylinder

80	FOUR...(Incl. Fitted Pistons).....		1	813 2201
74	SIX.....	2		1 812 4335
75/76	SIX.....		1	812 5445
77	SIX (* 1-10).....		1	812 5445
77/79	SIX (* 1-11).....		1	812 7653
80	SIX.....		1	813 1906
74/	304.....	10		1 448 7211
74/	360.....	10		1 448 7212
74/78	401.....	10		1 448 8874

1.020-2 DOWEL, Cylinder Block To Clutch On Converter Housing

74		5.045	2	321 2857
75/	Except FOUR.....	5.045	2	400 5148
80	FOUR.....		1	813 2269

1.020-3 PLUG, Cylinder Block Drain

74/	SIX.....	17.486	AR	G103879
74/	V8.....	17.514	2	G444618

1.022-1 CAP, Oil Filler

80	FOUR.....		1	813 2312
74/79	SIX.....		1	317 4645
80	SIX.....		1	323 6687
74/	V8.....		1	322 0248

1.022-2 TUBE, Oil Filler

74/	V8.....		1	319 8950
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1.023-1 BEARING, Main (Incl. Upper And Lower)

80	(Std.)...FOUR (#1-2-3-4).....		4	813 2210
80	(Std.)...FOUR (#5).....		1	813 2214
74/	(Std.)...SIX (#1-2-4-5-6-7).....	3		6 320 7954
74/	(Std.)...SIX (#3).....	18		1 320 7959
74	(Std.)...304-360 (#1-2-4-5)..... (Use 812 5928)		4	448 7123
75/	(Std.)...304-360 (#1-2-4-5).....		4	812 5928
74	(Std.)...304-360 (#3).....	18		1 320 7829
75/	(Std.)...304-360 (#3).....	18		1 812 5933
74/78	(Std.)...401 (#1-2-4-5).....		4	448 8551
74/78	(Std.)...401 (#3).....		1	812 1336

80	(-.001)...FOUR (#1-2-3-4)	4	813 2211
80	(-.001)...FOUR (#5)	1	813 2215
74/	(-.001)...SIX (#1-2-4-5-6-7)	6	320 7955
74/	(-.001)...SIX (#3)	1	320 7960
74	(-.001)...304-360 (#1-2-4-5)	4	448 7124
75/	(-.001)...304-360 (#1-2-4-5)	4	812 5929
74	(-.001)...304-360 (#3)	1	320 7830
75/	(-.001)...304-360 (#3)	1	812 5934
74/78	(-.001)...401 (#1-2-4-5)	4	448 8552
74/78	(-.001)...401 (#3)	1	812 1337
80	(-.002)...FOUR (#1-2-3-4)	4	813 2212
80	(-.002)...FOUR (#5)	1	813 2216
74/	(-.002)...SIX (#1-2-4-5-6-7)	6	320 7956
74/	(-.002)...SIX (#3)	1	320 7961
74	(-.002)...304-360 (#1-2-4-5)	4	448 7125
75/	(-.002)...304-360 (#1-2-4-5)	4	812 5930
74	(-.002)...304-360 (#3)	1	320 7831
75/	(-.002)...304-360 (#3)	1	812 5935
74/78	(-.002)...401 (#1-2-4-5)	4	448 8553
74/78	(-.002)...401 (#3)	1	812 1338
80	(-.010)...FOUR (#1-2-3-4)	4	813 2213
80	(-.010)...FOUR (#5)	1	813 2217
74/	(-.010)...SIX (#1-2-4-5-6-7)	6	320 7957
74/	(-.010)...SIX (#3)	1	320 7962
74	(-.010)...304-360 (#1-2-4-5)	4	448 7126
75/	(-.010)...304-360 (#1-2-4-5)	4	812 5931
74	(-.010)...304-360 (#3)	1	320 7832
75/	(-.010)...304-360 (#3)	1	812 5936
74/78	(-.010)...401 (#1-2-4-5)	4	448 8554
74/78	(-.010)...401 (#3)	1	812 1339
74/	(-.012)...SIX (#1-2-4-5-6-7)	6	320 7958
74/	(-.012)...SIX (#3)	1	320 7963
74	(-.012)...304-360 (#1-2-4-5)	4	448 7127
75/	(-.012)...304-360 (#1-2-4-5)	4	812 5932
74	(-.012)...304-360 (#3)	1	320 7833
75/	(-.012)...304-360 (#3)	1	812 5937
74/78	(-.012)...401 (#1-2-4-5)	4	448 8555
74/78	(-.012)...401 (#3)	1	812 1340
1.031-1 GAUGE, Bearing (Contains 12 Sticks)			
74/	(.001 To .003)	AR	320 5410
74/	(.002 To .006)	AR	311 2650
1.032-1 SEAL KIT, Rear Main Bearing Cap			
80	FOUR	1	813 2218
74/	SIX	1	320 5331
74/	V8	1	320 6691
1.034-1 ATTACHING PARTS, Main Bearing Cap			
BOLT, Hexagon	80 FOUR	1	813 2208
BOLT, Hexagon	80 FOUR	9	813 2209
BOLT, Hexagon	74/ SIX	14	318 4438
BOLT, Hexagon	74/ V8	10	319 0891
1.038-1 PLUG, Cylinder Block Core Hole			
80	FOUR (Rear)	1	813 2204
80	FOUR (Side)	1	813 2207
74/	SIX	4	310 5394
74/	V8... (1-1/2" Dia.)	6	314 4641
80	V8... (1-3/4" Dia.)	2	400 6580
1.038-2 PLUG, Cylinder Block Oil Filter By-Pass			
74/	SIX	17.516	1 G444660

1.040-1 CAMSHAFT

80	FOUR		1	813 2249
74	SIX (* 1-1)	14	1	448 5713
74	SIX (* 1-2)	14	1	812 0663
75	SIX (10)(20)(40)	14	1	812 0663
75	SIX (80-Except Export)(80-Except Calif.)	14	1	812 0817
75	SIX (Export-80)(Calif. -80)	14	1	812 0663
76/78	SIX (LDT)	14	1	812 0663
77/78	SIX (WDT)		1	812 6514
79/	SIX (WMT-WDT)		1	812 0663
79/	SIX (WHT-WDT)		1	812 6514
74/78	304-360		1	448 6476
79	304		1	812 9668
79/	360		1	448 6476
74/78	401		1	812 1156

1.041-1 BEARING SET, Camshaft

80	FOUR (Thrust)		1	813 2250
74/	(Std.)... SIX	32	1	320 5711
74/	(.010)... SIX	32	1	320 8985
74/	(Std.)... V8	33	1	448 6286
74/	(.010)... V8	33	1	448 6890

1.041-1a BEARING, Camshaft

80	FOUR		3	813 2251
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1.041-2 PLUG, Camshaft Rear Bearing

74/	Except FOUR		1	317 2313
80	FOUR		1	813 2252

1.041-3 ATTACHING PARTS, Cam Bearing

SCREW	80	FOUR		2	G11503947
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1.042-1 CRANKSHAFT ASSEMBLY

80	FOUR		1	813 2260
74/75	232	(Use 812 5449) 27	1	812 0507
76/78	232		1	812 5449
74	258	27	1	812 4326
75	258	27	1	812 4326
76/78	258 (* 1-8)	27	1	812 4326
79	258	27	1	812 5450
80	SIX	27	1	813 2619
74/75	304	(Use 812 5451) 28	1	812 0509
76/	304-360 (WHT)	28	1	812 4327
76/	304-360 (WMT)		1	812 5451
74/75	360	28	1	812 4327
74/78	401	28	1	812 4328

1.043-1 BUSHING, Crankshaft Pilot (Bearing Clutch Shaft Front)

80	FOUR (WMT)		1	813 2261
74/75	WMT		1	321 3751
76/79	10-20-40 (WMT)		1	321 3751
80	Except FOUR		1	323 6726
76/79	80-90 (WMT)		1	322 2723

1.043-1a INSERT, Crankshaft

80	FOUR		1	813 2262
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1.043-2 WICK, Crankshaft Bushing Oil

74/	WMT	5.162	1	318 9314
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1.043-3 SLEEVE, Crankshaft Pilot

74/	WHT		1	535 2374
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1.045-1 DAMPER, Crankshaft Vibration (Balanced)

80	FOUR		1	813 2263
74	SIX		1	321 1894
75/	SIX		1	322 5201
74	304	 (Ord. 322 9831, 323 0130, 323 0155, 400 5748)	1	321 6083
75/	304		1	323 0130
74	360	 (Ref. Pr. List)	1	321 6084
75/	360		1	323 0131
74	401	 (Ref. Pr. List)	1	321 6085
75/78	401		1	323 0132

1.045-2 ATTACHING PARTS, Damper To Crankshaft

BOLT, Hexagon	74/	SIX		17.038	1	G181429
BOLT, Hexagon	74	SIX (WEEP)		17.038	3	G180075
BOLT, Hexagon	78	SIX (WEEP)		17.038	3	G180075
BOLT, Hexagon	74/	V8			1	400 5748
WASHER, Lock	74	SIX (WEEP)		17.820	3	G120214
WASHER, Lock	78	SIX (WEEP)		17.820	3	G120214
WASHER, Plain	74/76	SIX			1	318 0206
WASHER, Plain	74/	V8			1	323 0155
WASHER, Plain	77/	SIX			1	812 7255

1.046-1 PULLEY, Vibration Damper**USED LESS AMERICAN AIR**

80	FOUR		1	813 2264
75/	SIX (LAC)		1	322 4690
74	SIX (WAC)		1	319 1002
75/76	SIX (WAC)		1	322 4691
77/	SIX (WAC)		1	323 0384
74	SIX (RHD-WEEP)		1	318 1227
74	10-20-40 (Six-WPS)		1	317 4696
76	10-20-40 (V8-WHDC)		1	322 7671
77/78	10-25-40 (V8-LHDC)....(Two Groove)		1	322 8284
77/	10-25-40 (V8-WHDC)		1	322 7671
74	80 (Six-WPS)		1	318 1227
76	80-90 (V8-WHDC)....(Two Groove)		1	322 8284
77/	83-90 (V8-LAC-LHDC)....(Two Groove)		1	322 8284
77/79	83-90 (V8-WAC-WHDC)....(Three Groove)		1	322 7671
80	V8....(Three Groove)		1	322 7671
74	V8		1	321 6630
75	V8 (LAC)		1	322 4455
75	V8 (WAC)		1	321 6613
76	V8 (LHDC)		1	322 8284

USED WITH AMERICAN AIR

74	SIX (LPS)		1	812 3267
75/	SIX		1	812 6188
74	V8		1	812 3273
75	V8		1	812 6244
76/	V8		1	812 7259

1.046-2 ATTACHING PARTS, Pulley To Vibration Damper

BOLT, Hexagon	80	FOUR		1	813 2265
BOLT, Hexagon	74/76	SIX...(1/2" Long)	17.038	3	G180073
BOLT, Hexagon	75/	SIX...(5/8" Long)	17.038	3	G180075
BOLT, Hexagon	74/76	V8...(1" Long)	17.038	4	G180122
BOLT, Hexagon	75/	V8...(1-1/8" Long)	17.038	4	G180123
WASHER	80	FOUR		1	813 2266
WASHER, Lock	74/	SIX	17.820	3	G120214
WASHER, Lock	75/	V8	17.820	4	G120382

1.046-3 PULLEY, Air Injection Pump Drive Damper

74	SIX (WEEP-* 1-3)		1	321 8658
74	SIX (WEEP-* 1-4)		1	318 1227

1.046-4 ATTACHING PARTS, Vibration Damper Pulley To Air Pump Damper Pulley							
BOLT, Hexagon	74	SIX... (5/8" Long)	17.038	3	G180075		
BOLT, Hexagon	74	SIX... (1-1/8" Long)	17.038	3	G180080		
WASHER, Lock	74	SIX	17.820	3	G120214		
1.046-5 SPACER, Drive Pulley To Vibration Damper Pulley							
74/75	SIX (WEEP)			1	321 8941		
74	SIX (WEEP-* 1-4)			1	322 6721		
1.046-6 INSERT, Drive Pulley							
74	SIX (WEEP-* 1-4)			1	322 6722		
1.047-1 KEY, Vibration Damper Hub							
74/	SIX		1.132	1	310 7234		
1.056-1 FLYWHEEL ASSEMBLY, Crankshaft (Incl. Ring Gear)(Balanced)							
80	FOUR			1	813 2267		
74/79	SIX	7		1	321 2623		
80	SIX			1	323 6257		
74/79	304	7		1	321 2651		
80	304			1	323 6523		
74/	360	7		1	321 2653		
74	401	7		1	321 2655		
1.056-2 ATTACHING PARTS, Flywheel To Crankshaft							
BOLT, Hexagon	80	FOUR		1	813 2268		
BOLT, Hexagon	74/	Except FOUR		6	317 0524		
1.056-3 GEAR, Flywheel Ring							
74/				1	317 9741		
1.059-1 HEAD ASSEMBLY, Cylinder							
80	FOUR (Except Calif.)			1	813 2224		
80	FOUR (Calif.)			1	813 2317		
74	SIX (* 1-1)	25		1	812 3358		
74	SIX (* 1-2)			1	812 2375		
75/76	SIX			1	812 5454		
77	SIX (* 1-10)			1	812 5454		
77/	SIX (* 1-11)			1	812 7656		
74/77	304	38		2	812 3302		
78	304			2	812 8639		
79/	304			2	812 9669		
74/77	360-401	(Use 812 8640) 38		2	812 3303		
78	360-401			2	812 8640		
79/	360			2	813 0366		
1.059-2 DOWEL, Cylinder Head To Manifold Dowel (Pin)							
74/	SIX			2	317 2318		
1.059-3 PIN, Cylinder Head To Block Dowel							
80	FOUR			1	813 2223		
74	V8			4	319 7511		
75/	V8			4	400 5149		
1.059-4 PLUG, Cylinder Head Core							
80	FOUR			1	813 2226		
74/	SIX... (7/8" Dia.)			3	317 2319		
74/	SIX... (2" Dia.)	1.038		1	310 5394		
74/	V8... (1" Dia.)			4	317 8449		
74/	V8... (1-1/2" Dia.)	1.038		4	314 4641		

1.060-1 GASKET SET, Engine (Valve Grind)

80	FOUR		1	813 2203
74	SIX	 (Use 812 5721) 23	1	812 4692
75/76	SIX		1	812 5721
77/	SIX		1	812 8190
74	304	 (Use 812 5724) 31	1	812 4694
75/76	304		1	812 5724
77/	304		1	812 8191
74	360	 31	1	812 4696
75/76	360		1	812 5725
77/	360		1	812 8192
74	401	 31	1	812 4698
75/78	401		1	812 5726

1.060-2 GASKET SET, Engine (Overhaul)

74	SIX	 41	1	812 4691
74	304	 (Ord. 812 5724, 812 5727)	1	812 4693
74	360	 (Ord. 812 4696, 812 5727)	1	812 4695
74	401	 (Ord. 812 4698, 812 5727)	1	812 4697

1.060-3 GASKET SET, Engine Lower (Must Also Order V.G. Set For Complete Overhaul Set)

80	FOUR		1	813 2202
75/	SIX		1	812 5722
75/	V8		1	812 5727

1.061-1 GASKET, Cylinder Head

80	FOUR		1	813 2222
74/76	SIX	 813 3856 (Use 322 8469) ←	1	319 0345
77/	SIX		1	322 8469
74/	304		2	319 7636
74/	360	 455 322 7352	2	321 9846
74/78	401		2	321 9847

1.063-1 BOLT, Cylinder Head To Block

80	FOUR... (M11 x 1.5 x 70)		2	813 2209
80	FOUR (Calif.)... (M11 x 1.5 x 72)		1	813 2208
80	FOUR... (M11 x 1.5 x 100)		8	813 2225
74/	SIX... (4-7/16" Long)		11	317 2330
74/	SIX... (5-9/16" Long)		AR	812 4810
74/	V8... (2-23/64" Long)		10	319 4682
74/	V8... (3-51/64" Long)		18	319 4681

1.067-1 MANIFOLD, Intake

80	FOUR		1	813 2318
74	SIX (Except Calif.)	 39	1	812 2267
74	SIX (Calif.)	 (Use 812 9342) 39	1	812 3322
75	SIX (10)(20)(40)	 (Ord. 1-323 2885, 2-400 4110, 1-G103877)	1	812 5465
75	SIX (80-LEGR)		1	812 5466
75	SIX (80-WEGR)	 (Ord. 1-323 2885, 2-400 4110, 1-G103877)	1	812 5465
76	SIX (Except Export)	 (Ord. 1-323 2885, 2-400 4110, 1-G103877)	1	812 5465
76	SIX (Export)		1	812 5466
77/78	SIX (LDT-Except Export)(LDT-Except Canada)	 (Ord. 1-323 2885, 2-400 4110, 1-G103877)	1	812 5465
77/79	SIX (Export-LDT)		1	812 5466
77	SIX (Canada-LDT)		1	812 5466
77/79	SIX (WDT)		1	812 6521
80	SIX		1	323 6732
74	V8 (WDT)	 29	1	321 8356
74	V8 (W4B)		1	321 8357
75	V8 (WDT)		1	322 4360
75	V8 (W4B)	 (Use 812 7343)	1	322 4361
76/78	V8 (WDT)		1	812 7342
76/78	V8 (W4B)		1	812 7343
79/	V8		1	813 0210

1.067-2 ATTACHING PARTS, Intake Manifold To Exhaust Manifold					
BOLT, Twelve Point...	80	SIX... (3/8"-16 x 1-1/2")		2	400 6576
STUD.....	74/79	SIX..... (Use 319 1446)		2	317 3324
WASHER, Lock.....	74/79	SIX..... (Use G120382)	17.	2	G103321
NUT, Hexagon.....	74/79	SIX.....		2	314 9892
1.067-3 ATTACHING PARTS, Intake Manifold To Cylinder Head					
BOLT, Hexagon.....	80	FOUR... (M8 x 1.25 x 30)		4	813 2322
BOLT, Hexagon.....	80	FOUR... (M8 x 1.25 x 40)		2	813 2323
BOLT, Hexagon.....	80	FOUR... (M10 x 1.5 x 35)		1	G11500931
BOLT, Hexagon.....	74/	V8.....	17.038	12	G186679
WASHER, Lock.....	74/	V8.....		12	400 3938
WASHER, Plain.....	80	FOUR.....		6	813 2324
1.067-4 GASKET, Intake Manifold To Exhaust Manifold					
74/	SIX.....			1	318 4277
1.067-5 GASKET, Intake Manifold To Cylinder Head					
80	FOUR.....			1	813 2319
74/	SIX.....	Use 324 2855		1	318 3945
1.067-6 GASKET SET, Intake Manifold (Incl. Seals)					
74/	V8.....	(Use 812 5869)	147		1 448 8467
1.067-8 MANIFOLD ASSEMBLY, Exhaust					
80	FOUR.....			1	813 2339
74	SIX (LEEP).....	(Use 812 5075)	20		1 448 6525
74	SIX (WEEP).....	(Use 812 5077)	20		1 320 9802
75	SIX.....	20		1	812 5075
76	SIX (Except Calif.).....	20		1	812 5075
76	SIX (Calif.).....			1	812 4999
77/78	SIX (LDT-Except Export)(LDT-Except Canada).....			1	812 4999
77	SIX (Canada-LDT).....	20		1	812 5075
77/78	SIX (Export-LDT).....	20		1	812 5075
77/78	SIX (WDT).....	20		1	812 5075
79	SIX.....			1	812 4999
80	SIX.....			1	323 6582
74/79	(Left) V8.....	45		1	812 2442
74/78	(Right) V8.....	45		1	812 1274
80	(Left) 304.....			1	812 2442
80	(Left) 360.....			1	812 9210 MR
79/	(Right) V8.....	(Use 812 1274)		1	813 0211
1.067-8a GASKET, Exhaust Manifold To Cylinder Head					
80	FOUR.....			1	813 2340
80	V8.....			2	323 7270
1.067-9 PLUG, Exhaust Manifold Air Emission Pump Tube Holes					
74	SIX.....	17.640	AR	G139107	
74/75	V8.....		7	400 4117	
1.067-9a PLUG, Exhaust Manifold (Oxygen Sensor Hole)					
80	FOUR.....			1	420 0413
1.067-10 GASKET, Exhaust Manifold Emission Hole Plug					
74/75	V8.....	3.001	7	44 042	
1.067-11 ATTACHING PARTS, Exhaust Manifold To Intake Manifold					
BOLT, Twelve Point...	80	SIX... (1/2"-13 x 1-1/2")		2	400 6575
STUD.....	74/79	SIX..... (Use 319 1446)		2	317 3324
WASHER, Lock.....	74/79	SIX.....	17.	2	G120821
NUT, Hexagon.....	74/79	SIX.....		2	314 9892

1.067-12 ATTACHING PARTS, Exhaust Manifold To Cylinder Head

BOLT	80	FOUR	7	813 2320
BOLT, Hexagon	74/78	V8	12	400 4538
BOLT, Hexagon	79/	V8...(5/16"-18 x 1-3/4")	8	400 6311
BOLT, Hexagon	79/	V8...(3/8"-16 x 1-3/4")	4	400 4538
WASHER, Plain	80	FOUR	4	813 2454
WASHER, Plain	74	V8...(13/16" O.D.)	8	400 1166
WASHER, Plain	74	V8...(7/8" O.D.)	4	400 1104
WASHER, Plain	75/78	V8	12	400 3938
WASHER, Plain	79/	V8...(5/16" I.D.)	8	400 6292
WASHER, Plain	79/	V8...(3/8" I.D.)	4	400 3938

1.067-13 ATTACHING PARTS, Intake And Exhaust Manifold To Cylinder Head

BOLT, Hexagon	74	SIX...(1-3/16" Long)	2	317 3064
BOLT, Hexagon	75/76	SIX...(1-1/4" Long)	2	G186679
BOLT, Hexagon	77/	SIX...(1-1/4" Long)	2	G186622
BOLT, Hexagon	74/	SIX...(2-9/16" Long)	8	317 3326
STUD	74/	SIX	2	400 3917
CLAMP	74/	SIX	8	318 9219
WASHER, Plain	74/	SIX...(13/16" O.D.)	4	317 3077
NUT, Hexagon	74/	SIX	2	314 9892

1.067-14 DAMPER KIT, Exhaust Manifold

74	SIX (Except Calif.)	42	1	320 9872
74	SIX (Calif.)	42	1	812 5076
75/	SIX	42	1	812 5076

1.067-15 DAMPER, Exhaust Manifold

74	V8	1	321 1465
75/	V8	1	322 5005

1.067-16 GASKET, Exhaust Manifold Damper

74/	V8	1	535 3073
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1.067-17 SPRING, Exhaust Manifold Damper Heat Valve

74	SIX (Except Calif.)	1	320 8035
74	SIX (Calif.)	1	322 2519
75	SIX	1	320 8035
76/	SIX	1	322 2268

1.067-18 PLUG, Intake Manifold Vacuum

74/	(1/8"-27)	17.486	AR	G103877
74/	(3/8"-18)	17.486	AR	G103879
77/	(5/8"-18)	17.	1	G9416807

1.067-19 FITTING, Intake Manifold Vacuum

SIX - MANIFOLD, Front				
76/	(One 5/8"-16" Threaded Seat For 3/8" O.D. Tubing)	1	322 8154	
SIX - MANIFOLD, Side				
74	(.19" And .38" Outlets) 3/8"-18...(1-3/16" Long)	1	812 5082	
74/75	(.19", .28" And .38" Outlets) 3/8"-18...(1-3/16" Long)	1	812 5083	
75	(One .19" And Two .38" Outlets) 3/8"-18...(1-7/8" Long)	1	322 6251	
75	(.19" And .38" Outlets) 3/8"-18...(1-1/4" Long)	1	322 6250	
75/	(.19" Outlet And Two 5/8"-18 Threaded Seats For 3/8" O.D. Tubing)	1	535 5894	
76/	(.19" Outlet And One 5/8"-18 Threaded Seat For 3/8" O.D. Tubing)	1	322 8153	
80	(.19" Outlet)...1/8"-27	1	321 6517	
80	(.19" Outlet And 1/8"-27 Tapped Hole)...1/8"-27	1	323 1146	

78/	(Two .19" Outlets And One 5/8"-18 Threaded Seat For 3/8" O.D. Tubing).....	1	535 8454
78/	(Two .19" Outlets) 3/8"-18.....	1	323 0242
78/	(.38" Outlet) 3/8"-18...(1-3/16" Long).....	1	322 5536
78/	(One .19" Outlet) 3/8"-18.....	1	323 0241
79	(3/16" Inverted Flair x 1/8").....	1	400 6188
79	(3/8"-24 Tapped Hole)...1/8"-27.....	17,218	1 G137420
79	WDB...(3/8"-18).....	1	G115149

V8 - MANIFOLD, Front

74/	(.19" And .38" Outlets) 3/8"-18...(1-1/8" Long).....	8.460	1 321 6512
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V8 - MANIFOLD, Rear

74/	(.12" Outlet) 1/8"-27...(1/4" Long).....	1.069	1 321 5574
74/	(.19" And .25" Outlets) 1/8"-27...(1-1/2" Long).....	12.001	1 321 6516
75	(.19" Outlet) 1/8"-27...(15/16" Long).....	3.048	1 319 3014
75/	(.19" Outlet) 3/8"-18...(1-1/2" Long).....	1	321 6515
76/	(.19" Outlet) 1/8"-27.....	1	321 6517
79	(.38" Outlet) 3/8"-18...(1-13/16" Long).....	1	322 5536

1.067-20 PLUG, Intake Manifold Exhaust Gas Recirculation Holes

74/	V8...(3/4").....	17.526	2 G444878
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1.067-21 CAP, Intake Manifold Nipple

74/75	...(Less Heater).....	4.130	1 994 503
74/75	LPB.....	1	994 416

1.067-22 CLAMP, Intake Manifold Nipple Cap

74/75	...(Less Heater).....	3.051	1 944 681
74/75	LPB...(50 I.D.).....	4.160	1 318 1643
75	LPB...(40 I.D.).....	4.141	2 319 7566
80	SIX.....	3.051	AR 944 681

1.067-23 TEE, Manifold Vacuum And Hydramatic Vacuum Fitting

74/	V8 (WHT).....	17.756	1 G9409943
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1.067-25 TUBE, Intake Manifold To PCV Hose

75/77	10-20-40 (Six-WPB).....	1	322 8155
76/77	80-90 (Six).....	1	322 8155

1.067-26 TUBE, Intake Manifold To Power Brake Hose

75/	10-20-40 (Six).....	1	535 5921
77/	80-90 (Six).....	1	535 5921

1.068-1 COVER, Cylinder Head

80	FOUR.....	1	813 2236
74/75	SIX..... (Use 322 8129)	1	321 8718
76/79	SIX..... (Use 323 1912)	1	322 8129
80	SIX..... <i>NLS</i>	1	323 6706
74/78	V8..... (Use 323 3719)	2	319 0787
79/	V8.....	2	323 3719

1.068-2 ATTACHING PARTS, Cover To Head

BOLT, Hexagon.....	80	FOUR.....	7	813 2446
BOLT, Hexagon.....	74	SIX.....	7	400 5096
BOLT, Hexagon.....	75/76	SIX...(1/2" Long).....	17.039	5 812 5926
BOLT, Hexagon.....	75/76	SIX...(5/8" Long).....	2	400 0765
BOLT, Hexagon.....	74/75	V8...(5/8" Long).....	10	400 0765
BOLT, Hexagon.....	74/75	V8...(9/16" Long).....	1.151	4 317 2721
BOLT, Hexagon.....	76	V8...(1/2" Long).....	17.039	14 812 5926
BOLT, Hexagon.....	77/	(Used Less Washers)...(7/16" Long)...	AR	400 5731
WASHER, Plain.....	74/75	V8.....	9	318 2488
WASHER, Plain.....	76	V8.....	12	400 1085

1.069-1 VALVE ASSEMBLY, Vacuum Check

79	80-90 (Six-WAT).....	1	322 8426
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1.072-1 GASKET, Cylinder Head Cover			
80	FOUR (Sealant)	AR	899 3317
80	FOUR	1	813 2811
74	SIX	1	317 9112
75/	SIX	1	322 7854
74/	V8	2	318 1291
1.077-1 VALVE, Intake			
80	(Std.)... FOUR	4	813 2227
80	(.08mm)... FOUR	4	813 2228
80	(.13mm)... FOUR	4	813 2443
74/	(Std.)... SIX	6	321 8732
74/	(.003)... SIX	6	321 8809
74/	(.015)... SIX	6	321 8810
74	(.030)... SIX	6	812 1793
74/	(Std.)... 304	8	321 8732
74/76	(Std.)... 360-401	8	321 8733
77/78	(Std.)... 360-401	8	322 9657
79/	360	8	322 9657
1.077-2 VALVE KIT, Intake (Incl. Valve And Deflector)			
74/	(.003)... 304	8	812 2755
74/76	(.003)... 360-401	8	812 2756
77/	(.003)... 360-401	8	812 7694
74/	(.015)... 304	8	812 2757
74/76	(.015)... 360-401	8	812 2758
77/	(.015)... 360-401	8	812 7695
74/	(.030)... 304	8	812 2759
74/76	(.030)... 360-401	8	812 2760
1.077-3 SEAL, Intake Valve (Perfect Circle)			
74/	SIX	6	320 5878
1.077-4 SEAL SET, Intake Valve (Skinner)			
74/75	SIX	1	320 7534
76/	SIX	1	812 5844
1.077-5 SEAL KIT, Intake Valve (Skinner)			
74/	SIX	6	320 7537
1.077-6 DEFLECTOR, Intake Valve Stem			
74/	(Used With Std. And .003 Oversize Valves)	AR	321 8976
74/	(Used With .015 Oversize Valves)	AR	321 8977
74/	(Used With .030 Oversize Valves)	AR	321 8978
1.078-1 VALVE, Exhaust			
80	(Std.)... FOUR	4	813 2229
80	(.08mm)... FOUR	4	813 2230
80	(.13mm)... FOUR	4	813 2444
74	(Std.)... SIX (Used Less Valve Rotators)	6	321 8730
75/	(Std.)... SIX (Used Less Valve Rotators)	6	322 4597
74/	(Std.)... SIX (Used With Valve Rotators)	6	322 3969
74	(.003)... SIX (Used Less Valve Rotators)	6	321 8813
75/	(.003)... SIX (Used Less Valve Rotators)	6	322 4602
74/	(.003)... SIX (Used With Valve Rotators)	6	322 3977
74	(.015)... SIX (Used Less Valve Rotators)	6	321 8814
75/	(.015)... SIX (Used Less Valve Rotators)	6	322 4603
74/	(.015)... SIX (Used With Valve Rotators)	6	322 3978
74	(.030)... SIX (Used Less Valve Rotators)	6	812 1795
74	(.030)... SIX (Used With Valve Rotators)	6	812 4690
74	(Std.)... 304	8	321 8730
75/	(Std.)... 304	8	322 4597
74	(Std.)... 360-401 (Except 46)	8	321 9896
74	(Std.)... 360-401 (46)	8	321 8731
75/	(Std.)... 360-401	8	322 4598

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1.078-2 VALVE KIT, Exhaust (Incl. Valve And Deflector)					
74	(.003)...304	44		8	812 2761
75/	(.003)...304	(Ord. 322 4602, 321 8976)		8	812 5516
74	(.003)...360-401 (Except 46)	44		8	812 2762
74	(.003)...360-401 (46)	44		8	812 2998
75/	(.003)...360-401	(Ord. 322 4604, 321 8976)		8	812 5518
74	(.015)...304	44		8	812 2763
75/	(.015)...304	(Ord. 322 4603, 321 8977)		8	812 5517
74	(.015)...360-401 (Except 46)	44		8	812 2764
74	(.015)...360-401 (46)	44		8	812 2999
75/	(.015)...360-401	(Ord. 322 4605, 321 8977)		8	812 5519
74	(.030)...304	44		8	812 2765
74	(.030)...360-401 (Except 46)	44	1.077	8	812 2766
74	(.030)...360-401 (46)	44		8	812 3006
1.078-3 SEAL, Exhaust Valve (Perfect Circle)					
74/	SIX		1.077	6	320 5878
1.078-4 SEAL SET, Exhaust Valve (Skinner)					
74/75	SIX	35	1.077	1	320 7534
76	SIX			1	812 5844
1.078-5 SEAL KIT, Exhaust Valve (Skinner)					
74/	SIX	6	1.077	6	320 7537
1.078-6 DEFLECTOR, Exhaust Valve Stem					
74/	(Used With Std. And .003 Oversize Valves)		1.077	AR	321 8976
74/	(Used With .015 Oversize Valves)		1.077	AR	321 8977
74	(Used With .030 Oversize Valves)		1.077	AR	321 8978
1.078-7 SEAL, Valve Stem					
80	FOUR			8	813 2233
1.078-8 SHIELD, Valve Stem Oil					
80	FOUR			8	813 2234
1.083-1 SPRING, Valve					
80	FOUR			8	813 2232
74/77	SIX (LDT-Used Less Valve Rotators-Intake And Exhaust Valves)			AR	318 3979
74/77	SIX (LDT-Used With Valve Rotators-Exhaust Valve)			AR	321 9893
77/	SIX			AR	322 8192
74	304			AR	321 3609
74	360-401 (Intake Valve-Except 46)			AR	321 3609
74	360-401 (Exhaust Valve-Except 46)			AR	321 9893
74	360-401 (46)			AR	321 3609
75/77	V8			AR	321 3609
78/	V8			AR	322 8192
1.083-2 SEAT, Exhaust Valve Spring					
74/	SIX (Used With Valve Rotators)			6	322 3898
1.084-1 RETAINER, Valve Spring					
80	FOUR	(Use 813 2231)		8	813 2445
74/	SIX			12	322 3235
74/77	V8			16	322 3244
78/	V8			16	323 1483
1.084-2 ROTATOR, Exhaust Valve					
74/78	SIX			6	321 9895
74	360-401 (Exhaust Valve-Except 46)			8	321 9895

1.085-1 LOCK, Valve Spring Retainer (Keeper)			
80	FOUR	16	813 2235
74/	SIX (Used Less Valve Rotators).....	AR	315 6157
74/77	SIX (Used With Valve Rotators-Exhaust Valve) (Use 812 3287)	12	321 9897
74	304.....	32	315 6157
74	360-401 (Intake Valve-Except 46).....	16	315 6157
74	360-401 (Exhaust Valve-Except 46) (Use 812 3287)	16	321 9897
74	360-401 (46).....	32	315 6157
75/	V8.....	32	315 6157
1.088-1 TAPPET, Valve (Incl. Snap Ring)			
80	FOUR	8	813 2248
74/	Except FOUR..... (Use 318 9883)	22 AR	322 2276
1.088-2 RING, Valve Tappet Snap			
74/		AR	644 0614
1.095-1 ROD, Valve Push			
80	FOUR	8	813 2237
74	SIX (* 1-1).....	12	321 0203
74	SIX (* 1-2).....	12	321 4013
75/76	SIX.....	12	321 4013
77	SIX (* 1-10).....	12	321 4013
77/	SIX (* 1-11).....	12	322 7329
74/	V8.....	16	321 4014
1.095-2 GUIDE, Push Rod			
80	FOUR (#1).....	1	813 2242
80	FOUR (#2).....	1	813 2243
80	FOUR (#3).....	1	813 2244
80	FOUR (#4).....	1	813 2245
1.097-1 ARM, Valve Rocker			
80	FOUR	8	813 2447
74	SIX (* 1-1).....	12	322 3455
74	SIX (* 1-2).....	12	322 3888
75/	SIX.....	12	322 3888
74/	V8..... (Use 322 3539)	16	321 0177
1.098-1 SHAFT, Valve Rocker Arm			
74	SIX (* 1-1)..... (Use 812 5322)	1	317 2301
1.098-2 ATTACHING PARTS, Shaft To Cylinder Head			
BOLT, Hexagon	74 SIX (* 1-1)....(1-3/4" Long).....	17.038	1 G180137
BOLT, Hexagon	74 SIX (* 1-1)....(1-7/8" Long).....	17.038	5 G179846
1.098-3 SPACER, Valve Rocker Arm Shaft End			
74	SIX (* 1-1).....	1	317 3081
1.098-4 SPACER, Valve Rocker Arm Shaft Intermediate			
74	SIX (* 1-1).....	1	317 3080
1.098-5 SPACER, Valve Rocker Arm Shaft Center			
74	SIX (* 1-1).....	1	317 3079
1.098-6 PIN, Valve Rocker Arm Shaft Plug			
74	SIX (* 1-1).....	17.472	2 G273937
1.098-7 WASHER, Valve Rocker Arm Shaft Spring			
74	SIX (* 1-1).....	2	317 2311
1.099-1 BALL, Rocker Arm			
80	FOUR	8	813 2239
1.100-1 STUD, Valve Rocker Arm Ball			
80	FOUR	8	813 2240

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1.100-2	NUT, Valve Rocker Arm Ball				
80	FOUR	8	813	2238	
1.101-1	PIVOT, Valve Rocker Arm				
74	SIX (* 1-2)	6	321	0178	
75/79	SIX	6	321	0178	
74/	V8 <i>USE 3235090</i>	8	321	0178	
80	Except FOUR	AR	323	5090	
1.101-1a	BRIDGE, Rocker Arm				
80	Except FOUR	AR	323	6513	
1.101-2	BOLT, Pivot To Cylinder Head				
74	SIX (* 1-2)	17.039	12	812	0512
75/	SIX	17.039	12	812	0512
74/	V8	17.039	16	812	0512
1.102-1	DEFLECTOR, Valve Rocker Arm Shaft Oil				
74	SIX (* 1-1)	1	317	3392	
1.102-2	RETAINER, Valve Rocker Arm Shaft				
74	SIX (* 1-1)	6	317	2310	
1.108-1	COVER, Push Rod				
80	FOUR	1	813	2241	
1.108-1a	ATTACHING PARTS, Push Rod Cover To Block				
BOLT, Hexagon	80 FOUR	3	813	2247	
STUD	80 FOUR	1	813	2575	
1.108-2	GASKET, Push Rod Cover				
80	FOUR	1	813	2246	
1.116-1	HOSE, Cylinder Head Cover To Air Cleaner				
80	FOUR	1	323	6471	
74/75	SIX	1	319	0565	
75/	SIX (Bulk-Order In Feet)	AR	812	5841	
1.116-2	FILTER, Cylinder Head Cover To Air Cleaner Hose				
74	SIX	1	318	2487	
75/79	SIX	1	322	4380	
80	80-90	1	323	6695	
1.116-3	HOSE, Oil Filler Cap To Air Cleaner (Bulk-Order In Feet)				
74	V8	AR	320	4181	
75/	V8	AR	812	5841	
1.116-4	ELBOW, Cylinder Head Cover To PCV Filter Hose				
80	FOUR	1	323	6685	
75/	SIX...(90 Deg. Angle)	1	322	6717	
75/	SIX...(120 Deg. Angle)	1.119	1	322	4387
1.117-1	HOSE, Crankcase Vent Valve To Tee And To Manifold				
78/	(Bulk-Order In Feet)...(3/8" I.D.)	AR	812	5781	
77/	(Bulk-Order In Feet)...(1/2" I.D.)	1.116	AR	812	5841
74	SIX (10)(20)(40)(Bulk-Order In Feet)	1.116	AR	320	4181
74	SIX (80)	1	317	3028	
75/78	SIX...(3/8" I.D.)	1	322	4381	
79/	SIX	1	323	0279	
74	V8	1	318	4002	
75/76	V8	1	322	5945	
77	V8 (WDT-LHAC)	1	323	0267	
77	V8 (WDT-WHAC)	1	323	0268	
77/78	V8 (W4B)	1	322	5945	
78	V8 (WDT)	1	535	8170	
78/	V8 (304)	AR	812	5781	

1.117-1a HOSE, Crankcase Vent Valve To Carburetor			
77/	10-20-40 (Six-Except Export).....	1	322 4381
77	10-20-40 (Six-Export)....(Less Heater).....	1	322 9832
1.117-2 CLAMP, Crankcase Vent Valve Hose			
74/	(3/4").....	AR	321 9466
77/	(9/16").....	2	318 1643
79/	V8.....	2	318 0752
1.117-3 TEE, Heater Vacuum Fitting To Crankcase Vent Hose			
74/	SIX (10)(20)(40).....	1	321 1498
78	360 (10-Calif.)(20-Calif.)(40-Calif.).....	1	321 1498
78/	304 (80)(90).....	1	321 1498
1.117-4 CAP, Tee Nipple			
74/75	SIX (10)(20)(40).....	1	321 1419
79/		1	321 1419
1.117-5 CLAMP, Cap To Vent Valve Tee			
74/75	SIX (10)(20)(40).....	1	321 9466
1.119-1 VALVE, Cylinder Block Ventilation			
80	FOUR.....	1	813 2309
74		1	321 1538
75	SIX (WMT-Except Calif.).....	1	318 2478
75	258 (WMT-LEEP-Except Calif.).....	1	318 2478
75	232 (WMT-Calif.).....	1	321 1538
75	258 (WHT-WEEP-Except Calif.).....	1	321 1538
75	258 (WMT-LEEP-Calif.).....	1	321 1538
76/77	SIX.....	1	318 1893
78/79	SIX (Valve And Tee).....	1	323 2845
80	SIX (Valve And Tee).....	1	323 6680
75/	V8.....	1	321 1538
79/	V8 (Valve And Tee).....	1	323 4216
1.119-1a CONNECTOR, Inverted Flair			
79/	V8.....	1	G442366
1.119-1b TUBE, Intake Manifold To PCV Valve			
79/	V8.....	1	323 4264
1.119-1c HOSE, PCV Valve (Bulk-Order In Feet)			
79	V8 (Tube To PCV Valve)...(1/2" I.D.).....	AR	812 5841
79	V8 (PCV Valve To Carburetor)...(3/8" I.D.).....	AR	812 5781
1.119-2 GROMMET, Cylinder Block Ventilation Valve To Cylinder Head Cover			
80	FOUR.....	2	813 2310
74/75	SIX.....	1.116	1 317 8622
76/	SIX.....	1	322 5627
1.119-3 GROMMET, Cylinder Block Ventilation Valve To Intake Manifold			
74	V8.....	1	318 1287
75/78	V8..... (Use 400 6019)	1	322 5628
1.120-1 COVER ASSEMBLY, Timing Case			
80	FOUR.....	1	813 2219
74	SIX..... 5	1	321 8623
75/	SIX.....	1	322 5186
74/76	V8..... (Use 812 9373) 24	1	448 9052
77/78	V8..... (Use 812 9373)	1	812 7574
79/	V8.....	1	812 9373

1.120-2 ATTACHING PARTS, Cover To Block

BOLT	80	FOUR	8	G11503803
BOLT, Hexagon	74/	SIX... (3/4" Long)	17.038	AR G179795
BOLT, Hexagon	74/	SIX... (1-1/8" Long)	17.038	1 G179799
BOLT, Hexagon	75/	SIX... (1-3/4" Long)	17.038	1 G179824
BOLT, Hexagon	74/	V8... (1-5/8" Long)	17.038	2 G179844
BOLT, Hexagon	74/	V8... (2-1/8" Long)	17.038	1 G186276
BOLT, Hexagon	74/	V8... (3-1/8" Long)	17.038	1 G186279
STUD	74	SIX	4.500	2 321 8624
STUD	75/	SIX	2	400 5133
STUD	74/75	V8... (6-1/4" Long)	1	400 4069
WASHER, Plain	74/	V8	17.814	AR 400 1102
WASHER, Lock	74/	SIX... (1/4")	17.820	AR G120380
WASHER, Lock	74/	SIX... (3/8")	17.820	2 400 3803
WASHER, Lock	75/	SIX... (5/16")	17.820	1 G120214
WASHER, Lock	74/	V8	17.820	AR 400 3803
NUT, Hexagon	74/75	V8	17.406	1 G120369

1.120-3 PIN, Timing Case Cover To Cylinder Block Dowel

74	V8	2	318 8560
75/	V8	2	400 5307

1.121-1 GASKET, Timing Case Cover

80	FOUR	1	813 2220
74	SIX	1	321 8621
75/	SIX	1	322 5187
74/	V8	1	318 0216

1.121-2 GASKET SET, Timing Case Cover

74/	SIX	1	812 9097
74/	V8	1	812 9098

1.123-1 SEAL, Timing Case Cover

80	FOUR	1	813 2221
74/	SIX	1	319 4171
74/	V8	1	319 3613

1.130-1 CHAIN, Timing

74/	SIX	1	317 2307
74/78	V8	1	318 5270
79	V8 (* 1-12)	1	318 5270
79/	V8 (* 1-13)	1	323 4433

1.132-1 SPROCKET, Crankshaft

80	FOUR	1	813 2270
74/	SIX	1	317 3205
74/78	V8	1	314 4448
79	V8 (* 1-12)	1	322 3199
79/	V8 (* 1-13)	1	323 4235

1.132-1a NOZZLE, Timing Gear Oil

80	FOUR	1	813 2273
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1.132-2 KEY, Crankshaft Sprocket

80	FOUR	2	G124549
74/	SIX	1.135	1 310 7002
74/76	V8	1	322 9831
77/	V8	1	322 9831

1.132-3 SHEDDER, Crankshaft Sprocket Oil

74/	SIX	1	317 3076
74/	V8	1	318 0205

1.134-1 SPROCKET, Camshaft			
80	FOUR		1 813 2271
74/	SIX		1 320 6693
74/78	V8		1 319 7138
79	V8 (* 1-12)		1 319 7138
79/	V8 (* 1-13)		1 323 4234
1.134-2 ATTACHING PARTS, Sprocket To Camshaft			
BOLT, Hexagon	74/ SIX		1 317 2308
RING, Spacer	80 FOUR		1 813 2272
WASHER, Plain	74/ SIX		1 317 3284
1.134-3 KEY, Camshaft Sprocket			
80	FOUR		1 G124549
74/	V8	17.344	1 G124546
1.134-4 ECCENTRIC, Fuel Pump			
74/	V8	4.118	1 321 8314
1.134-5 ATTACHING PARTS, Eccentric To Camshaft			
BOLT, Hexagon	74/ V8	17.042	1 G192353
SPACER	74/ V8		1 318 9338
1.136-1 ROD ASSEMBLY, Connecting			
80	FOUR		4 813 2253
74/78	232	19	6 317 3210
74/	258	19	6 318 0444
74/	304-360	19	8 319 6750
74/78	401	19	8 321 5854
1.136-2 ATTACHING PARTS, Connecting Rod Bearing Cap To Rod			
BOLT KIT	80 FOUR		8 813 2635
BOLT KIT	74/ Except 401 ... (Incl. Nut)	36	16 448 6626
BOLT KIT	74/78 401 ... (Incl. Nut)	36	16 448 7594
NUT	80 FOUR		8 813 2257
NUT, Hexagon	74/ Except 401	1.141	16 314 9556
NUT, Hexagon	74/78 401		16 319 0844
1.138-1 BEARING, Connecting Rod (Incl. Upper And Lower)			
80	(Std.)... FOUR		4 813 2255
74	(Std.)... SIX		6 448 6992
75/	(Std.)... SIX		6 812 6204
74/75	(Std.)... 304-360		8 448 6992
76/	(Std.)... 304-360		8 812 6204
74/78	(Std.)... 401	9	8 320 8890
74	(-.001)... SIX		6 448 6993
75/	(-.001)... SIX		6 812 6205
74/75	(-.001)... 304-360		8 448 6993
76/	(-.001)... 304-360		8 812 6205
74/78	(-.001)... 401	9	8 320 8891
74	(-.002)... SIX		6 448 6994
75/	(-.002)... SIX		6 812 6206
74/75	(-.002)... 304-360		8 448 6994
76/	(-.002)... 304-360		8 812 6206
74/78	(-.002)... 401	9	8 320 8892
80	(-.010)... FOUR		4 813 2254
74	(-.010)... SIX		6 448 6995
75/	(-.010)... SIX		6 812 6207
74/75	(-.010)... 304-360		8 448 6995
76/	(-.010)... 304-360		8 812 6207
74/78	(-.010)... 401	9	8 320 8893
74	(-.012)... SIX		6 448 6996
75/	(-.012)... SIX		6 812 6208
74/75	(-.012)... 304-360		8 448 6996
76/	(-.012)... 304-360		8 812 6208
74/78	(-.012)... 401	9	8 320 8894

1.143-1 PISTON (Incl. Pin)

80	(Std.)... FOUR	4	813 2448
74/76	(Std.)... SIX	6	448 8672
77	(Std.)... SIX (* 1-10)	6	448 8672
77/78	(Std.)... SIX (* 1-11)	6	812 7654
79/	(Std.)... SIX	6	813 0208
74/	(Std.)... 304	8	448 7564
74/	(Std.)... 360	8	448 7567
74/78	(Std.)... 401	8	812 0580
80	(.010)... FOUR	4	813 2449
74/76	(.010)... SIX	6	448 8673
77	(.010)... SIX (* 1-10)	6	448 8673
77/78	(.010)... SIX (* 1-11)	6	812 7655
79/	(.010)... SIX	6	813 2885
74/	(.010)... 304	8	448 7565
74/	(.010)... 360	8	448 7568
74/78	(.010)... 401	8	812 0581
80	(.030)... FOUR	4	813 2450

1.146-1 RING SET, Piston (Engine)

SEALED POWER

74/	(Std.)... SIX	8	1 448 5507
74/	(Std.)... 304	34	1 320 7456
74/	(Std.)... 360	34	1 320 8065
74/78	(Std.)... 401	34	1 320 8919
74/	(.010)... 304	34	1 320 7823

PERFECT CIRCLE

74/	(Std.)... SIX	8	1 320 5943
74/	(Std.)... 304	34	1 320 7514
74/	(Std.)... 360	34	1 320 8066
74/78	(Std.)... 401	34	1 320 9698
74/	(.010)... SIX	8	1 448 5502
74/	(.010)... 360	34	1 320 8067
74/78	(.010)... 401	34	1 320 8900

TRW

74/	(Std.)... SIX	1	812 1683
74/	(Std.)... 304	1	812 1685
74/	(.010)... SIX	1	812 1684
74/	(.010)... 304	1	812 1686

FOUR

80	(Std.)...	(Use 813 2451)	1 813 2469
80	(.010)...	(Use 813 2452)	1 813 2470
80	(.030)...	(Use 813 2453)	1 813 2471

1.146-1a RING SET, Piston (Single Piston)

80	(Std.)... FOUR	4	813 2451
80	(.010)... FOUR	4	813 2452
80	(.030)... FOUR	4	813 2453

1.149-1 PIN SET, Piston

74/	(Std.)... SIX	26	1 320 7034
74/	(Std.)... 304-360	11	1 320 6582
74/78	(Std.)... 401	11	1 320 8925
74/	(.003)... SIX	26	1 320 7035
74/	(.003)... 304-360	11	1 320 6583
74/78	(.003)... 401	11	1 320 8926
74/	(.005)... SIX	26	1 320 7036
74/	(.005)... 304-360	11	1 320 6584
74/78	(.005)... 401	11	1 320 8927

1.149-1a PIN, Piston					
80	(.001)...	FOUR		4	813 2258
80	(.003)...	FOUR		4	813 2259
1.151-1 PAN ASSEMBLY, Engine Oil (Incl. Drain Plug)					
80	FOUR		1	813 2285	
74/79	SIX...	12		1	812 0998
80	SIX		1	323 6547	
74	V8		1	319 9522	(Use 322 4792)
75/79	V8	43		1	322 4792
80	V8		1	323 6322	
1.151-2 ATTACHING PARTS, Pan To Engine					
REINFORCEMENT	80	FOUR (Left).....	1	813 2289	
REINFORCEMENT	80	FOUR (Right).....	1	813 2288	
STUD	74	SIX (WPS).....	10.470	2	317 6335
BOLT	80	FOUR		16	G11500413
BOLT	80	FOUR		2	G180018
BOLT, Hexagon	74/78	SIX... (9/16" Lona)....	(Use 400 6296)	AR	317 2721
BOLT, Hexagon	74/78	SIX... (3/4" Lona).....		4	316 2258
BOLT, Hexagon	74/78	V8... (9/16" Lona)....	(Use 400 6296)	14	317 2721
BOLT, Hexagon	74/78	V8... (3/4" Lona).....		6	316 2258
SCREW, Hexagon	79	(1/4"-20 x 9/16" Lona)...	(Incl. Washer)	24	400 6296
SCREW, Hexagon	79	(5/16"-18 x 3/4" Lona)...	(Incl. Washer)	5.054	400 6297
WASHER	80	FOUR		2	G9421423
WASHER	80	FOUR		16	813 2466
WASHER, Lock	74/75	SIX (WPS).....	17.820	2	G120380
NUT, Hexagon	74	SIX (WPS).....	17.406	2	G120367
1.151-3 PLUG, Engine Oil Pan Drain					
80	FOUR		1	813 2293	
74/	(Nonmagnetic)...	(Incl. Gasket).....	37	1	812 1449
74/	SIX (Magnetic).....	37		1	944 740
74/	V8 (Magnetic)...	(Incl. Gasket).....	37	1	320 6696
1.151-4 GASKET, Engine Oil Pan Drain Plug					
74/	Except FOUR.....		1	317 0271	
80	FOUR		1	813 2294	
1.151-5 SKID PLATE, Engine Oil Pan					
74/	V8		(Use 812 7722)	1	590 0331
1.152-1 GASKET SET, Engine Oil Pan					
80	FOUR		1	813 2290	
74/	SIX.....	13		1	448 8770
74/	V8	21		1	320 6690
1.152-2 SEAL, Engine Oil Pan To Bearing Cap					
74	SIX		1	317 2071	
75/	SIX		1	317 7635	
74/	V8		1	317 7635	
1.152-3 SEAL, Engine Oil Pan Timing Case Cover					
80	FOUR		1	813 2286	
74/	SIX		1	317 2848	
74/	V8		1	318 0414	
1.154-1 PUMP ASSEMBLY, Engine Oil					
80	FOUR		1	813 2303	
74/	SIX.....	40		1	318 1340

1.154-2 ATTACHING PARTS, Pump To Cylinder Block			
BOLT, Hexagon	80	FOUR	2 G11500917
BOLT, Hexagon	74/	SIX... (7/8" Long)	17.038 1 G120229
BOLT, Hexagon	74/75	SIX... (2-1/2" Long)	17.038 1 G179828
BOLT, Hexagon	75/	SIX... (2-5/8" Long)	17.038 1 G271486
NUT, Hexagon	80	FOUR	1 G11501033
WASHER, Lock	74/	SIX	17.820 2 G120214
WASHER, Plain	75/	SIX	17.814 1 G120393
1.154-3 PIN, Oil Pump To Cylinder Block Dowel			
74	SIX		1 317 3090
75/	SIX		1.059 1 400 5149
1.155-1 GASKET, Engine Oil Pump To Cylinder Block			
74/	SIX		1 317 2332
1.157-1 GEAR, Engine Oil Pump Idler			
74/	SIX	(Use 319 6843)	1 317 2333
74/	V8		1 319 6842
1.157-2 SHAFT, Engine Oil Pump Idler Gear			
74/	SIX		1 317 1956
74/	V8		1 318 0209
1.160-1 SHAFT, Oil Pump Drive			
80	FOUR		1 813 2854
1.160-2 GEAR, Oil Pump Drive			
80	FOUR		1 813 2855
1.160-3 PIN, Oil Pump Drive Gear			
80	FOUR		1 812 0648
1.161-1 SHAFT, Engine Oil Pump Drive			
74/	SIX... (Incl. Drive Gear)		1 317 2334
74/	V8... (Incl. Drive Gear)		1 318 2698
1.161-1a BEARING, Oil Pump Drive Shaft			
80	FOUR (Upper)		1 813 2302
80	FOUR (Lower)		1 813 2301
1.161-1b PLATE, Oil Pump Drive Shaft Cover			
80	FOUR		1 813 2306
1.161-1c GASKET, Oil Pump Drive Shaft Cover Plate			
80	FOUR		1 813 2308
1.161-1d ATTACHING PARTS, Oil Pump Cover Plate To Block			
BOLT, Hexagon	80	FOUR	2 G11500815
1.164-1 COVER, Engine Oil Pump			
80	FOUR		1 813 2305
74/	SIX		1 321 6612
74	V8	(Ord. 322 6241, 322 6242)	1 318 4086
75	V8 (* 1-6)	(Ord. 322 6241, 322 6242)	1 318 4086
75	V8 (* 1-7)		1 322 6242
76/	V8		1 322 6242
1.164-2 ATTACHING PARTS, Cover To Pump			
BOLT	80	FOUR	4 G192988
BOLT, Hexagon	74	SIX	4 400 1730
BOLT, Hexagon	75/		17.629 4 812 2990
1.164-3 ATTACHING PARTS, Cover To Timing Case Cover			
BOLT, Hexagon	74/	V8	17.038 7 G179796

ENGINE

1.187

1.165-1 GASKET, Engine Oil Pump Cover				
80	FOUR		1	813 2307
74/	SIX		1	317 2337
74	V8		1	318 0448
75/	V8		1	322 6241
1.167-1 TUBE, Engine Oil Pump Inlet (Incl. Screen)				
74/	SIX		1	318 1471
74/	V8		1	321 6049
1.167-2 SPACER, Engine Oil Pump Inlet Tube Screen To Oil Pan				
74/	V8		1	316 7541
1.176-1 PLUNGER, Engine Oil Pump Release Valve				
80	FOUR		1	813 2299
74/			1	318 8661
1.176-2 SPRING, Engine Oil Pump Release Valve				
74/78		(Use 323 3994)	1	321 1034
79/	Except FOUR		1	323 3994
80	FOUR		1	813 2298
1.176-3 PIN, Engine Oil Pump Release Valve Spring Retainer Cotter				
80	FOUR		1	813 2297
74/	SIX		17.460	1 G108635
1.178-1 CAP, Engine Oil Pump Release Valve Spring				
74/	SIX		1.176	1 317 1958
74/	V8			1 312 4735
1.178-2 GASKET, Engine Oil Pump Release Valve Spring Cap				
74/	V8			1 310 5561
1.178-3 PLUG, Oil Pressure Regulator Hole				
80	FOUR			1 813 2300
1.185-1 PLUG, Oil Channel				
80	FOUR			1 813 2205
74/	SIX		17.516	2 G444660
74/	V8		17.516	6 G444660
1.187-1 GAUGE, Oil Level (Dip Stick)				
80	FOUR			1 813 2296
74/	SIX			1 317 3366
74	304			1 535 0531
74	360-401	(Use 322 4880)		1 319 0847
75/79	V8			1 322 4880
80	V8	(Use 322 4880)		1 323 6781
1.187-2 TUBE, Oil Level Gauge				
80	FOUR			1 813 2295
74/	SIX			1 317 6846
74	304			1 535 0532
75/	304			1 319 0848
74/	360-401			1 319 0848
1.187-2a ATTACHING PARTS, Oil Level Gauge Tube To Pre-Heater Shroud				
SCREW, Hexagon	80	FOUR		1 G11504115
NUT	80	FOUR		1 400 2002

1.187-3 BRACKET, Oil Level Indicator

74	304.....	1	535 0580
74	360-401.....	1	321 5161
75/	V8.....	1	321 5161

1.206-1 ELEMENT, Oil Filter

80	FOUR.....	1	813 2313
74		1	899 1072
74/	10-20-40.....	1	899 1072
74/	80-90.....	1	899 3146

1.207-1 OIL, Motor (10W-40)

74/	(Qt.).....	AR	899 2489
74/	(55 Gal. Drum).....	AR	899 2491

1.215-1 VALVE, Oil Filter Bypass

74/	Except FOUR.....	1	317 3203
80	FOUR.....	1	813 2314

1.217-1 SPRING, Oil Filter Bypass Valve

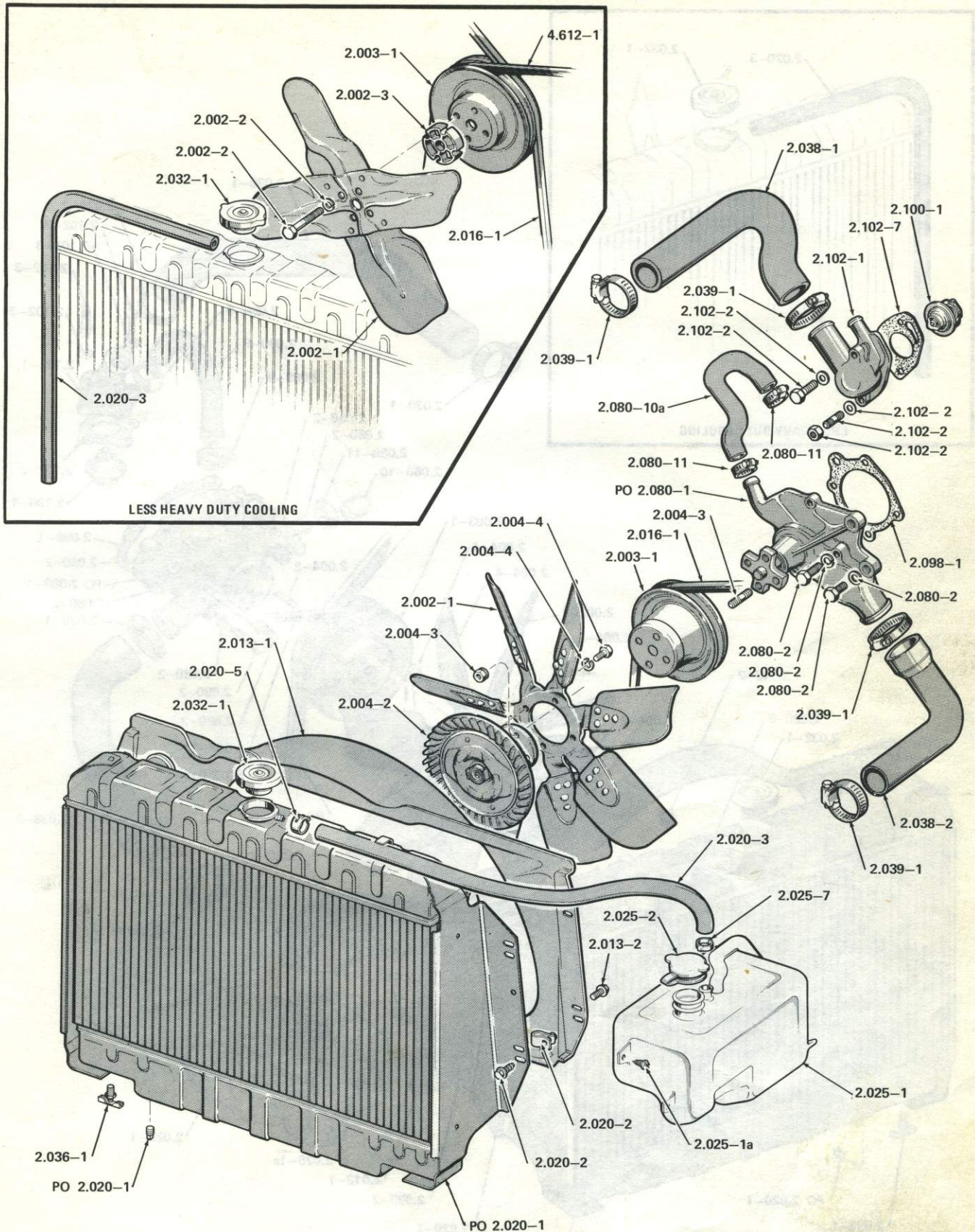
74/	Except FOUR.....	1	317 3224
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1.220-1 RETAINER, Oil Filter ByPass Valve

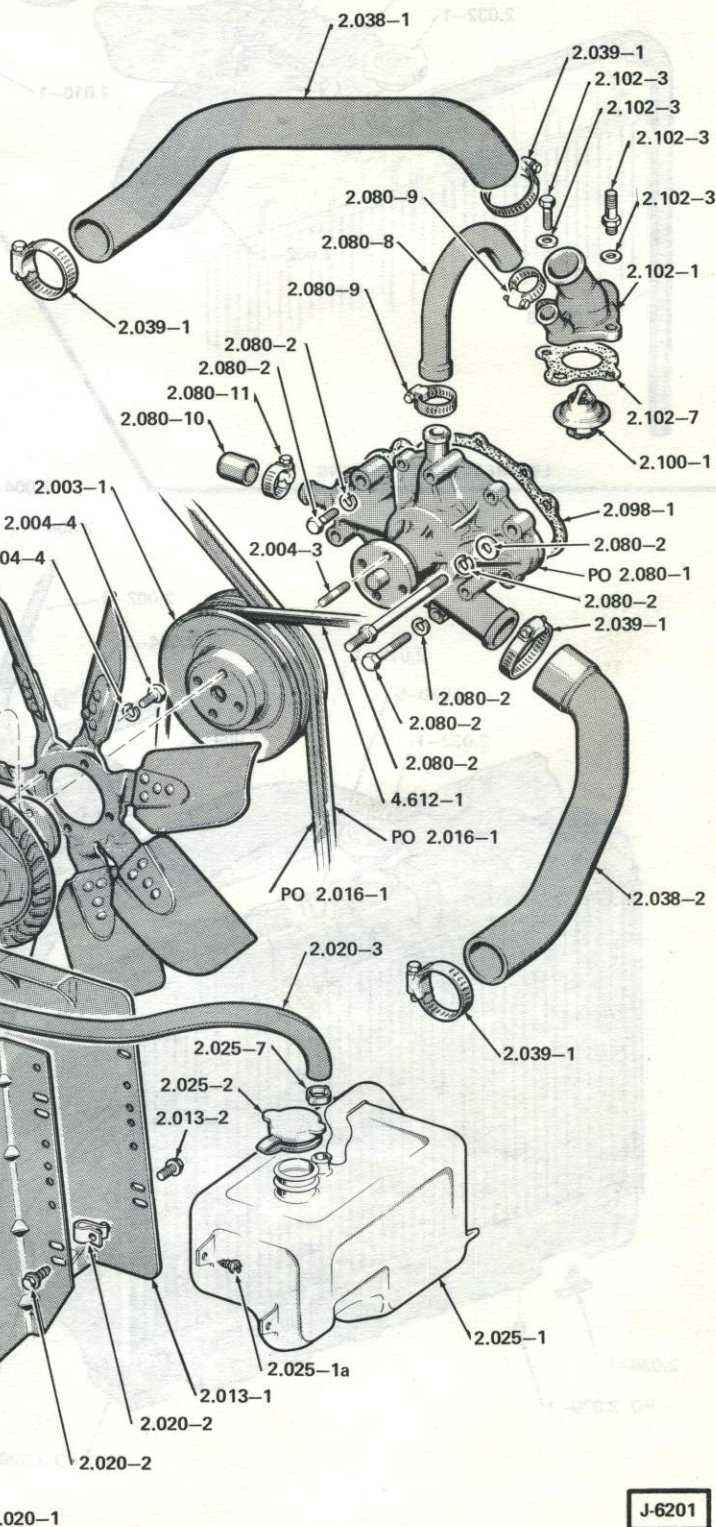
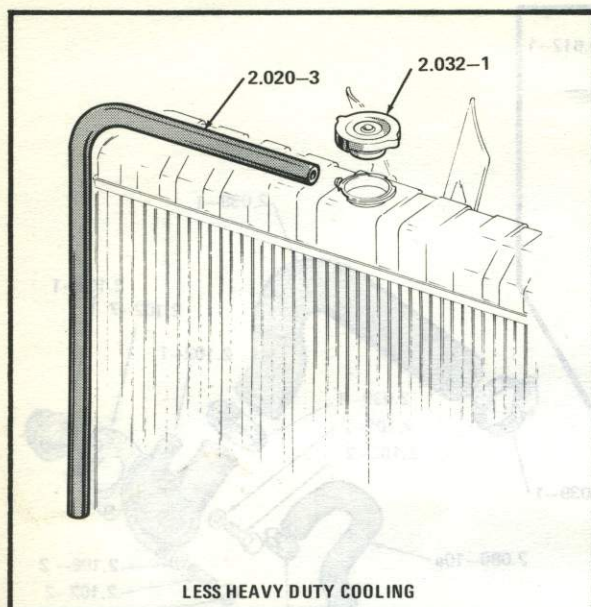
74/	Except FOUR.....	1	317 3225
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1.223-1 CONNECTOR, Oil Filter Bypass

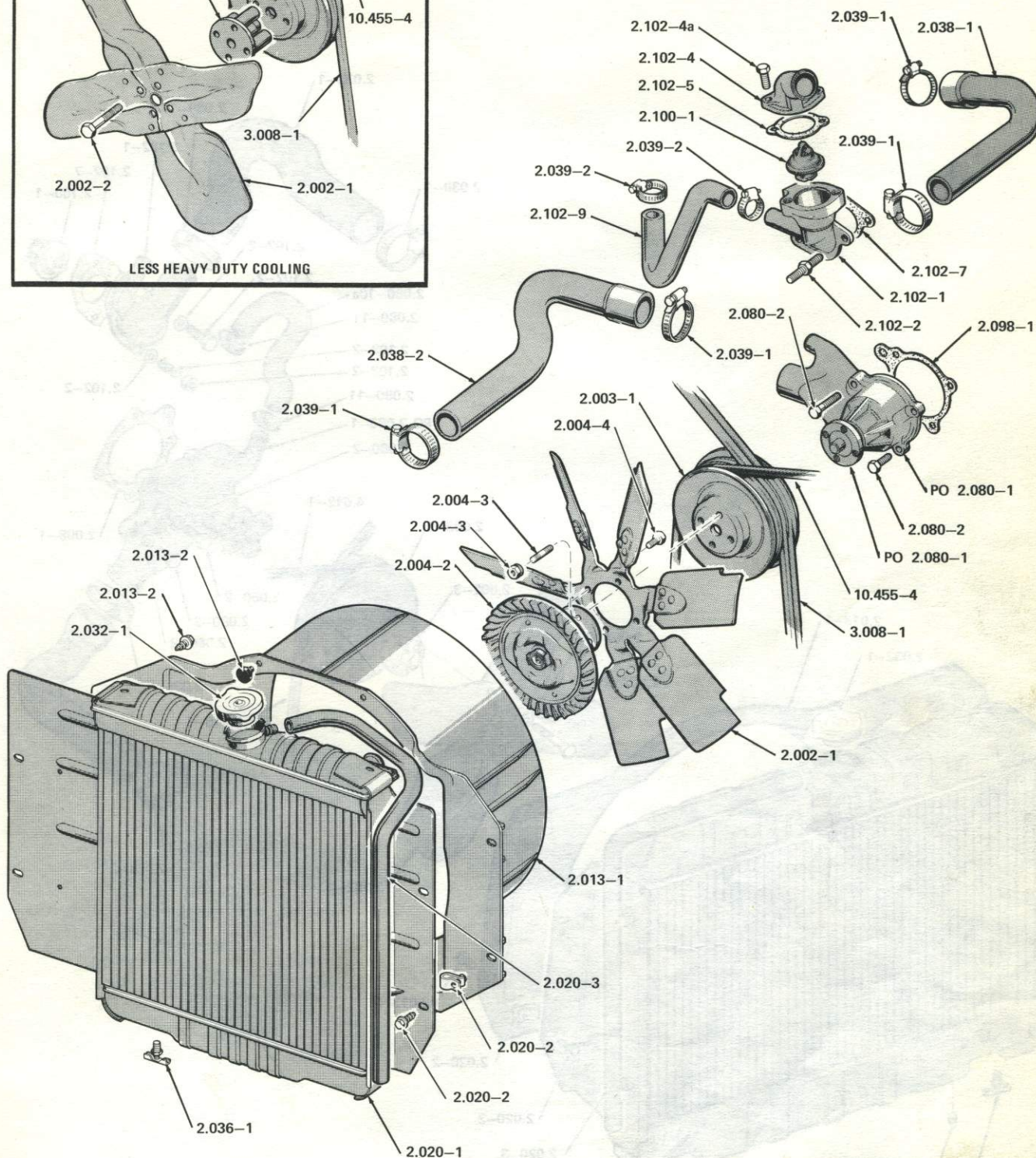
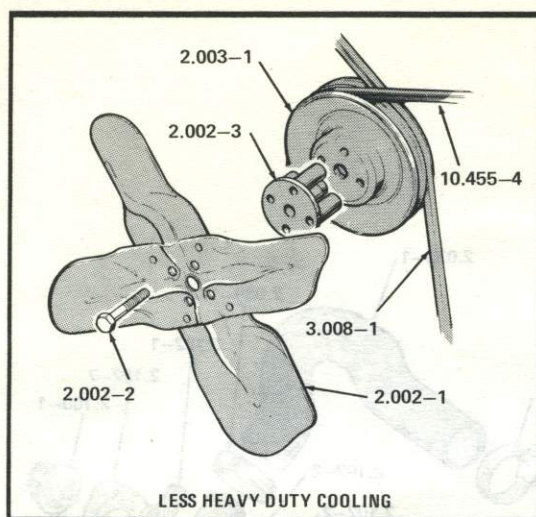
74/	Except FOUR.....	1	317 3226
80	FOUR.....	1	813 2315

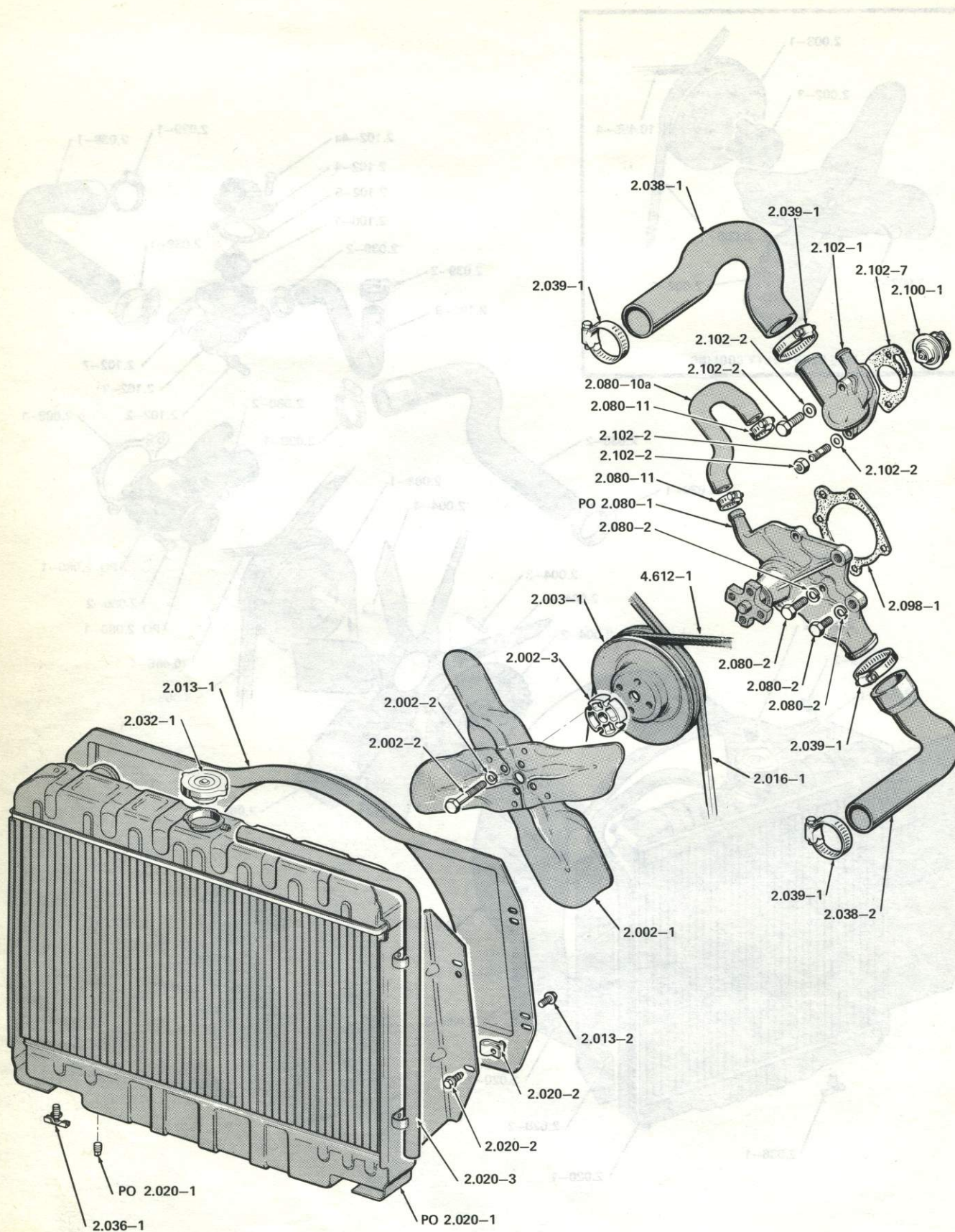


COOLING SYSTEM ... 10-20-40 (SIX)



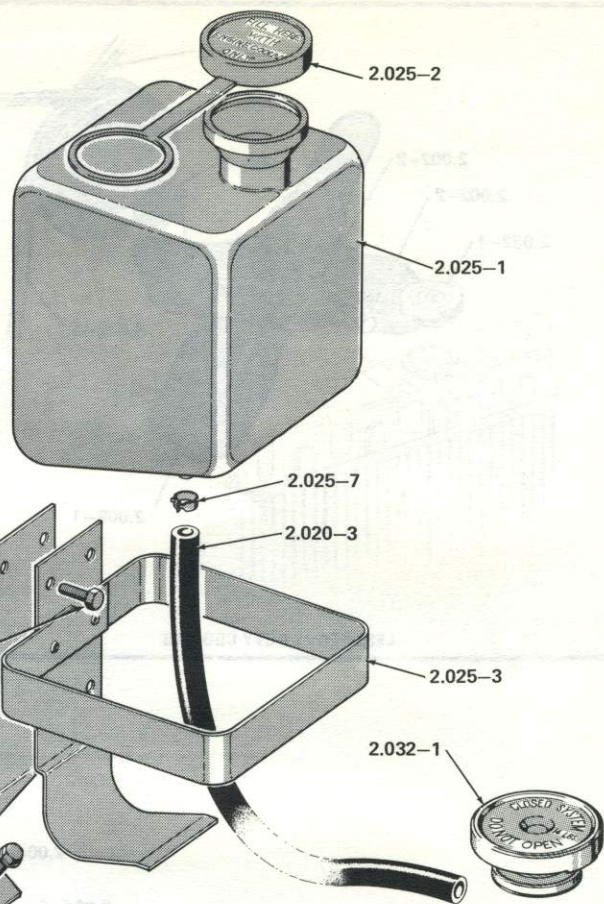
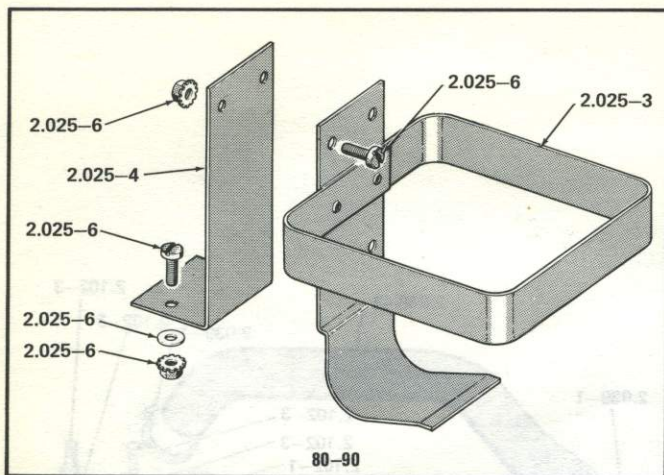
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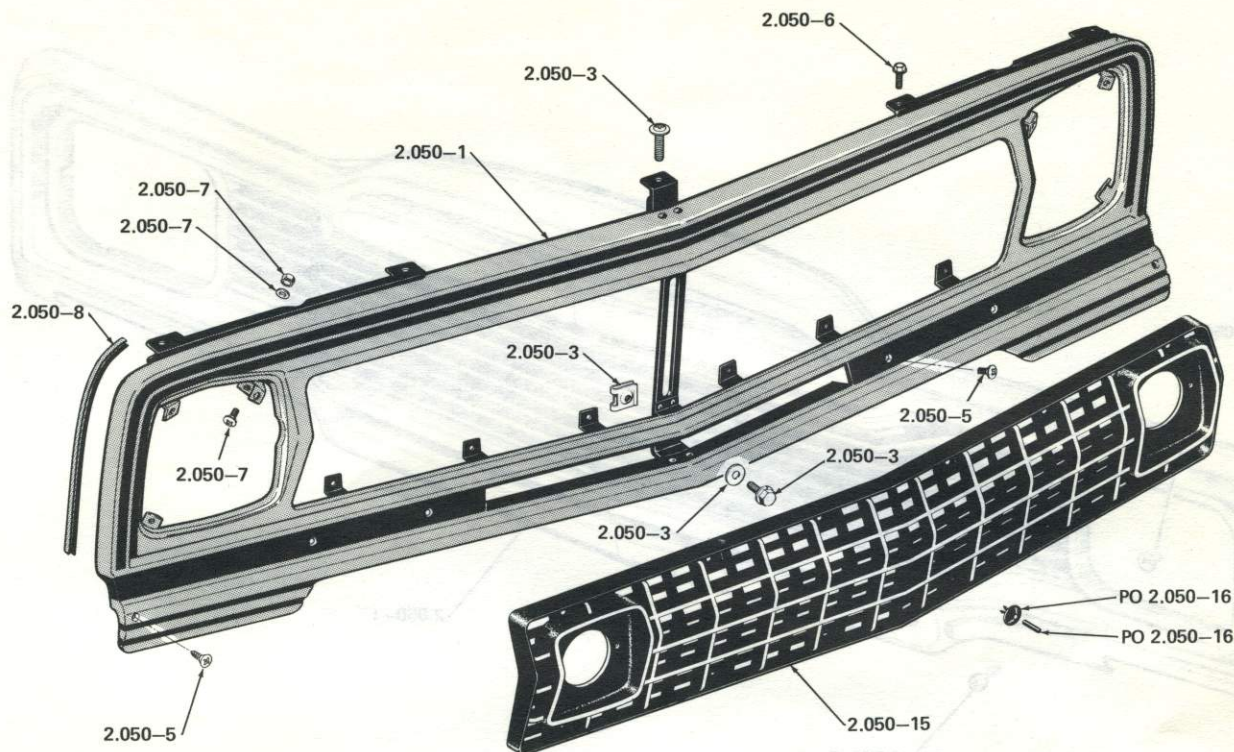


J-6202

COOLING SYSTEM SYSTEM . . . 80-90 (SIX)

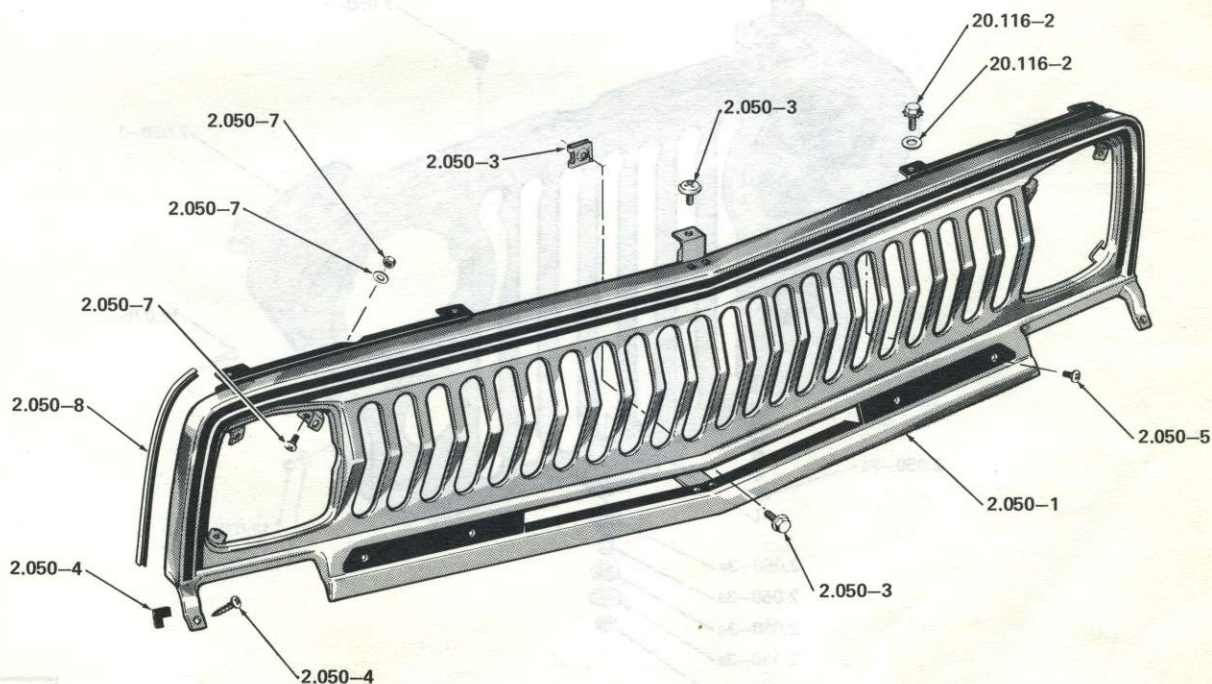


COOLANT RECOVERY SYSTEM . . . 1977



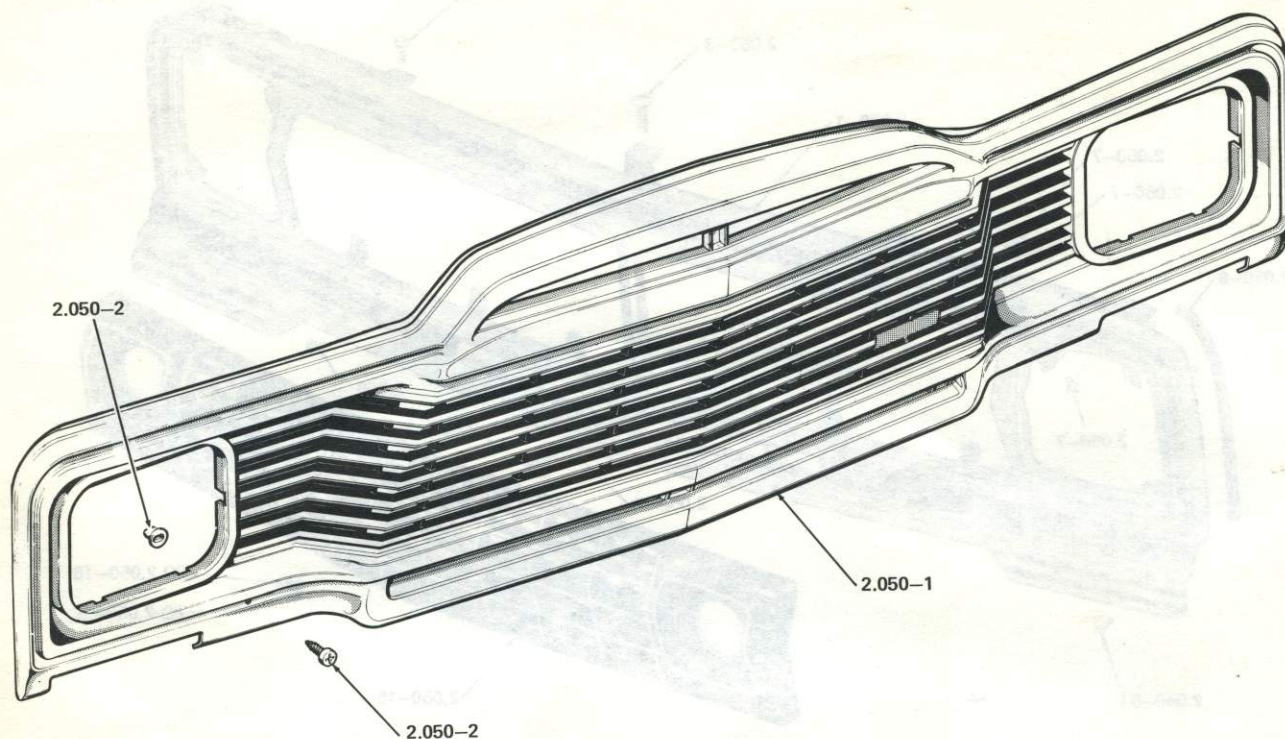
GRILLE ... 1974/1978 14-15

J-5840



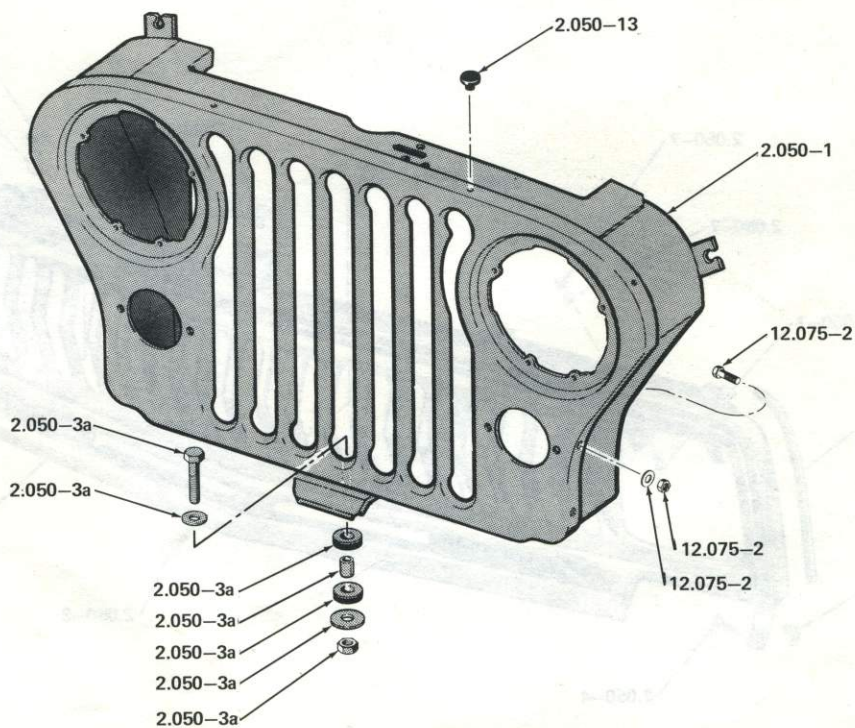
GRILLE ... 1974/1978 16-17-18-20-40

J-6170



GRILLE ... 1979/ 10-20-40

J-6173



GRILLE PANEL AND ATTACHING PARTS ... 80-90

J-4288

SPECIAL INFORMATION

The Engine Build Code Number, the Vehicle Identification Number and the information provided on the Trim Plate are often necessary when determining the proper replacement parts for your vehicle. For their location refer to the General Information Section found at the front of this catalog.

NOTES

- 2-1 Used on 80-90 (V8-WHDC) with 7 Blade Flexible Fan.
- 2-2 Used with Parking and Directional Signal Lamp Lens with Three Screw Attachments.
- 2-3 Used with Parking and Directional Signal Lamp Lens with Two Screw Attachments.
- 2-4 Eight horizontal Grille Bars are Black with Chrome Faces.
- 2-5 Eight horizontal Grille Bars are Black with Dark Argent Faces. Outer perimeter of Grille is Chrome Plated.
- 2-6 Two center horizontal Grille Bars are Black with Chrome Faces. The remaining six horizontal Grille Bars are Black.
- 2-7 Eight horizontal Grille Bars are Black with Dark Argent Faces. Outer perimeter of Grille is Bright Argent.
- 2-8 Two center horizontal Grille Bars are Black with Bright Argent Faces. The remaining six horizontal Grille Bars are Black.
- 2-9 Eight horizontal Grille Bars are Black with Dark Gray Metallic Faces. Outer perimeter of Grille is Bright Argent.
- 2-10 Eight horizontal Grille Bars are Black with Dark Gray Metallic Faces. Outer perimeter of Grille is Chrome Plated.

COOLING - GRILLE

2.003

GROUP NO. — DESCRIPTION — YEAR and MODEL	PAKS CODE	PRIMARY GROUP NO.	PER CAR	PART NO.	CODE
2.002-1 BLADES, Fan (Radiator Fan)					
80 (4 Blades) 80-90 (Four-LHDC).....			1	323 6604	
77 SIX (LAC)..... (Use 322 4499)			1	535 6547	
77 SIX (WAC)..... (Use 535 7390)			1	998 795	
74/76 (4 Blades) SIX (LHDC)..... (Use 322 4499)			1	941 012	
74/76 (7 Blades) SIX (WHDC)..... (Use 535 7390)			1	998 795	
78/ (4 Blades) SIX (LHDC).....			1	322 4499	
78/ (7 Blades) SIX (WHDC).....			1	535 7390	
79/ (7 Blades) 10-20-40 (Six-WHDC).....			1	994 277	
74/77 (4 Blades) 10-25-40 (360-WDT-LHDC).....			1	998 760	
74/ (7 Blades) 10-25-40 (360-WDT-WHDC).....			1	994 277	
74/78 (7 Blades) 10-25-40 (360-W4B)(401).....			1	994 277	
74/ (4 Blades) 80-90 (V8-LHDC).....			1	998 760	
74/ (7 Blades-Nonflexible) 80-90 (V8-WHDC).....			1	994 277	
76/78 (7 Blades-Flexible) 80-90 (V8-WHDC).....			1	535 6091	
80 (7 Blades) 80-90 (Four-WHDC).....			1	323 6530	
2.002-2 ATTACHING PARTS, Blades To Pulley					
BOLT, Hexagon 74 10-20-40 (258-WHDC)(360-WDT-LHDC) ... (1-7/8" Lona).....	17.038	4	G181619		
BOLT, Hexagon 74 10-20-40 (258-LHDC)... (2-1/2" Lona).....	17.038	4	G181622		
BOLT, Hexagon 75/ 10-20-40 (Six-WHDC).....	17.038	4	G181620		
BOLT, Hexagon 75/79 10-20-40 (Six-LHDC)... (2-3/4" Lona).....	17.038	4	G181623		
BOLT, Hexagon 76/ 10-20-40 (V8-LHDC)... (2-3/4" Lona).....	17.038	4	G181623		
BOLT, Hexagon 80 10-20-40 (LHDC).....	17.038	4	G181620		
BOLT, Hexagon 74 80 (Six)... (1-7/8" Lona).....	17.038	4	G181619		
BOLT, Hexagon 74/79 80-90 (Six-LAC)... (1-1/2" Lona).....	17.038	4	G181614		
BOLT, Hexagon 74 80 (V8-LHDC)... (2-3/4" Lona).....	17.038	4	G181623		
BOLT, Hexagon 75/ 80-90 (V8-LHDC)... (2-1/2" Lona).....	17.038	4	G181622		
BOLT, Hexagon 76 80-90... (1-3/8" Lona).....	17.038	4	G181613		
BOLT, Hexagon 77/79 80-90 (Six-WAC)... (2" Lona).....	17.038	4	G181620		
BOLT, Hexagon 80 SIX (LHDC)... (1-3/4" Lona).....	17.038	4	G181618		
BOLT, Hexagon 80 80-90 (LHDC).....	17.038	4	G181622		
BOLT, Hexagon 80 80-90 (Six-WHDC)... (2" Lona).....	17.038	4	G180697		
WASHER, Lock 74/.....	17.038	4	G120214		
2.002-3 SPACER, Fan Blade					
78/79 SIX (LHDC).....		1	535 5938		
78 SIX (WHDC)... (7/8" Lona).....		1	322 9710		
80 SIX (LHDC)... (7/8" Lona).....		1	322 9710		
74/77 10-20-40 (258-LHDC)... (1-3/4" Lona).....		1	319 5409		
75/77 10-20-40 (Six-WHDC)... (1" Lona).....		1	321 3700		
74 10-20-40 (258-WHDC)... (1-1/8" Lona).....		1	321 9497		
75 10-20-40 (LHD-Six)... (1-3/4" Lona).....		1	319 5409		
74 10-25-40 (360-WDT)... (1" Lona).....		1	321 3700		
76/77 10-20-40 (360-WDT-LHDC).....		1	319 5409		
80 80-90 (Four-LHDC)... (1-11/16" Lona).....		1	323 6501		
74 80 (Six)... (1" Lona).....		1	321 3700		
74/75 80 (Six-LHDC)... (5.8" Lona).....		1	321 3686		
76/ 80-90 (Six-LAC)... (33/64" Lona).....		1	535 5938		
77/79 80-90 (Six-WAC)... (7/8" Lona).....		1	322 9710		
80 80-90 (Six-WHDC)... (1-1/4" Lona).....		1	319 3384		
74 80 (V8-LHDC)... (1-7/8" Lona).....		1	318 7213		
75/ 80-90 (V8-LHDC)... (1-1/2" Lona).....		1	319 0510		
76 80-90 (V8-WHDC-* 2-1)... (1-1/2" Lona).....		1	319 0510		
2.003-1 PULLEY, Fan					
FOUR					
80 80-90.....		1	325 0730		

SIX				
74		1	317	6815
75	LPS	1	322	4909
75/	10-20-40 (LAC-WPS)	1	322	4456
77/78	10-20-40 (LAC-LPS)	1	322	4909
75	10-20-40 (WAC-LPS)	1	322	4910
75	10-20-40 (WAC-WPS)	1	322	4456
76/	10-20-40 (WAC)	1	322	4910
76	LPS (LEEP)	1	322	4909
75	80 (WPS)	1	322	4456
76	80-90 (LPS-WEEP)	1	322	4456
76	80-90 (WPS)	1	322	4456
77/79	80-90 (LAC-Except Export)(LAC-Except Canada)	1	322	4456
77/	80-90 (Export-LAC-LPS)(Canada-LAC-LPS)	1	322	4909
77/	84 (Export-WPS-WEEP)	1	322	4456
77/79	80-90 (WAC)	1	322	4910
80	LAC	1	323	6658
80	WAC	1	323	6657

V8				
74	LHDC	1	321	6631
74	WHDC	1	535	1280
75	LHDC	1	321	6614
75	WHDC	1	535	3470
76/78	LHDC	1	322	8285
76/	10-20-40 (WHDC)	1	322	7673
75	80 (WHDC)	1	535	3470
76	80-90 (WHDC-Used Less Flexible Fan)	1	322	7673
76	80-90 (WHDC-Used With Flexible Fan-* 2-1)	1	322	8285
77/79	80-90 (LHDC)...(Two Groove)	1	322	8285
77/79	80-90 (WAC)(WHDC)...(Three Groove)	1	322	7673
80	(Three Groove)	1	322	7673

2.004-2

TEMPATROL, Fan Drive Clutch

80	10-20-40 (Six-WHDC)	1	535	4432
74	10-25-40 (360-WDT-WHDC)	1	998	761
74	10-25-40 (360-W4B)(401)	1	998	761
75	10-20-40 (LHDC)	1	998	761
75	10-20-40 (WHDC)	1	535	4432
79	10-20-40 (Six-WHDC)	1	998	761
74/75	80 (V8-WHDC)	1	998	761
80	80-90 (Four-WHDC)	1	323	6603
76/	V8	1	998	761

2.004-3

ATTACHING PARTS, Tempatrol To Pump

BOLT, Hexagon	74	10-25-40 (360-WDT-WHDC)	17.038	4	G181596
BOLT, Hexagon	74	10-25-40 (360-W4B)(401)	17.038	4	G181596
BOLT, Hexagon	75	10-20-40 (V8-LHDC)	17.038	4	G181623
BOLT, Hexagon	74	80 (V8-WHDC)	17.038	4	G181596
BOLT, Hexagon	76	V8	17.038	4	G181596
STUD	79/	10-20-40 (Six-WHDC)		4	535 1365
STUD	74/75	10-25-40 (360-WDT-WHDC)		4	535 1365
STUD	74/75	10-25-40 (360-W4B)(401)		4	535 1365
STUD	75	10-20-40 (V8-LHDC)		4	535 1365
STUD	74/75	80 (V8-WHDC)		4	535 1365
STUD	77/79	V8		4	535 1365
STUD	80			4	400 6714
WASHER, Lock	74	V8	17.820	4	G120214
NUT	80	...(Incl. Washer)		4	G271184
NUT, Lock	79/	10-20-40 (Six-WHDC)	17.412	4	G271187
NUT, Lock	74/79	V8	17.412	4	G271187

COOLING - GRILLE

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2.004-4 ATTACHING PARTS, Tempatrol To Fan

BOLT, Hexagon	80	FOUR	4	G454895
BOLT, Hexagon	80	10-20-40 (Six-WHDC)	4	G180075
BOLT, Hexagon	74/	V8	4	G180075
WASHER, Lock	80	FOUR	4	G120214
WASHER, Lock	80	10-20-40 (Six-WHDC)	4	G120214
WASHER, Lock	74/	V8	4	G120214

2.013-1 SHROUD, Fan

74/75	10-20-40 (258-WHDC)	1	940 667
76/78	10-20-40 (Six-WHDC)	1	535 5271
79/	10-20-40 (Six-WHDC)	1	535 9100
74/75	10-25-40 (360-WHDC)(401-WHDC)	1	535 1991
76	10-20-40 (V8-WHDC)	1	535 5254
77/79	10-20-40 (V8-WHDC)	1	535 7998
80	10-20-40 (V8-WHDC)	1	536 1650
80	80-90 (Four)	1	535 9794
77	80-90 (Six)	1	535 6475
78/	80-90 (Six)	1	535 9030
74/79	80-90 (V8-WHT-WHDC)	1	999 305
76/79	80-90 (V8-WMT-WHDC)	1	535 5678
77/78	80-90 (V8)	1	999 305
80	80-90 (V8-WHDC)	1	536 1349
78/	80-90 (Diesel)	1	535 8081

2.013-2 ATTACHING PARTS, Shroud To Radiator

PLUG	74/	10-25-40 (360-WHDC)(401-WHDC)	29.181	2	968 072
PLUG	80	80-90 (Four).....		4	968 072
SCREW, Hexagon	80	80-90 (Four).....		2	400 5982
BOLT, Hexagon	74/	10-20-40 (WHDC)		4	800 316
BOLT, Hexagon	74	80 (V8-WHDC)	2.020	4	648 438
STUD.....	74/	10-20-40.....	2.045	4	958 166
"J" NUT	74/	10-20-40.....	20.117	4	400 4208
WASHER	74/	10-20-40.....	17.814	4	400 1095
NUT, Hexagon.....	74/	10-20-40.....	17.412	4	G271187

2.016-1 BELT, Radiator Fan And Alternator

74	10-20-40 (258-Used With Alternator)	4.612	1	322 3004
74	10-20-40 (258-Used With Generator)	1	1	926 482
75/	10-20-40 (Six-LAC)	1	1	322 3006
75/	10-20-40 (Six-WAC)	1	1	322 4451
74/75	10-25-40 (360-LHDC)(401-LHDC)	1	1	322 3006
74/75	10-25-40 (360-WHDC)(401-WHDC)	1	1	999 032
74	80 (Six)	4.612	1	322 3004
75	80 (LAC-LPS)	1	1	322 3006
76/	80-90 (Six-LAC)	1	1	322 3006
77/78	SIX (WAC)	10.455	1	322 6936
79	80-90 (Six-WAC)	1	1	322 4451
79/	SIX (LAC)	1	1	322 6936
74/75	80 (V8-LHDC)	1	1	322 3006
74/75	80 (V8-WHDC)	1	1	999 032
76/	V8 (LAC)	1	1	322 7690

2.016-2 BELT SET, Radiator Fan (Dual Belt Drive)

76/	V8 (WAC)	1	322 7691
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2.020-1 CORE, Radiator

74/75	10-20-40 (258)	1	998 776
76/78	10-20-40 (258)	1	535 5269
77/78	10-20-40 (Six) (Use 535 7430)	1	535 6979
79	10-20-40 (Six-LHDC)	1	535 7430
79	10-20-40 (Six-WHDC)	1	535 9098
80	10-20-40 (Six-LHDC)	1	536 1456
80	10-20-40 (Six-WHDC)	1	536 1576

74/75	10-25-40 (360-LHDC)(401-LHDC).....	1	998 487
74/75	10-25-40 (360-WHDC)(401-WHDC).....	1	998 383
76	10-20-40 (360)(401)..... (Use 535 6985)	1	535 5252
77/79	10-20-40 (V8)..... (Use 535 7999)	1	535 6985
79	10-20-40 (V8-LHDC)..... (Use 535 7999)	1	535 6985
79	10-20-40 (V8-WHDC).....	1	535 8061
80	10-20-40 (V8-LHDC).....	1	536 1575
80	10-20-40 (V8-WHDC).....	1	536 1577
74/75	80.....	1	999 435
76	80-90..... (Use 535 6049)	1	535 5351
80	80-90 (Four).....	1	535 9900
77	80-90 (Six)..... (Use 535 7440) 535 7440	1	535 6798
78/79	80-90 (Six).....	1	535 9004
80	80-90 (Six-LHDC).....	1	536 1559
80	80-90 (Six-WHDC).....	1	536 1573
77/78	80-90 (V8)..... (Ord. 535 6626)	1	535 6628
79	80-90 (V8).....	1	535 6626
80	80-90 (V8-LHDC).....	1	536 1578
80	80-90 (V8-WHDC).....	1	536 1574

2.020-2 ATTACHING PARTS. Core To Support

BOLT, Hexagon	74/75	10-20-40 (LHD)...(5/8" Lona)	(Use 800 316)	4	648 438
BOLT, Hexagon	74	10-20-40 (WHDC)...(7/8" Lona).....	2.013	4	800 316
BOLT, Hexagon	74/75	80...(5/8" Lona).....	(Use 800 316)	4	648 438
BOLT, Hexagon	75/76	80...(7/8" Lona).....	2.013	4	800 316
BOLT, Hexagon	77/		12.060	4	400 3556
STUD.....	76	10-20-40.....	2.045	4	958 166
WASHER.....	76	10-20-40.....	17.814	4	400 1095
NUT, Hexagon.....	76	10-20.....	17.814	4	G271187
NUT, Speed	74/75	10-20-40.....		4	800 319
NUT, Speed	76	10-20-40.....	12.075	4	400 4208
NUT, Speed	74/76	80.....		4	535 0691
NUT, Speed	77/		12.075	4	400 4208

2.020-3 HOSE, Radiator Core Overflow (Bulk-Order Per Foot)

74/		22.050	AR	320 2250
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2.020-4 CLIP, Overflow Hose To Core

74/	SIX.....	17.134	2	G120524
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2.020-5 CLAMP, Hose To Radiator (Coolant Recovery)

78		1	322 7851
79/		1	934 245

2.021-1 BRACKET, Radiator Stabilizer

80	80-90 (Four).....	1	536 1558
77/79	80-90 (Six).....	1	546 1552
80	80-90 (Six).....	1	546 2315
77/	80-90 (V8).....	1	546 2315

2.021-1a PAD, Radiator Stabilizer Bracket

77/	80-90.....	1	546 1551
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2.021-1b ATTACHING PARTS, Radiator Stabilizer Bracket To Support Panel

SCREW, Machine.....	77/	80-90.....	1	G9409106
NUT, Hexagon.....	77/	80-90.....	1	981 816

2.025-1 BOTTLE, Coolant Recovery

77		1	590 0582
78/		1	535 8026
79	Export.....	1	590 0582

2.025-1a ATTACHING PARTS, Coolant Recovery Bottle

SCREW, Pan Head.....	78/		3	400 5466
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COOLING - GRILLE

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2.025-2 CAP, Coolant Recovery				
77		(Use 322 0312)	1	590 0581
78/			1	322 3202
79	Export	(Use 322 0312)	1	590 0581
2.025-3 BRACKET, Coolant Recovery Bottle				
77/78			1	590 0415
79	Export		1	590 0415
2.025-4 SUPPORT, Coolant Recovery Bottle				
77	10-20-40		1	590 2255
77	80-90		1	590 2451
2.025-5 REINFORCEMENT, Coolant Recovery Bottle				
77	10-20-40		1	590 2254
2.025-6 ATTACHING PARTS, Coolant Recovery Bottle Bracket				
SCREW, Machine	77/78	17.598	4	G159920 NA
WASHER, Plain	77/78	17.814	2	G120392
NUT, Hexagon	77/78	17.412	4	G271166 NA
2.025-7 ATTACHING PARTS, Radiator Overflow Hose To Coolant Bottle				
CLAMP	77		1	934 245
CLAMP	78/		1	322 3128
CLAMP	79 Export		1	934 245
2.032-1 CAP, Radiator Core				
74/	(Used Less Coolant Recovery)		1	535 2954
77/	(Used With Coolant Recovery)		1	590 0584
2.036-1 DRAIN COCK, Radiator Core				
74/			1	A 1126
2.038-1 HOSE, Inlet				
74/	10-20-40 (258)		1	999 105
74/78	10-25-40 (360)(401)		1	999 632
79/	10-20-40 (V8)		1	999 632
80	80-90 (Four)		1	536 0950
74/	80-90 (Six)		1	999 935
74/	80-90 (V8)		1	999 632
2.038-2 HOSE, Outlet				
74	SIX		1	940 398
75/	10-20-40 (Six)		1	535 4405
74	10-25-40 (360)(401)	(Use 535 4528)	1	998 716
75/	10-20-40 (V8)		1	535 4528
80	80-90 (Four)		1	536 0951
75/	80-90 (Six)		1	535 4380
74/75	80 (V8)	(Use 535 4528)	1	998 716
76/	80-90 (V8)		1	535 4528
2.039-1 CLAMP, Radiator Hoses				
74/75	10-20-40 (258) ... (1-11/16" To 2-1/16")	17.108	3	G9411656
74/	10-20-40 (258) ... (1-13/16" To 2-3/4")	17.108	1	320 3079
74/	10-25-40 (360)(401) ... (1-11/16" To 2")	17.108	3	G9411568
74/	10-25-40 (360)(401) ... (1-13/16" To 2-3/4")	17.108	1	320 3079
74/	80 ... (1-13/16" To 2-3/4")	17.108	1	320 3079
74/	80 ... (1-11/16" To 2")	17.108	2	G9411568

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COOLING - GRILLE

2.050-1

GRILLE, Radiator

74/78	14-15		1	545 1034
74/78	16-17-18 (LHD)		1	545 1000
79/	15 (* 2-4)		1	546 5070
79/	16-17-18-20 (* 2-6)		1	575 0280
79/	16-17-18-20 (* 2-8)		1	813 0605
79/	16-17-18-20-40 (* 2-5)	(Use 575 0274)	1	813 0617
79/	16-17-18-20-40 (* 2-10)		1	575 0274
74/78	20-40	(Ord. 545 1000)	1	545 1001
79/	20-40 (* 2-7)	(Use 546 5071)	1	813 0616
79/	20-40 (* 2-9)		1	546 5071
74	80	(Use 545 9608)	1	989 843
75	80	(Use 545 9608)	1	545 4676
76	80-90 (* 2-2)		1	545 9608
76/77	80-90 (* 2-3)	(Use 546 3939)	1	546 1509
78/	80-90		1	546 3939

2.050-2

ATTACHING PARTS, Grille To Grille Face Panel

NUT (Plastic)	79/	10-20-40		10	400 6126
SCREW, Pan	79/	10-20-40		10	400 6127

2.050-3

ATTACHING PARTS, Full Width Grille To Grille Face Panel At Center

SCREW, Hexagon	74/78	10-20-40 (Grille Top)	12.075	1	400 4455
SCREW, Hexagon	74/78	10-20-40 (Grille Bottom)	22.052	1	400 4504
NUT, Speed	74/78	10-20-40 (Grille Bottom)		1	685 738

2.050-3a

ATTACHING PARTS, Grille To Frame

BOLT, Hexagon	74/75	80		1	987 691
BOLT, Hexagon	76/	80-90		1	400 5625
SHIM	74/75	80	20.001	AR	970 993
SPACER	74/	80-90		1	971 669
WASHER, Plain	74/	80-90... (3/4" I.D.)		1	976 871
WASHER, Plain	74/	80-90... (1/2" I.D.)	20.001	1	971 672
WASHER, Lock	74/	80-90	11.170	1	400 4809
WASHER (Rubber)	74/	80-90	20.001	1	972 278
WASHER, Concave	75/	80-90		1	400 5633
WASHER AND TUBE	74/	80-90	20.001	1	971 673
NUT, Lock	74/75	80	17.416	1	G272712

2.050-4

ATTACHING PARTS, Full Width Grille To Grille Face Panel At Turn Signal Lamps

SCREW, Hexagon	74/78	10-20-40	17.654	2	400 4920
SPACER	74/78	10-20-40		2	545 1400

2.050-5

ATTACHING PARTS, Full Width Grille To Grille Face Panel At Lower Edge

SCREW, Hexagon	74/78	10-20-40		4	969 717
NUT, Speed	74/78	10-20-40		4	971 264

2.050-7

ATTACHING PARTS, Full Width Grille To Grille Face Panel At Headlamp Opening

SCREW, Machine	74/78	10-20-40	17.598	6	G159920
WASHER, Plain	74/78	10-20-40	17.814	6	G120391
NUT, Hexagon	74/78	10-20-40	17.412	6	G271166

2.050-8

WELT, Radiator Grille

74/78	10-20-40... (13-1/8" Long)		2	971 660
74/78	10-20-40... (16" Long)		2	545 4898
74/78	10-20-40... (17-1/4" Long)		2	545 5032
79/	(Left) 10-20-40		1	575 1183
79/	(Right) 10-20-40		1	575 1182

2.050-13

BUMPER-SCREW-NUT, Grille Panel

74/	(Bumper) 80-90... (Head Dia. 7/8")		AR	545 5348
80	(Bumper) 80-90... (Head Dia. 1-1/16")	29.105	2	968 071
80	(Screw) 80-90		2	400 6674
80	(Nut) 80-90	22.022	2	400 5237

2.050-15

GRILLE, Center Insert

74/78	14-15		1	545 0537
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COOLING - GRILLE

2.100

2.050-16 ATTACHING PARTS, Center Insert Grille To Radiator Grille Assembly				
RIVET.....	74/78 14-15.....		12	400 4647
2.080-1 PUMP ASSEMBLY, Water				
80	FOUR		1	813 2274
74	SIX		1	812 0131
75/79	SIX		1	812 5501
80	SIX		1	813 0749
74/75	V8		1	812 5131
76/78	V8	(Use 323 4427)	1	322 7694
79/	V8		1	323 4427
2.080-2 ATTACHING PARTS, Water Pump To Block				
BOLT, Hexagon	80 FOUR		2	G11500817
BOLT, Hexagon	74 SIX	17.038	3	G180079
BOLT, Hexagon	75/ SIX...(1-1/8" Long)	17.038	2	G180080
BOLT, Hexagon	75/ SIX...(1-3/4" Long)	17.038	2	G180085
BOLT, Hexagon	74/ (4-1/2" Long)...V8.....	17.038	AR	G186288
BOLT, Hexagon	74/75 (4-3/4" Long)...V8.....	17.038	1	G450517
STUD.....	74 SIX	17.718	1	G191991
STUD	74/ V8		1	318 5530
WASHER, Lock	74/ SIX	17.820	AR	G120214
WASHER, Lock	74/ (3/8")...V8.....	10.260	AR	400 3803
WASHER, Plain.....	74/75 (15/32" x 7/8")...V8	17.814	1	400 1161
WASHER, Plain.....	76/ V8		1	400 1829
NUT, Hexagon	74 SIX	17.406	1	G120368
2.080-3 ATTACHING PARTS, Water Pump To Engine Front Cover				
BOLT, Hexagon	74/ (1-1/8" Long)...V8.....	17.038	4	G179798
BOLT, Hexagon	74/75 (2-1/4" Long)...V8.....	17.038	3	G121900
BOLT, Hexagon	76/ V8	17.038	3	G180046
WASHER, Lock	74/75 V8	17.820	7	G120214
WASHER, Lock	76/ V8	17.820	7	G120380
2.080-8 HOSE, Water Pump To Thermostat Housing By-Pass				
74/	V8		1	318 2494
2.080-9 CLAMP, By-Pass Hose				
74/	V8	17.108	2	320 3077
2.080-10 CAP, Water Pump Body Or Heater Hose Nipple				
74/			AR	316 0337
2.080-10a HOSE, Pump By-Pass (Less Heater)				
78/	SIX.....		1	535 8668
2.080-11 CLAMP, Water Pump Or Heater Hose Nipple				
74	SIX.....	17.108	1	G451200
74	V8	17.108	1	320 3077
75/		17.108	1	320 3077
2.098-1 GASKET, Water Pump				
80	FOUR		1	813 2275
74/	SIX		1	317 3204
74/	V8		1	318 1899
2.100-1 THERMOSTAT ASSEMBLY, Engine Cooling				
80	FOUR		1	813 2280
74/75	(195 Degrees).....	(Use 812 3420)	1	448 8472
76	(195 Degrees).....	(Use 812 7383)	1	812 3420
77/	(195 Degrees).....		1	812 7383
74	(205 Degrees).....	(Use 812 7383)	1	448 8471

2.102

COOLING - GRILLE

2.102-1 HOUSING, Thermostat					
80	FOUR		1	813	2282
74	SIX		1	318	9718
75/	SIX		1	322	4216
74/75	V8		1	321	0852
76/78	304 (WMT)		1	321	0852
76/78	304 (WHT-Except Calif.)		1	322	8220
76/78	304 (WHT-Calif.)		1	321	0852
79	304		1	321	0852
76/79	360-401		1	321	0852
80	V8		1	323	8509
2.102-2 ATTACHING PARTS, Thermostat Housing To Cylinder Head					
STUD	75/	SIX... (1-3/8" Long)	17.718	1	G272962
STUD	74/75	SIX... (1-1/2" Long)	17.718	1	G148062
STUD	80	FOUR		2	813 2284
BOLT, Hexagon	74/	SIX	17.038	1	G180083
WASHER, Plain	74/	SIX	17.814	2	G120393
NUT, Hexagon	74/	SIX	17.406	1	G120368
2.102-3 ATTACHING PARTS, Thermostat Housing To Manifold					
STUD	74/75	V8		1	318 4637
BOLT, Hexagon	74/	V8	17.038	AR	G180079
WASHER, Plain	74/	V8	17.814	2	G120393
2.102-4 COVER, Thermostat Outlet To Housing					
80	FOUR		1	813	2276
2.102-4a ATTACHING PARTS, Thermostat Outlet Cover To Housing					
BOLT, Hexagon	80	FOUR		2	G11504330
2.102-5 GASKET, Thermostat Outlet Cover To Housing					
80	FOUR		1	813	2277
2.102-7 GASKET, Thermostat Housing					
80	FOUR		1	813	2582
74/	SIX		1	318	9874
74/	V8		1	318	7543
2.102-8 ELBOW, Water Hose At Intake Manifold					
80	FOUR		2	813	2281
2.102-9 HOSE, Thermostat Housing To Intake Manifold					
80	FOUR		1	813	2283

ILLUSTRATION SUPPLEMENT - SPECIAL INFORMATION

ALTERNATOR COMPONENTS Refer to Charts in Text Section of Parts Catalog.

DISTRIBUTOR COMPONENTS Refer to Charts in Text Section of Parts Catalog.

GENERATOR COMPONENTS Refer to Charts in Text Section of Parts Catalog.

STARTING MOTOR COMPONENTS Refer to Charts in Text Section of Parts Catalog.

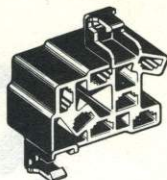
GROUP 3

ELECTRICAL - INSTRUMENTS

GROUP 3



3.165-2 932 952 (1974/1975 80)
CONNECTOR - IGNITION SWITCH



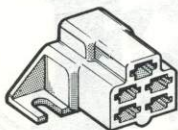
3.165-2 932 358
CONNECTOR - LIGHT SWITCH



3.165-2 933 695
CONNECTOR - PRINTED CIRCUIT



3.165-3 321 9668
CONNECTOR - SINGLE WIRE (MALE)



3.165-3 938 631
CONNECTOR - FIVE WIRE



3.165-4 932 370
3.325-1 932 370
CONNECTOR - SINGLE WIRE (FEMALE)



3.165-4 932 369
CONNECTOR - TWO WIRE (FEMALE)



3.165-4 932 367
CONNECTOR - THREE WIRE (FEMALE)



3.165-7 998 697 (FOR ONE #14 - #16 WIRE)
3.165-7 998 698 (FOR TWO #14 - #16 WIRES)
3.246-10 925 062
TERMINAL (FEMALE)



3.165-7 994 560 (BRASS)(FOR ONE #14 - #16 WIRE)
3.165-13 998 690 (TINNED)(FOR ONE #10 - #12 or TWO #14 - #16 WIRES)
3.165-13 994 561 (BRASS)(FOR ONE #10 - #12 or TWO #14 - #16 WIRES)
TERMINAL (FEMALE)



3.165-8 991 640 (RED)
3.165-8 991 641 (BLUE)
3.246-10 991 641 (BLUE)
TERMINAL (INSULATED)



3.165-10 (BLUE) 535 0131
TERMINAL (SPADE)



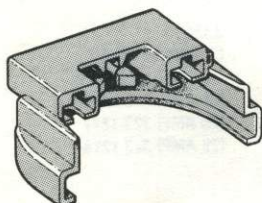
3.165-11 642 377
TERMINAL (SLIP)



3.165-12 998 693
TERMINAL (MALE)



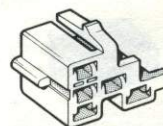
3.165-12a 318 6890
TERMINAL - JUMPER (MALE)



3.218-1 323 0639
COIL WIRE CONNECTOR



3.218-2 575 0947
CONNECTOR -
LIGHTED VANITY MIRROR



3.218-3 448 8006
CONNECTOR - IGNITION SWITCH
(FIVE TERMINAL)



3.218-3 448 8007
CONNECTOR - IGNITION SWITCH
(FOUR TERMINAL)



3.346-8 535 0255
CONNECTOR - DOME LAMP



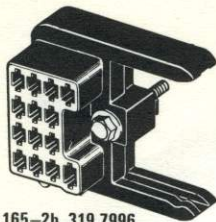
3.780-13 318 6888
CONNECTOR - SPLICE



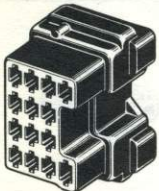
4.330-5 319 8786
INSULATOR -
CRUISE COMMAND

J-5998

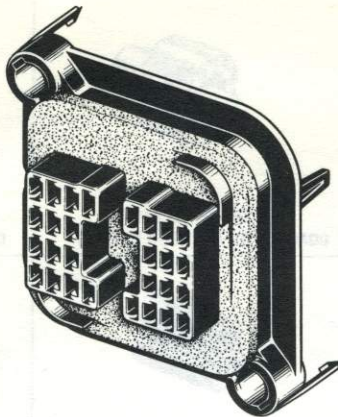
WIRE CONNECTORS AND TERMINALS



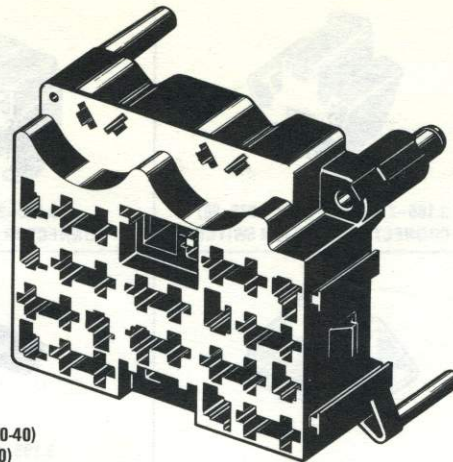
3.165-2b 319 7996
CONNECTOR - BULKHEAD



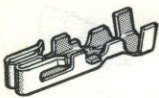
3.165-2b 319 7997
CONNECTOR - BULKHEAD



3.165-2a 319 7995
CONNECTOR - DASH PANEL



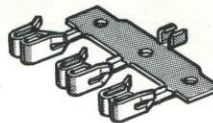
3.155-2
575 0329 (10-20-40)
546 9298 (80-90)
FUSE PANEL



3.155-8 323 1223
TERMINAL - FUSE PANEL (SINGLE)



3.155-8 323 1224
TERMINAL - FUSE PANEL (DOUBLE)



3.155-8 323 1225
TERMINAL - FUSE PANEL (TRIPLE)



3.140-6 322 7816
BUZZER - HEADLAMP WARNING
AND IGNITION KEY ALARM



3.330-1
322 6900 (W/TRAILER TOWING - CLASS 1)
321 2068 (L/TRAILER TOWING - CLASS 1)
FLASHER - DIRECTIONAL SIGNAL



22.036-3 575 1196 (1979 80-90)
CIRCUIT BREAKER



3.155-5
(BLACK) 323 1235
(BLUE) 323 1238
(BROWN SINGLE) 323 1239
(BROWN TWO-WAY) 323 1881
(GREEN) 323 1236
(NATURAL SINGLE) 323 1237
(NATURAL TWO-WAY) 417 9632
(ORANGE) 323 1234
(RED SINGLE) 323 1233
(RED TWO-WAY) 323 1882
CONNECTOR-FUSE PANEL ACCESSORY



3.155-1
(3 AMP) 323 1211
(10 AMP) 323 1215
(15 AMP) 323 1216
(20 AMP) 323 1217
(25 AMP) 323 1218
FUSE



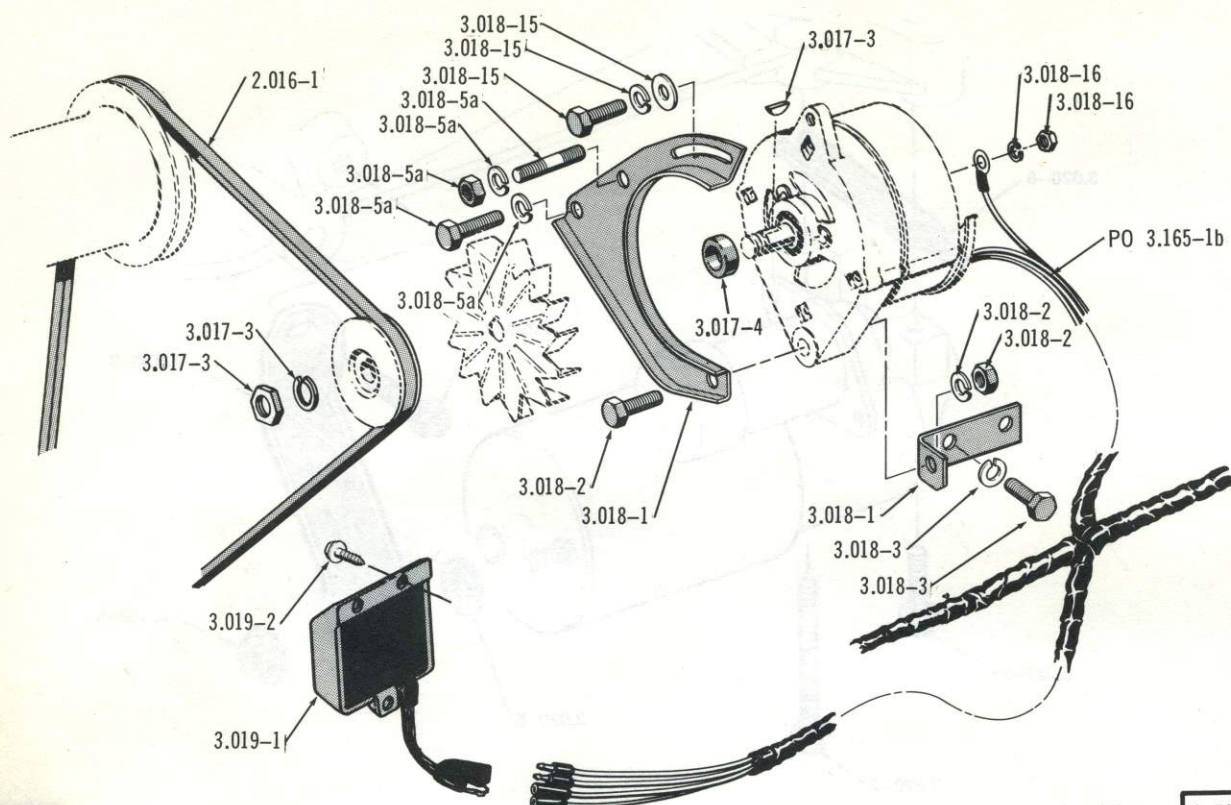
3.690-9 545 2266
FLASHER - HAZARD WARNING
LAMP (SIMULTANEOUS)



23.325-1 323 4524 (1980 10
W/ELECTRIC OPERATED
WINDOW REGULATOR)
CIRCUIT BREAKER - MINI

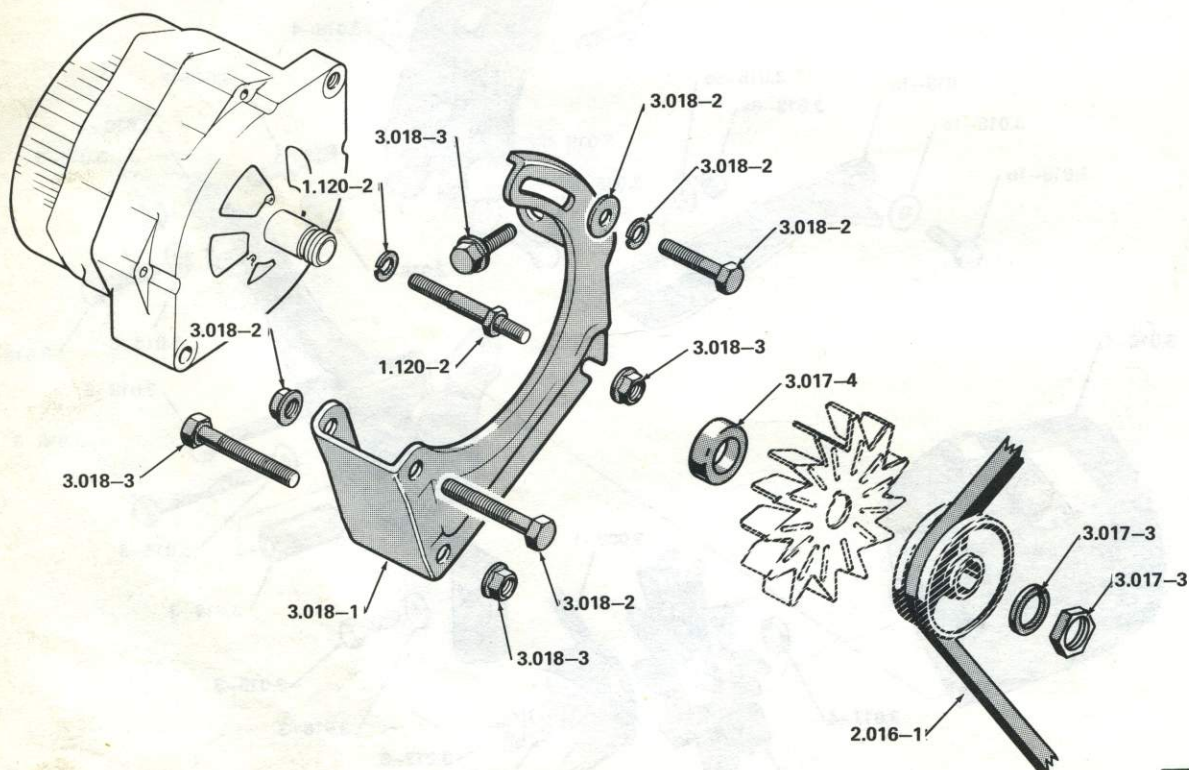
J-6275

FUSE PANEL, DASH CONNECTOR AND COMPONENTS . . . 1979/



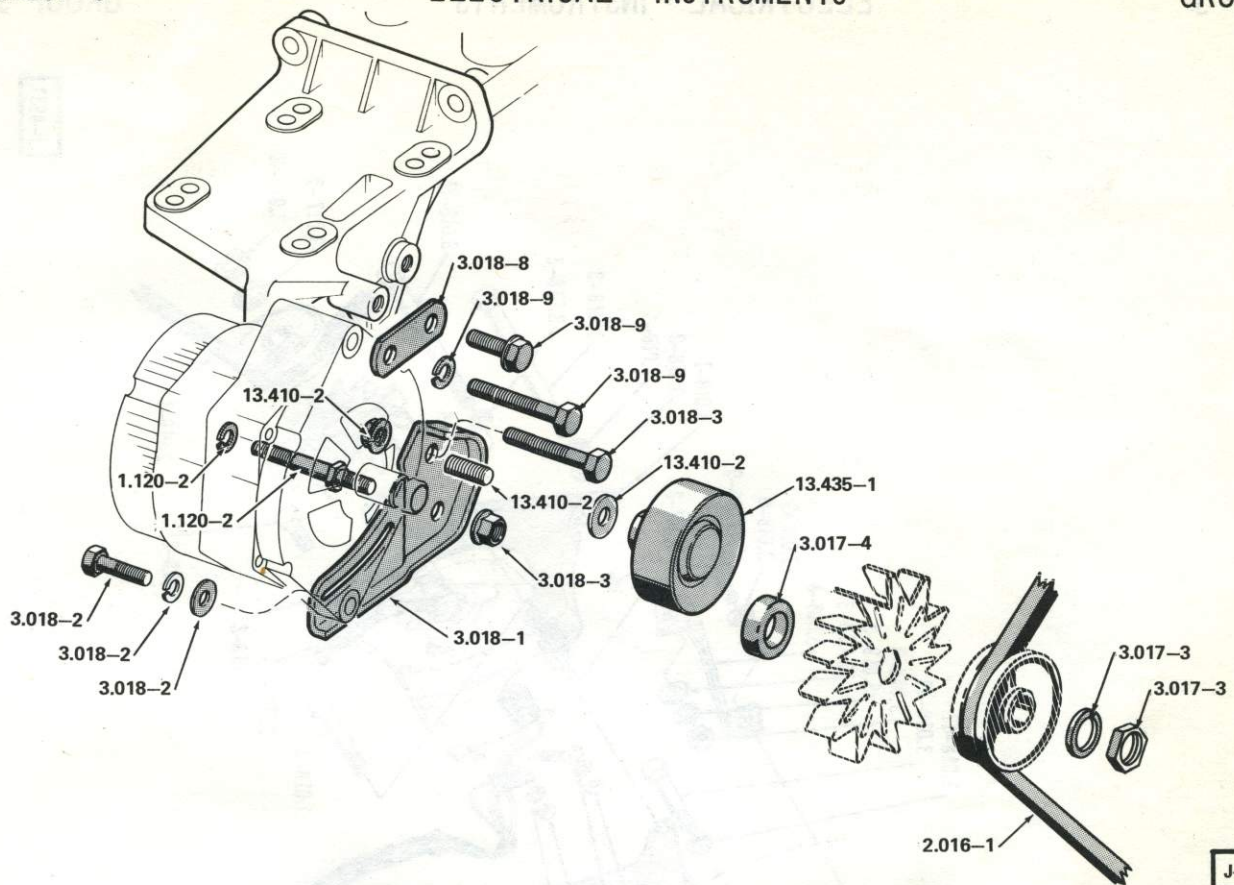
J-5694

ALTERNATOR MOUNTING . . . 1974 SIX



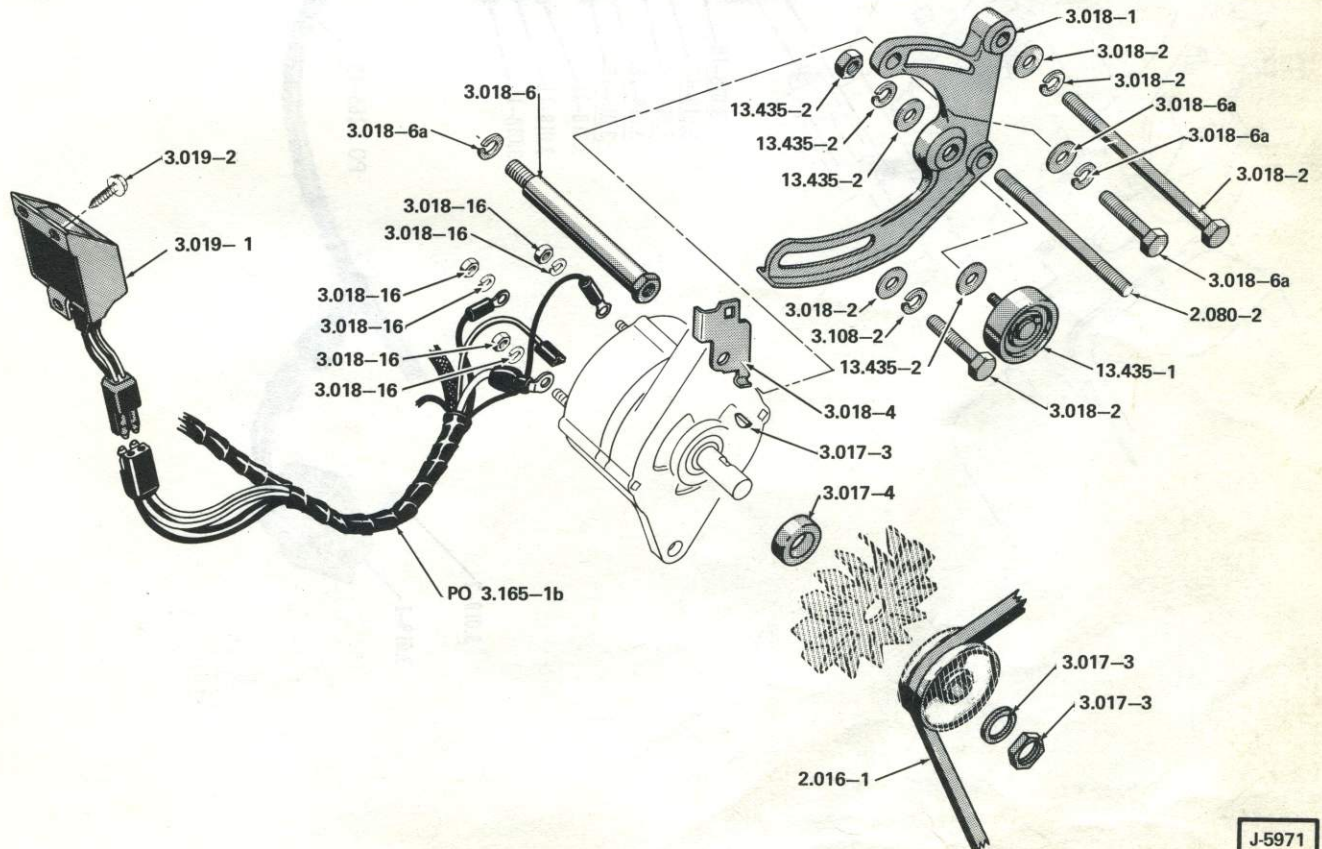
J-6047

ALTERNATOR MOUNTING . . . 1975/ SIX (LAC)



J-6048

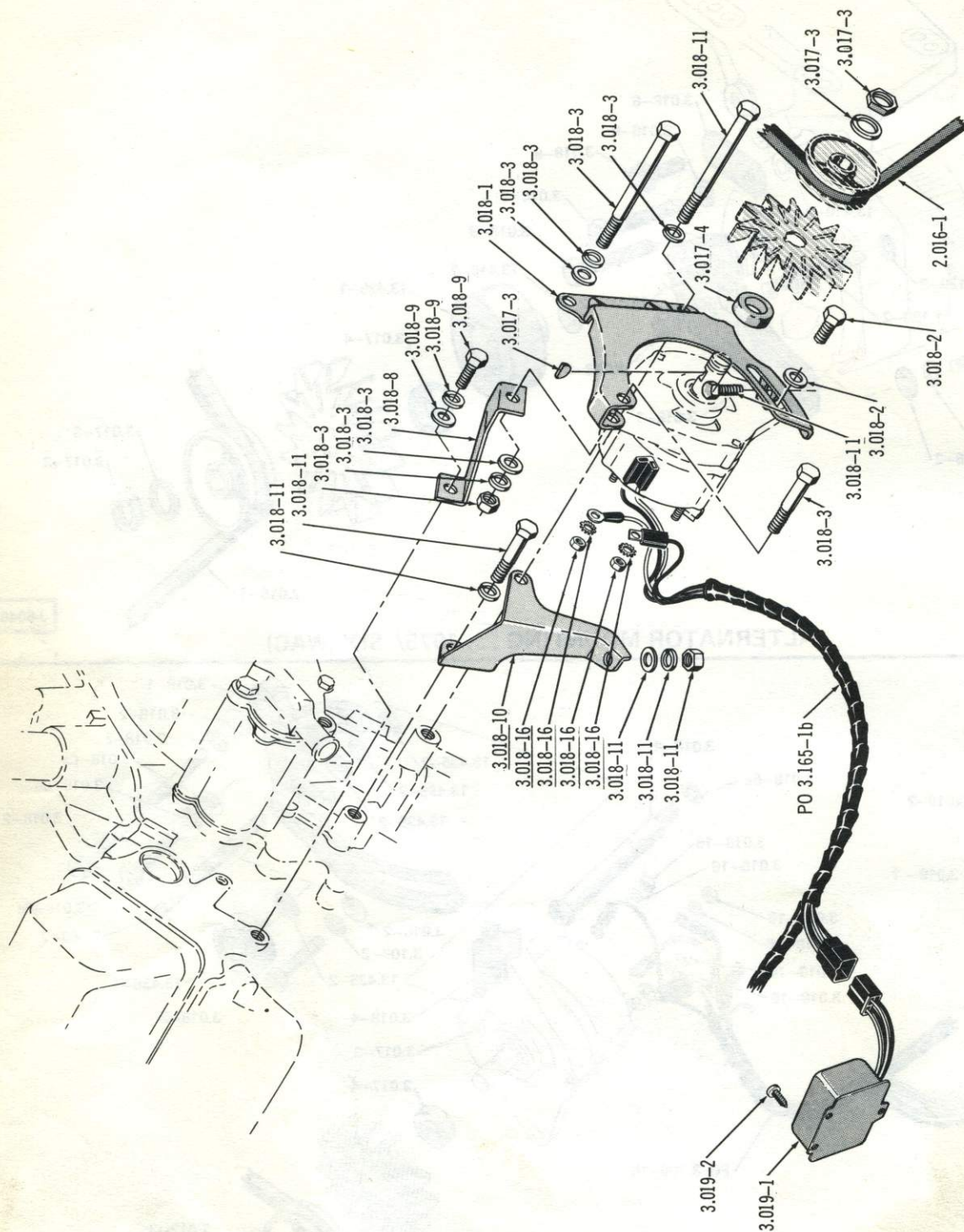
ALTERNATOR MOUNTING . . . 1975/ SIX (WAC)



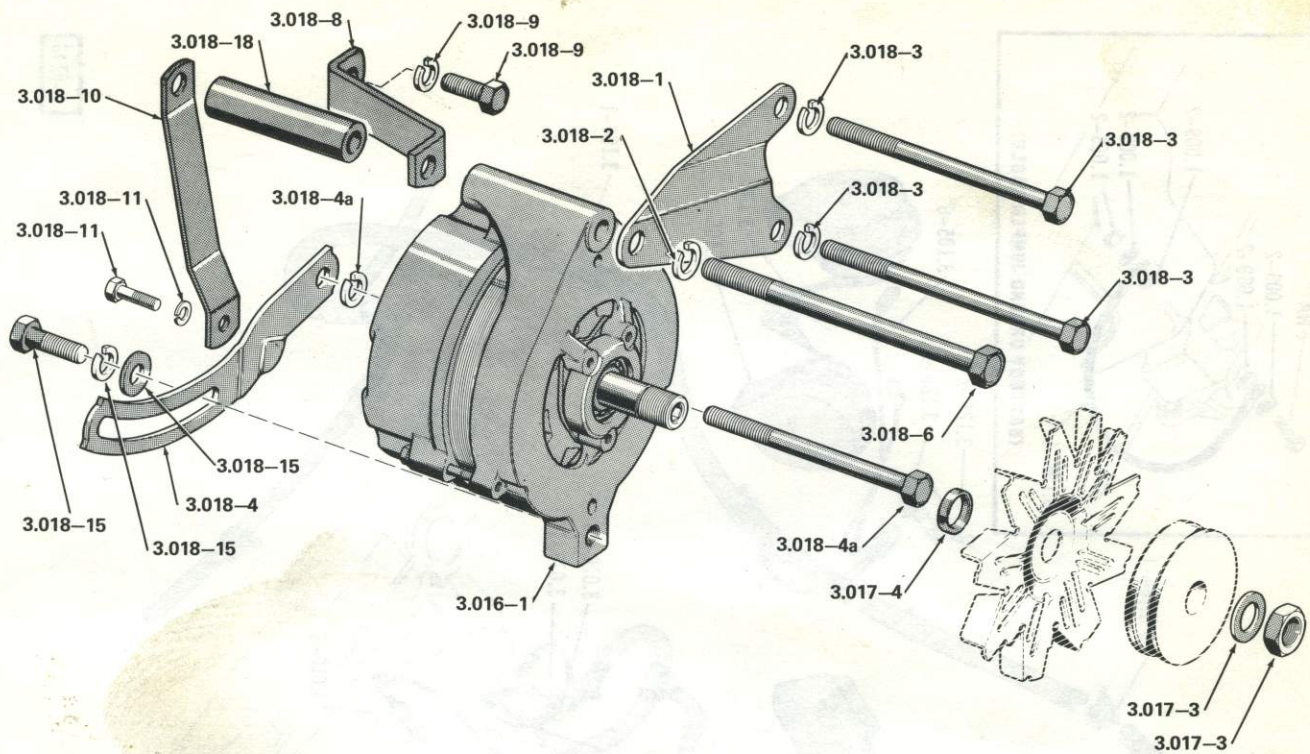
J-5971

ALTERNATOR MOUNTING . . . 1975 V8

J-4981

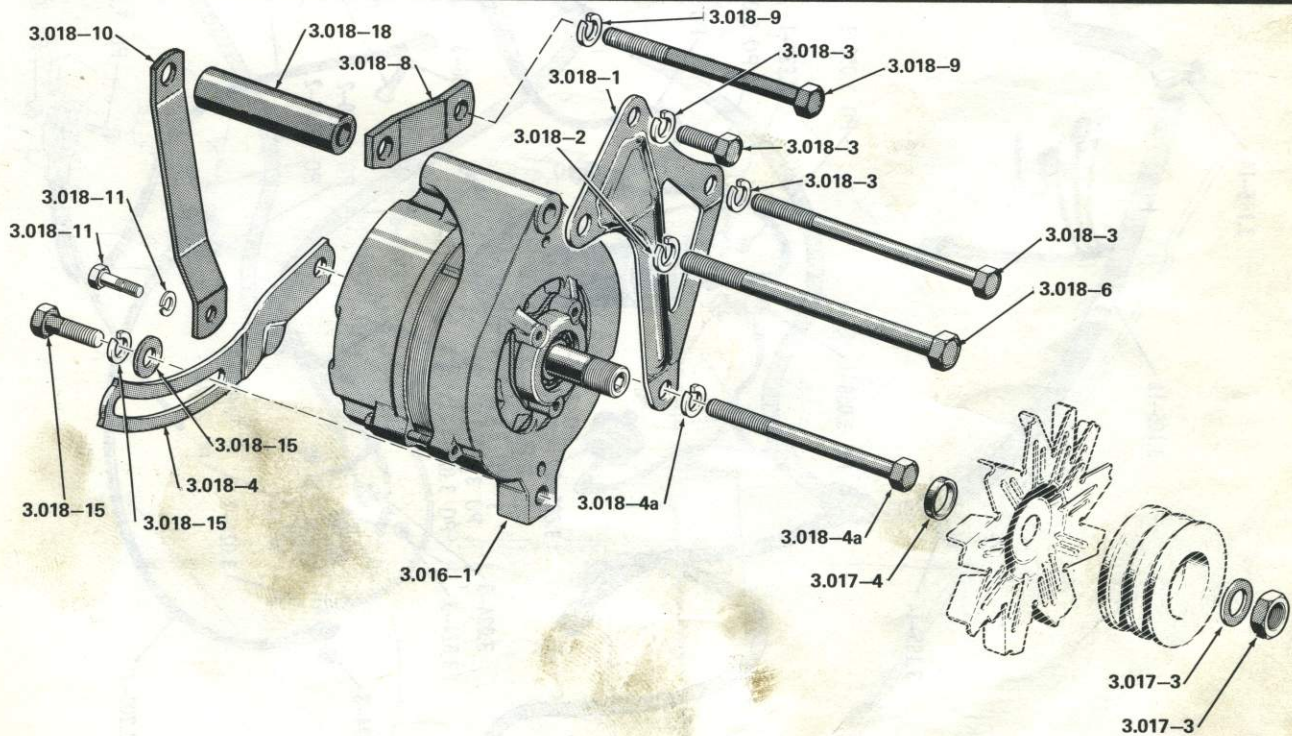


ALTERNATOR MOUNTING . . . 1974 V8



J-6040

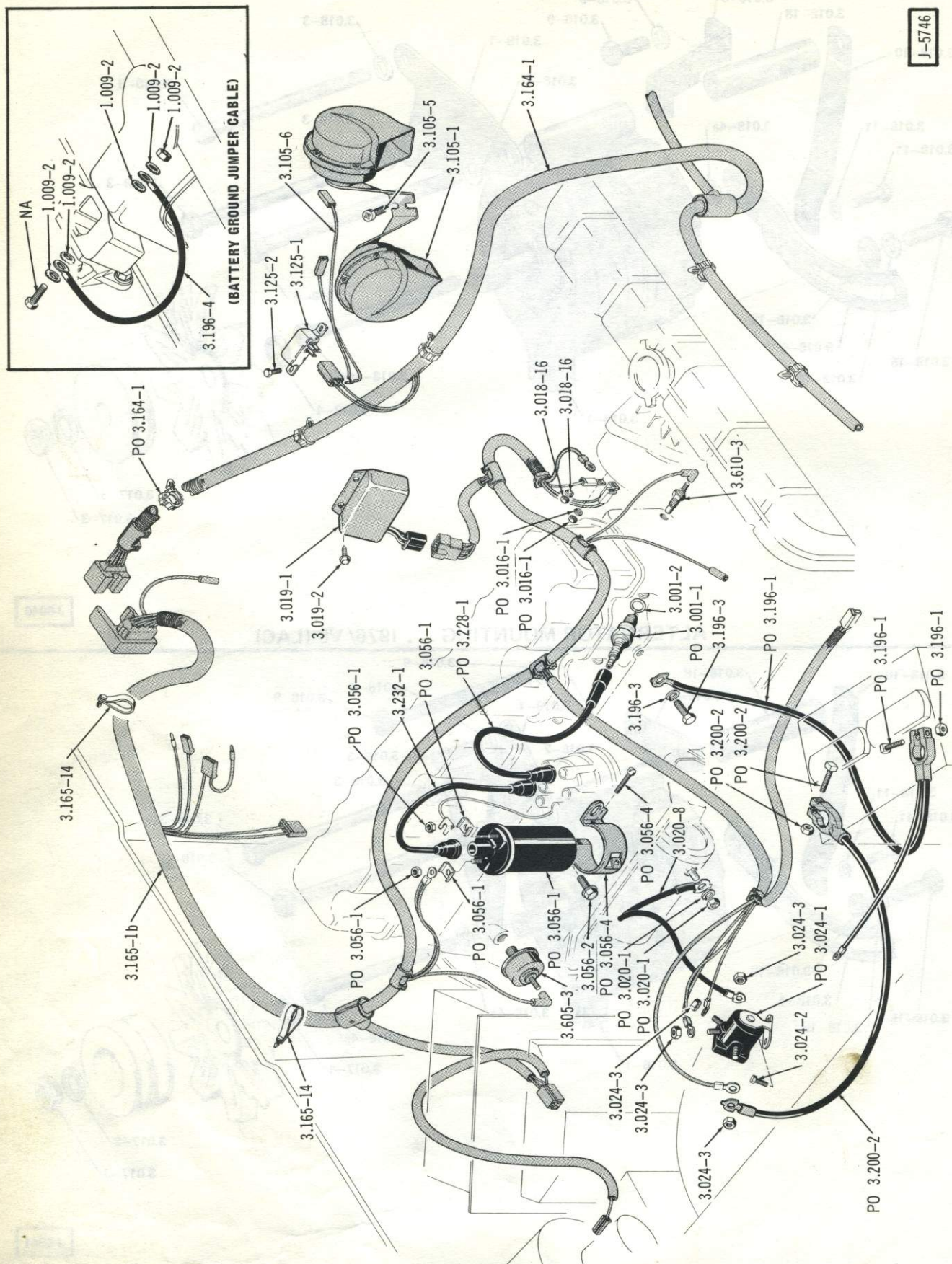
ALTERNATOR MOUNTING . . . 1976/V8 (LAC)



J-6041

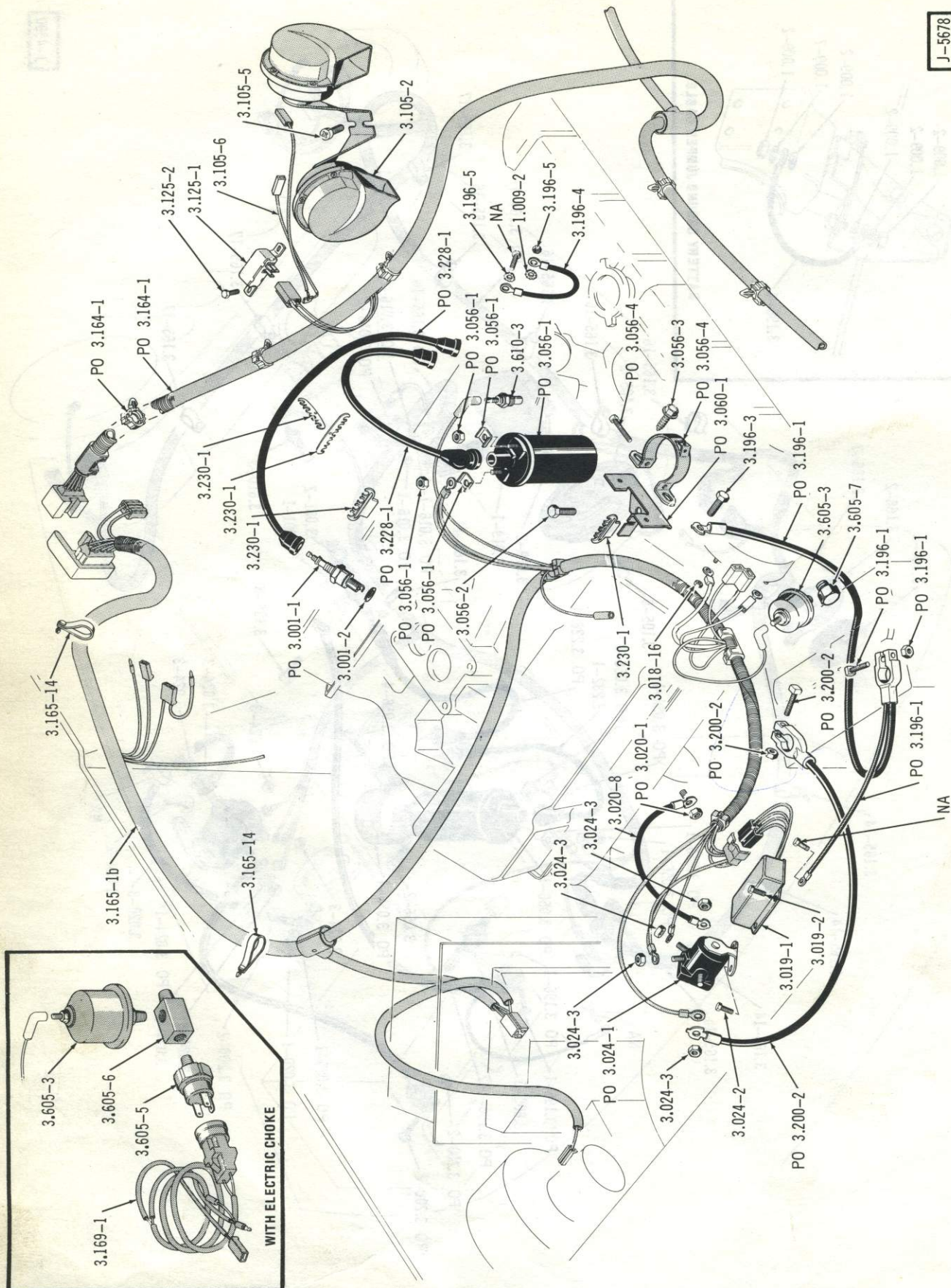
ALTERNATOR MOUNTING . . . 1976/V8 (WAC)

J-5746



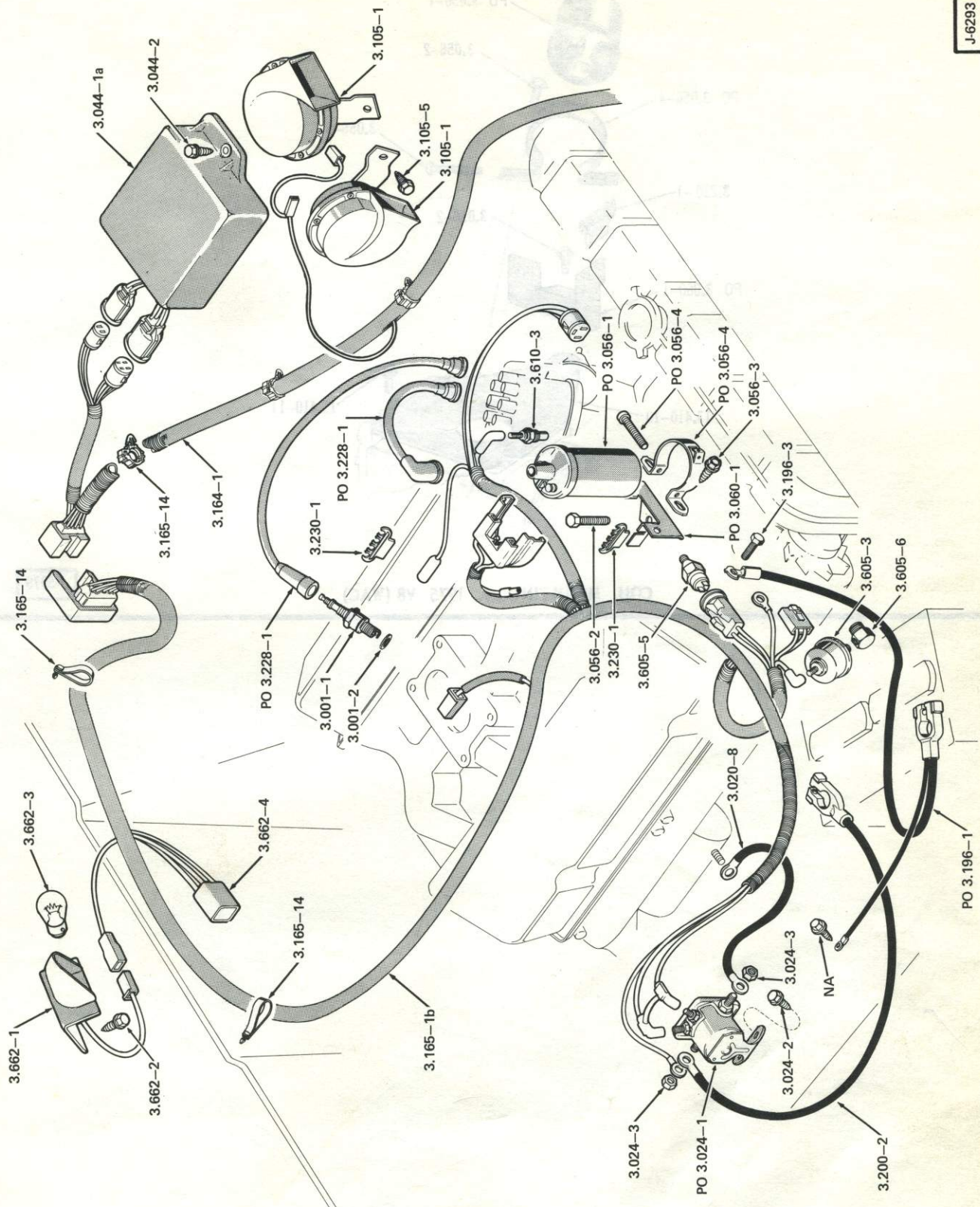
ENGINE ELECTRICAL WIRING . . . 10-20-40 (SIX)

J-5678

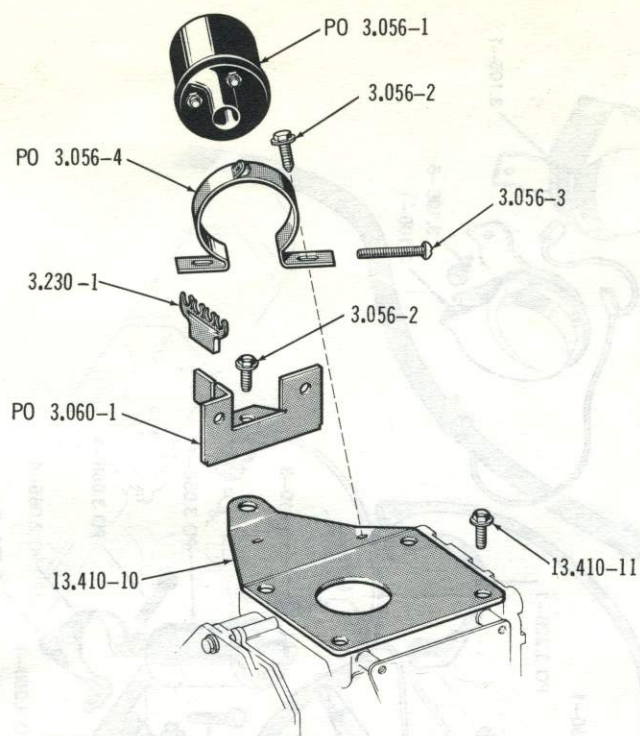


ENGINE ELECTRICAL WIRING ... 1974/1978 V8

J-6293

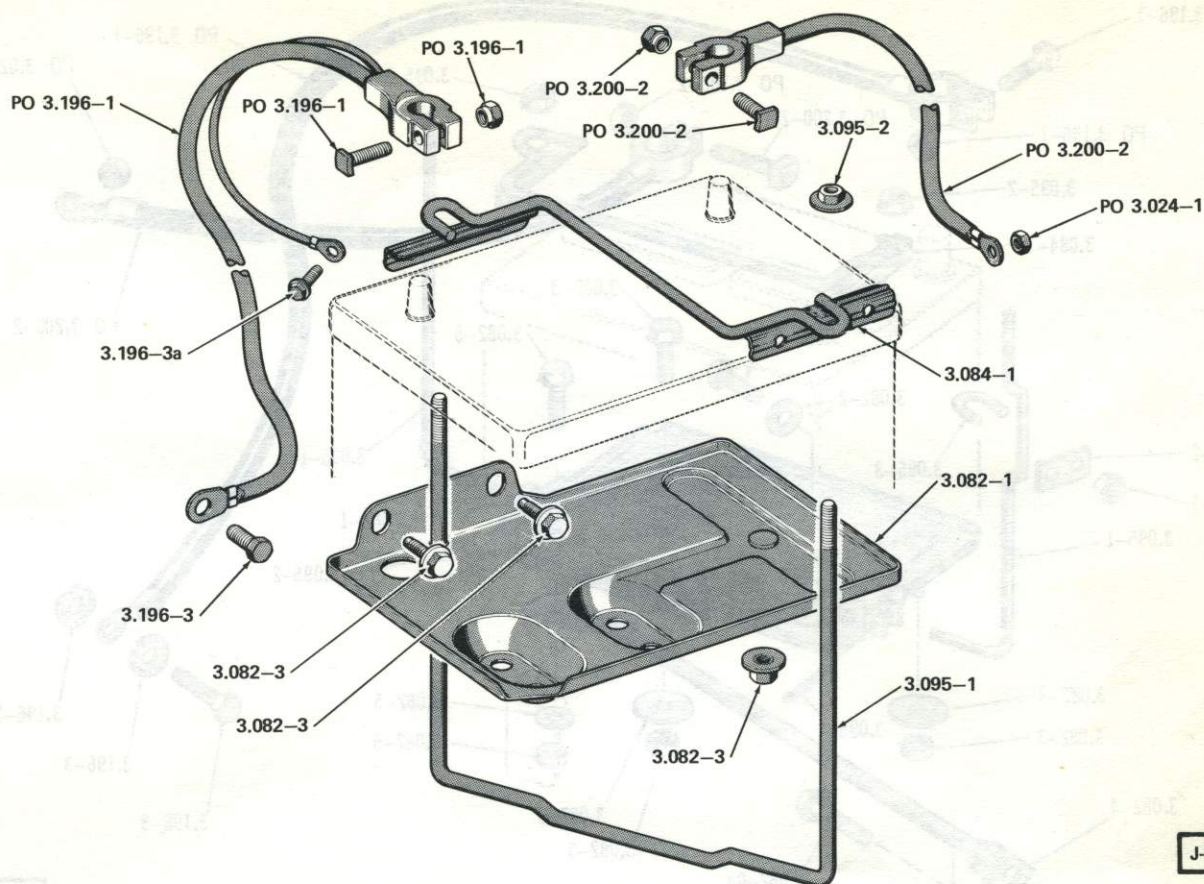


ENGINE ELECTRICAL WIRING ... 1979/ 10-20-40 V8



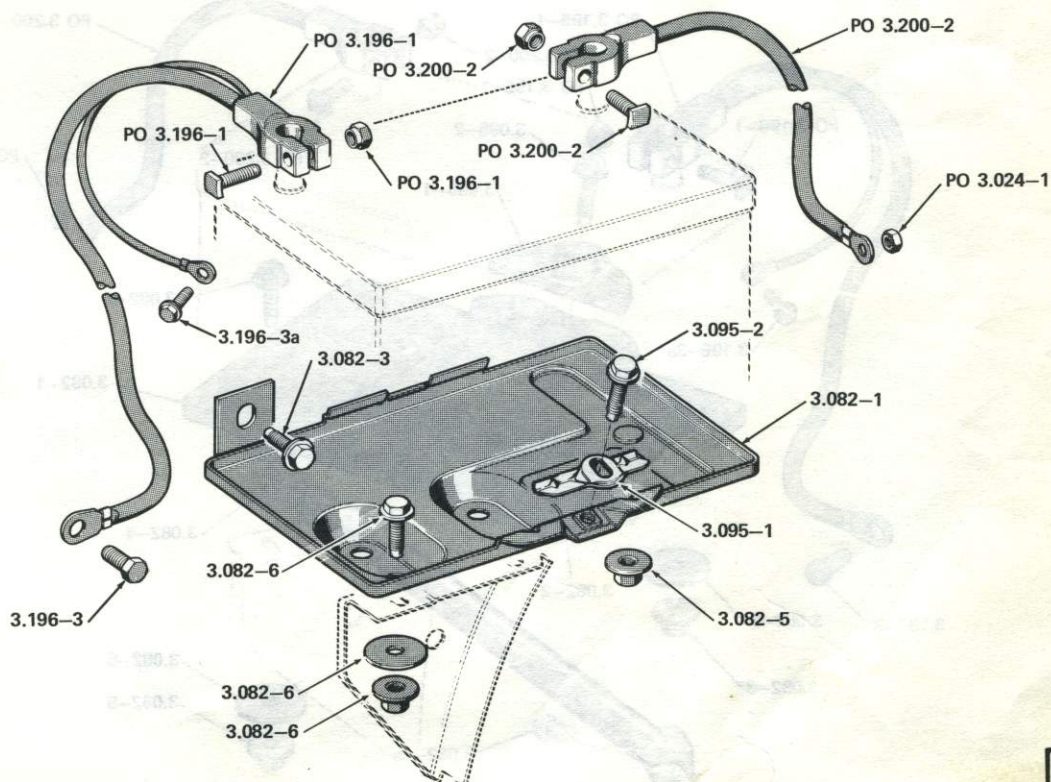
COIL MOUNTING . . . 1975 V8 (WAC)

J-5979



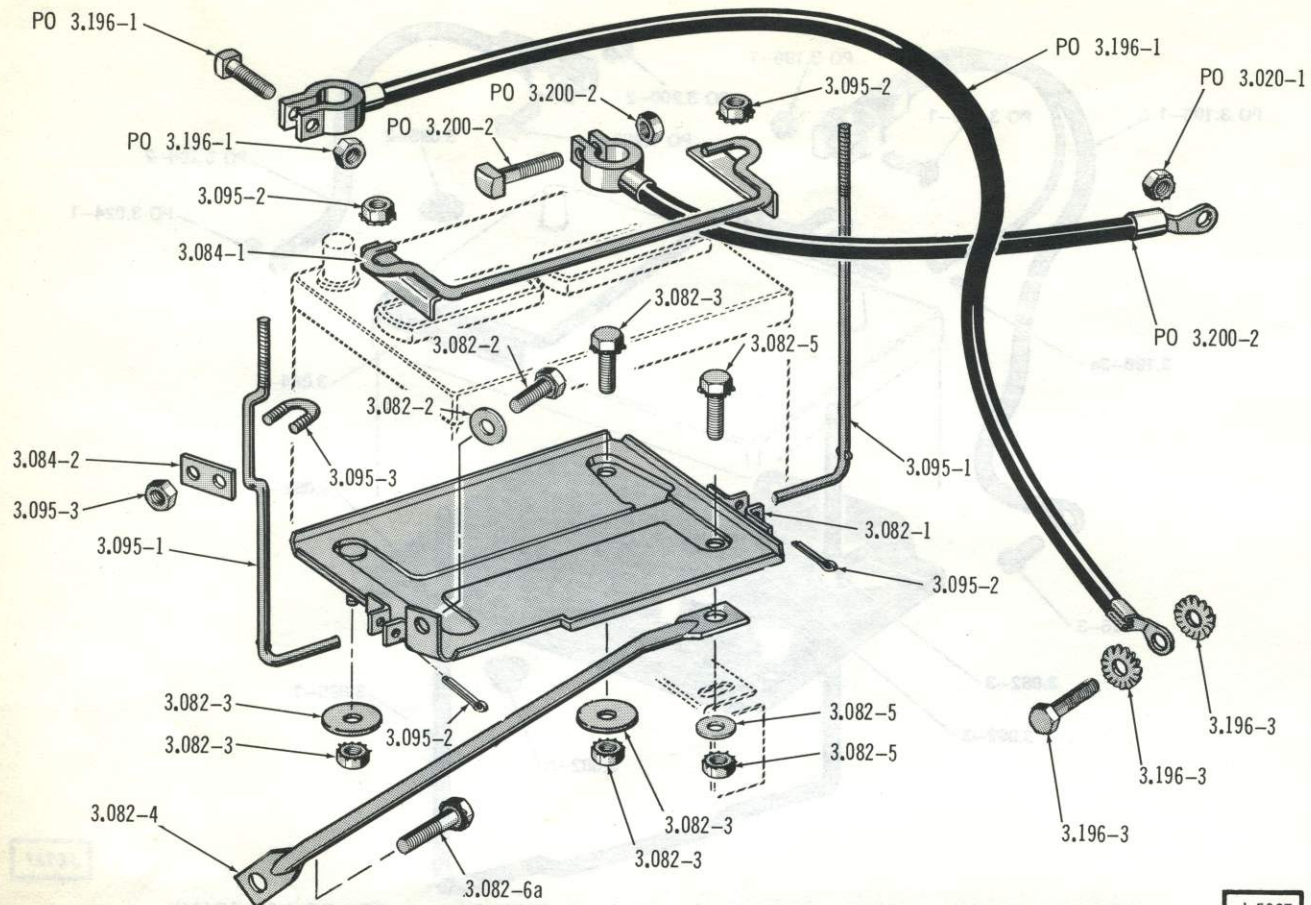
J-6127

BATTERY TRAY AND CABLES (TOP HOLD DOWN) . . . 10-20-40 (SIX)



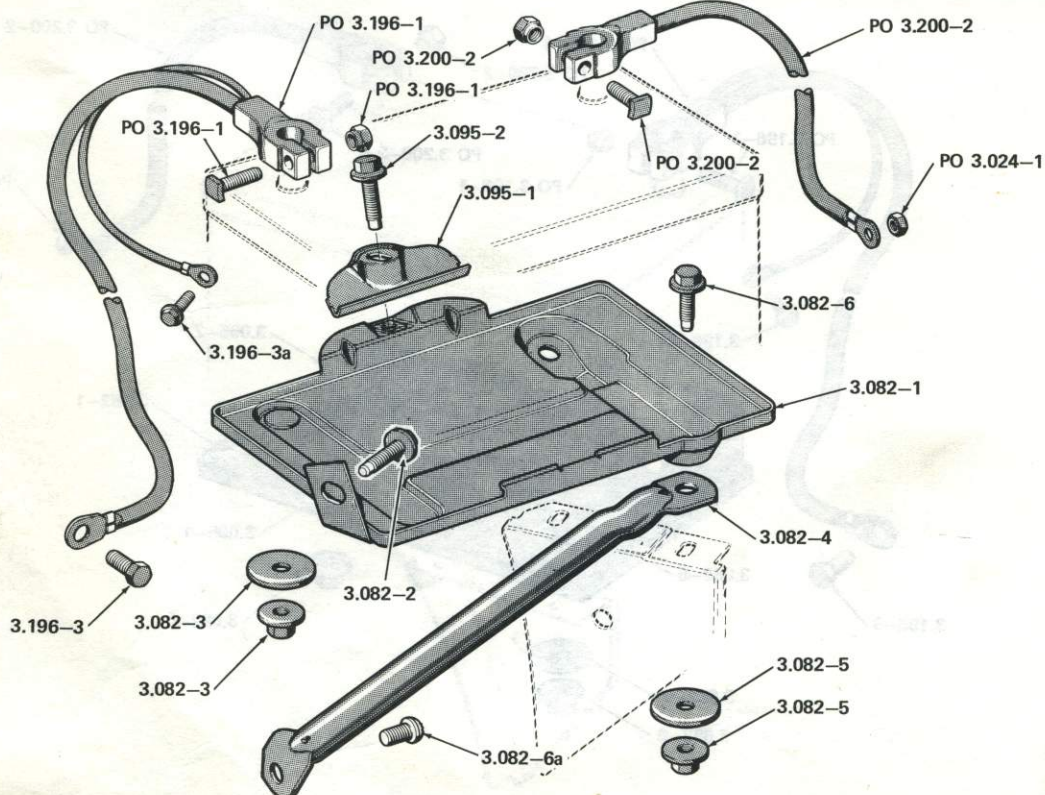
J-6128

BATTERY TRAY AND CABLES (BOTTOM HOLD DOWN) . . . 10-20-40 (SIX)



BATTERY TRAY AND CABLES (TOP HOLD DOWN) . . . 10-20-40 (V8)

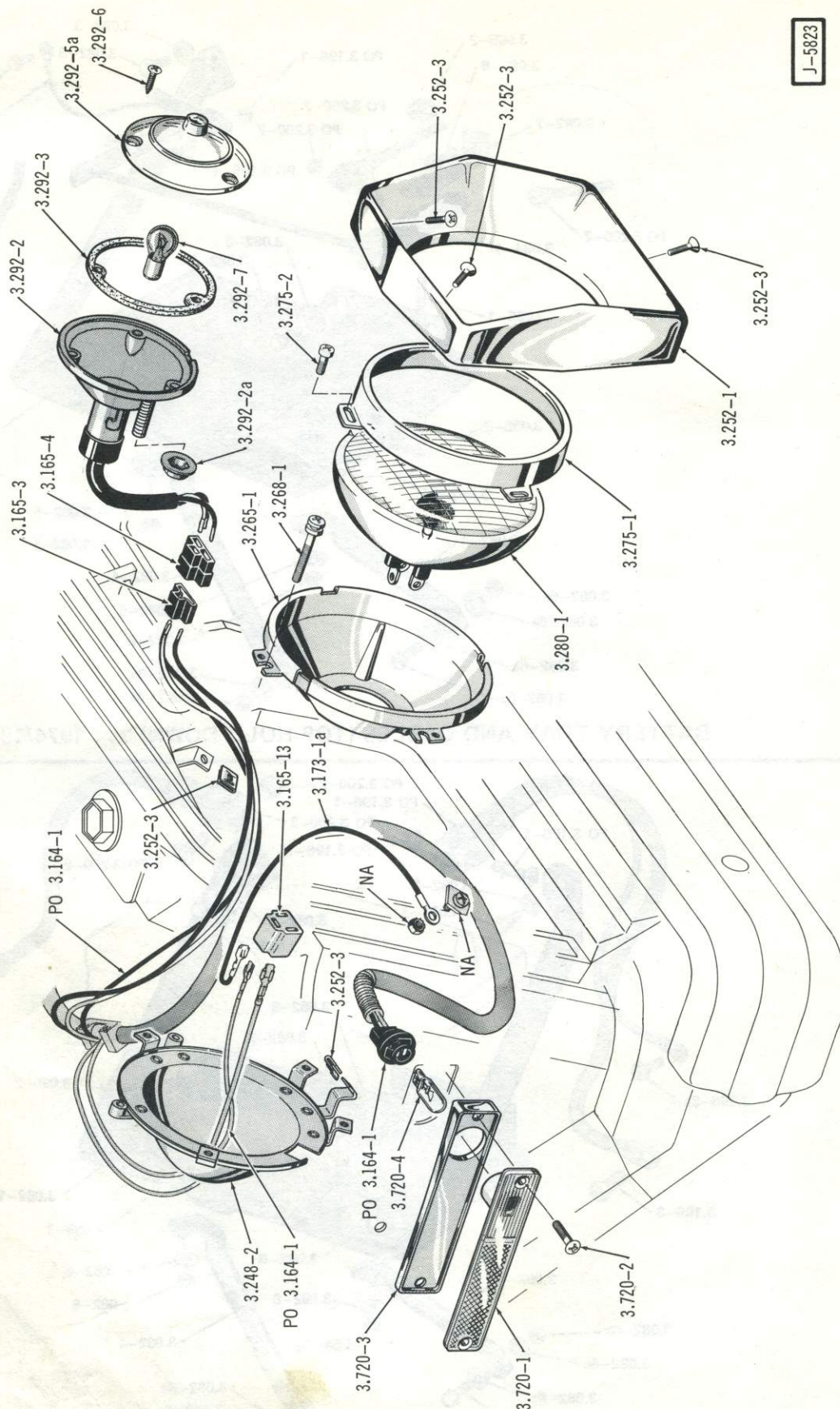
J-5667



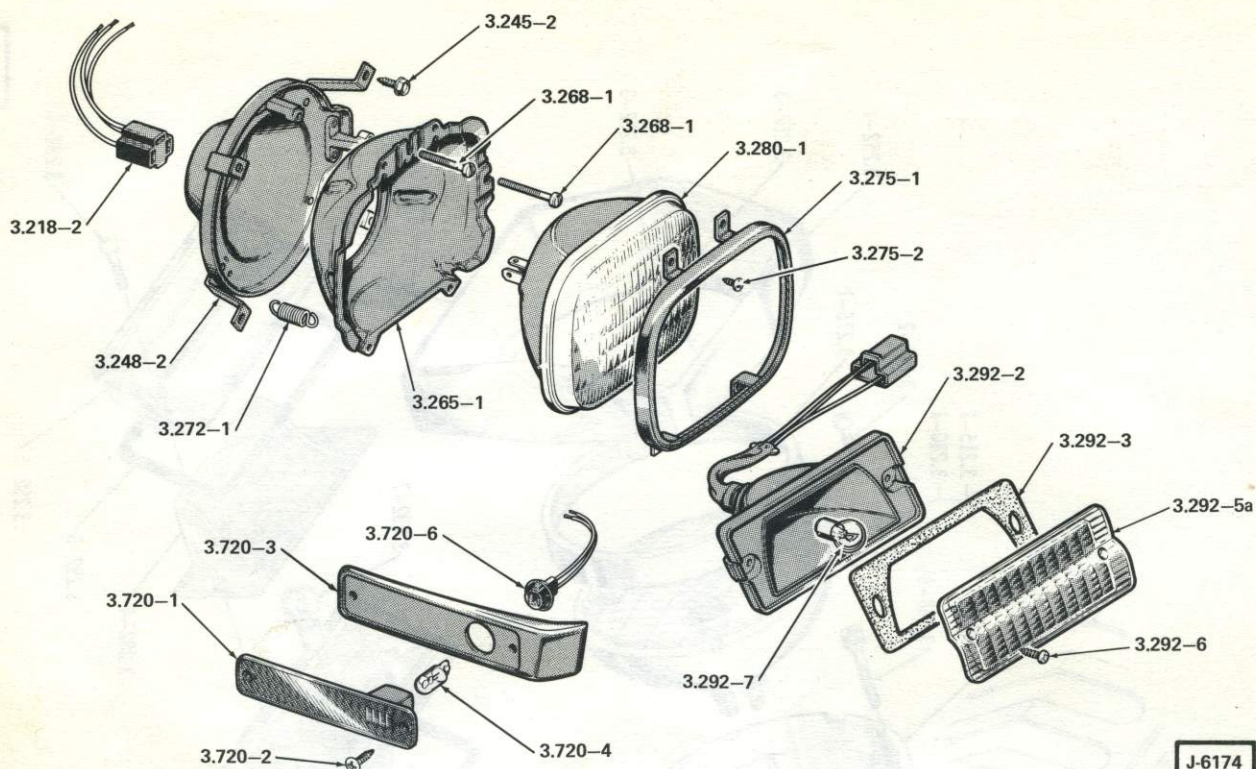
BATTERY TRAY AND CABLES (BOTTOM HOLD DOWN) . . . 10-20-40 (V8)

J-6123

J-5823

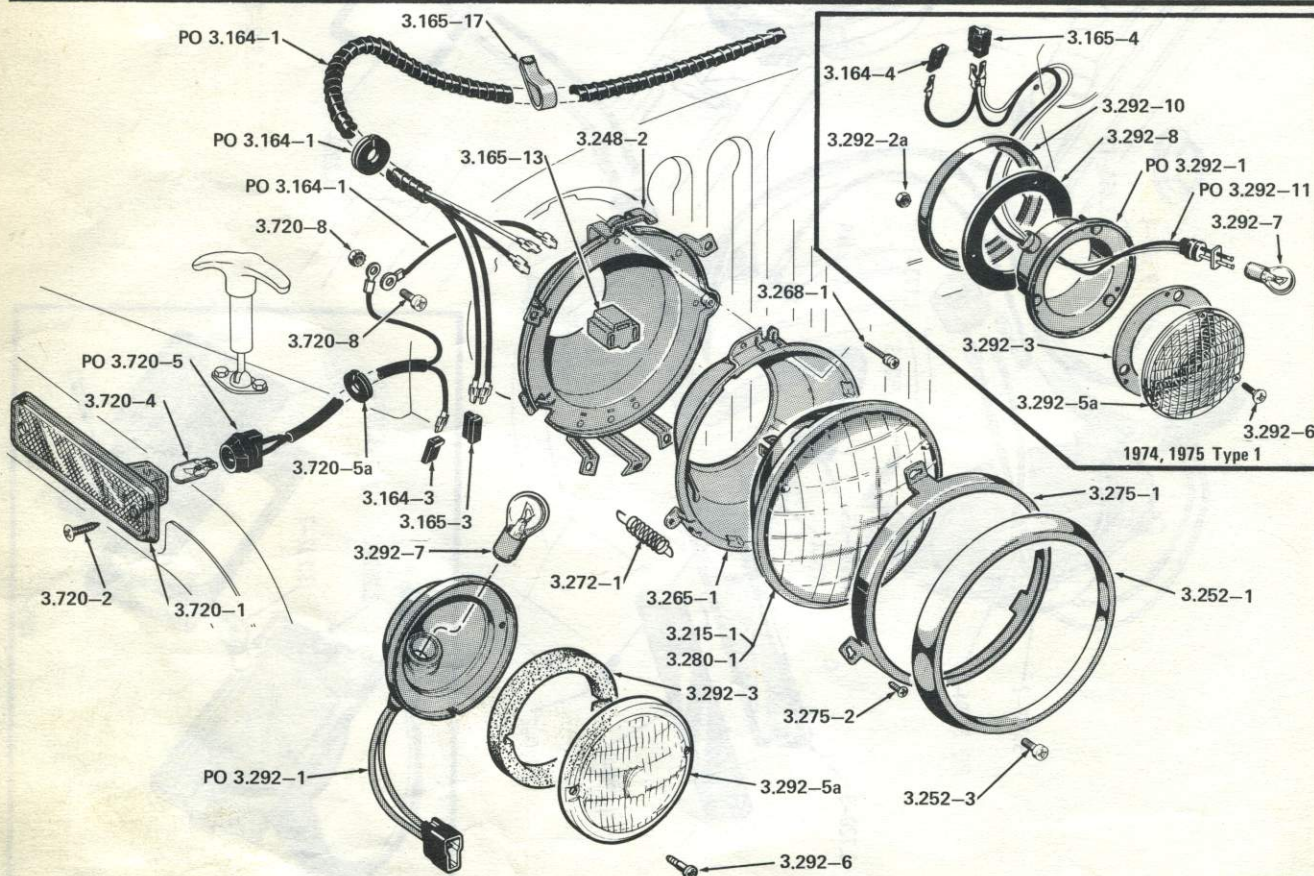


HEADLAMP, PARKING, DIRECTIONAL AND SIDE MARKER LAMPS ... 1974/1978 14-15



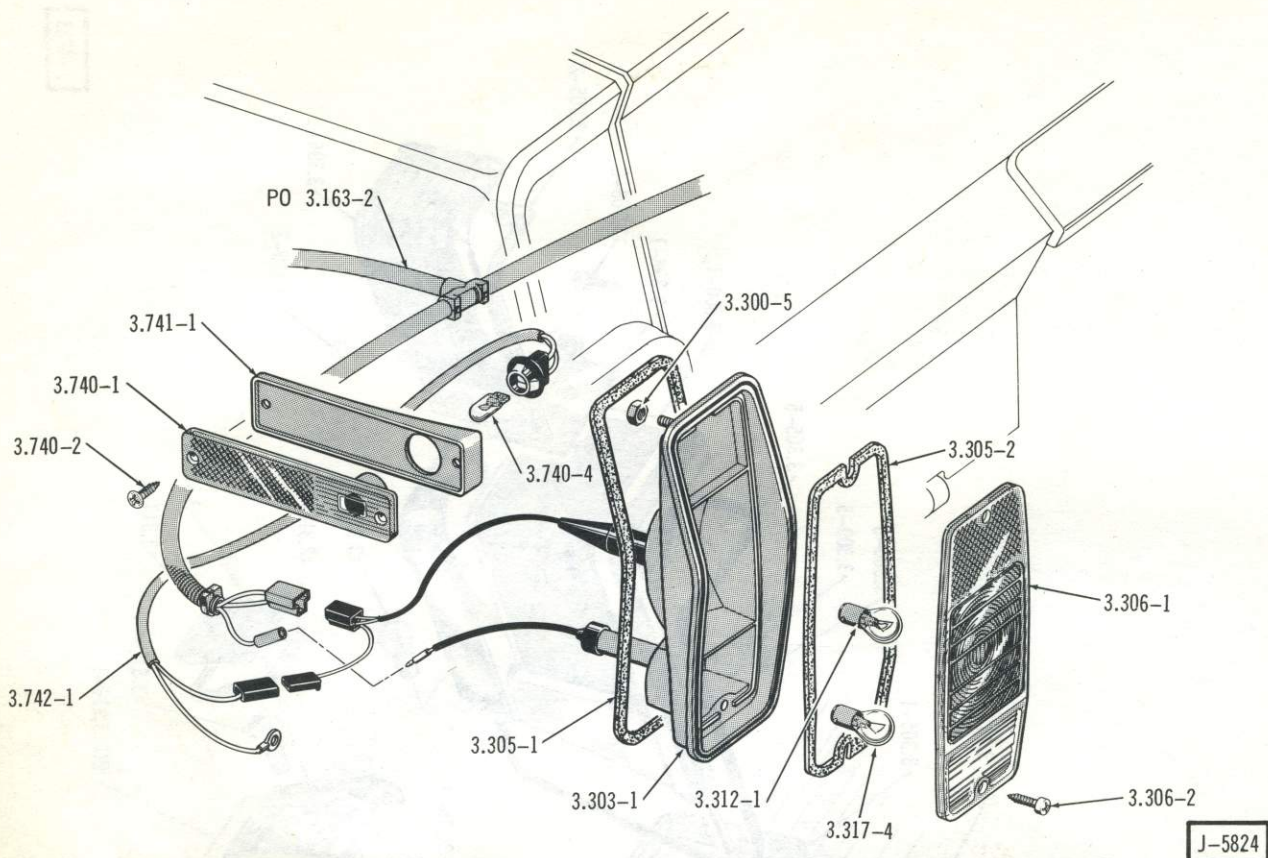
J-6174

HEADLAMP, PARKING, DIRECTIONAL AND SIDE MARKER LAMPS . . . 1979/ 10-20-40

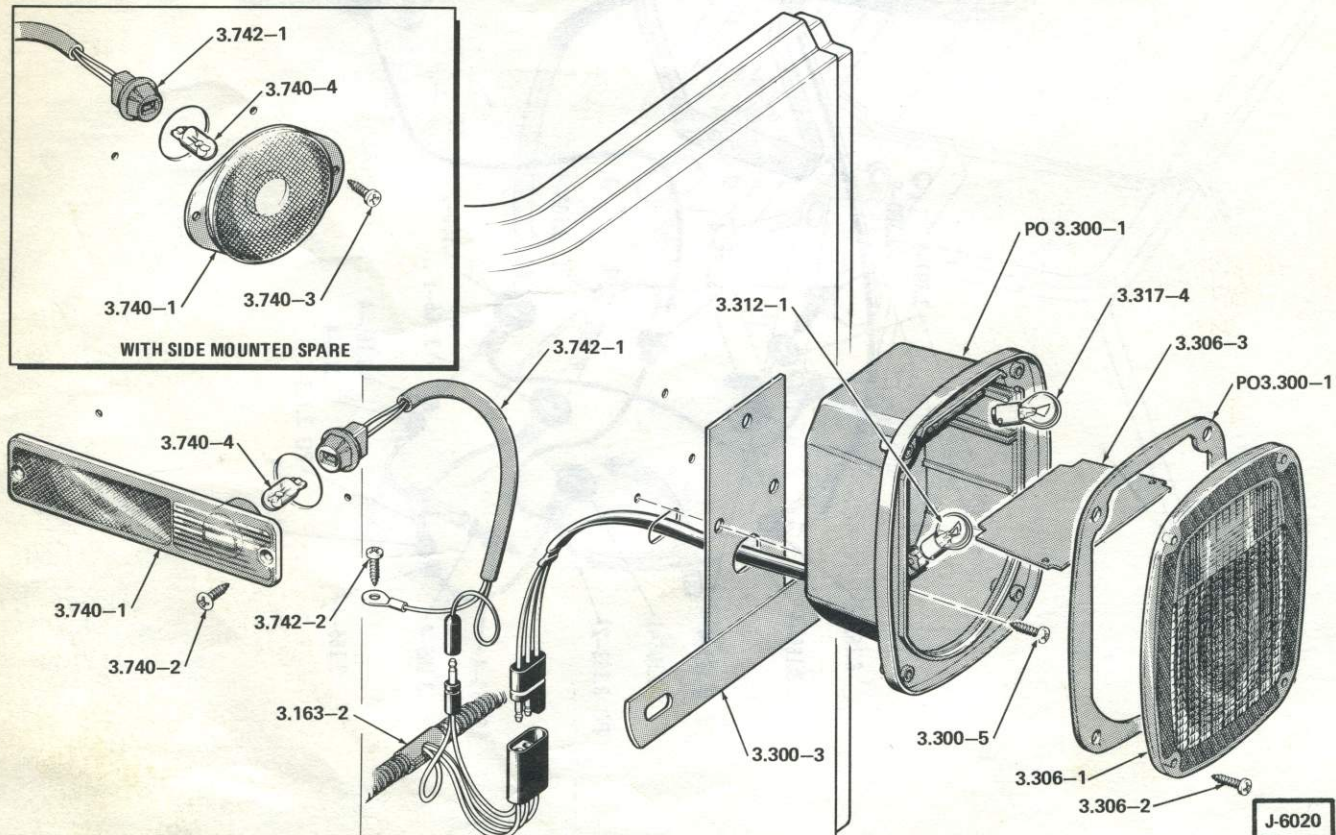
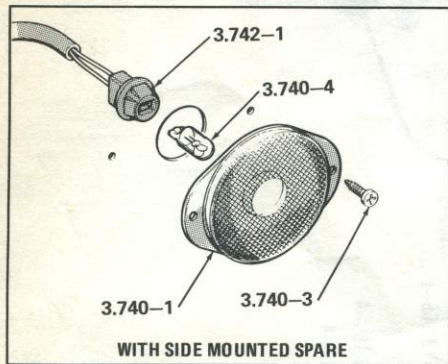


J-4899

HEADLAMP, PARKING, DIRECTIONAL AND SIDE MARKER LAMPS . . . 80-90

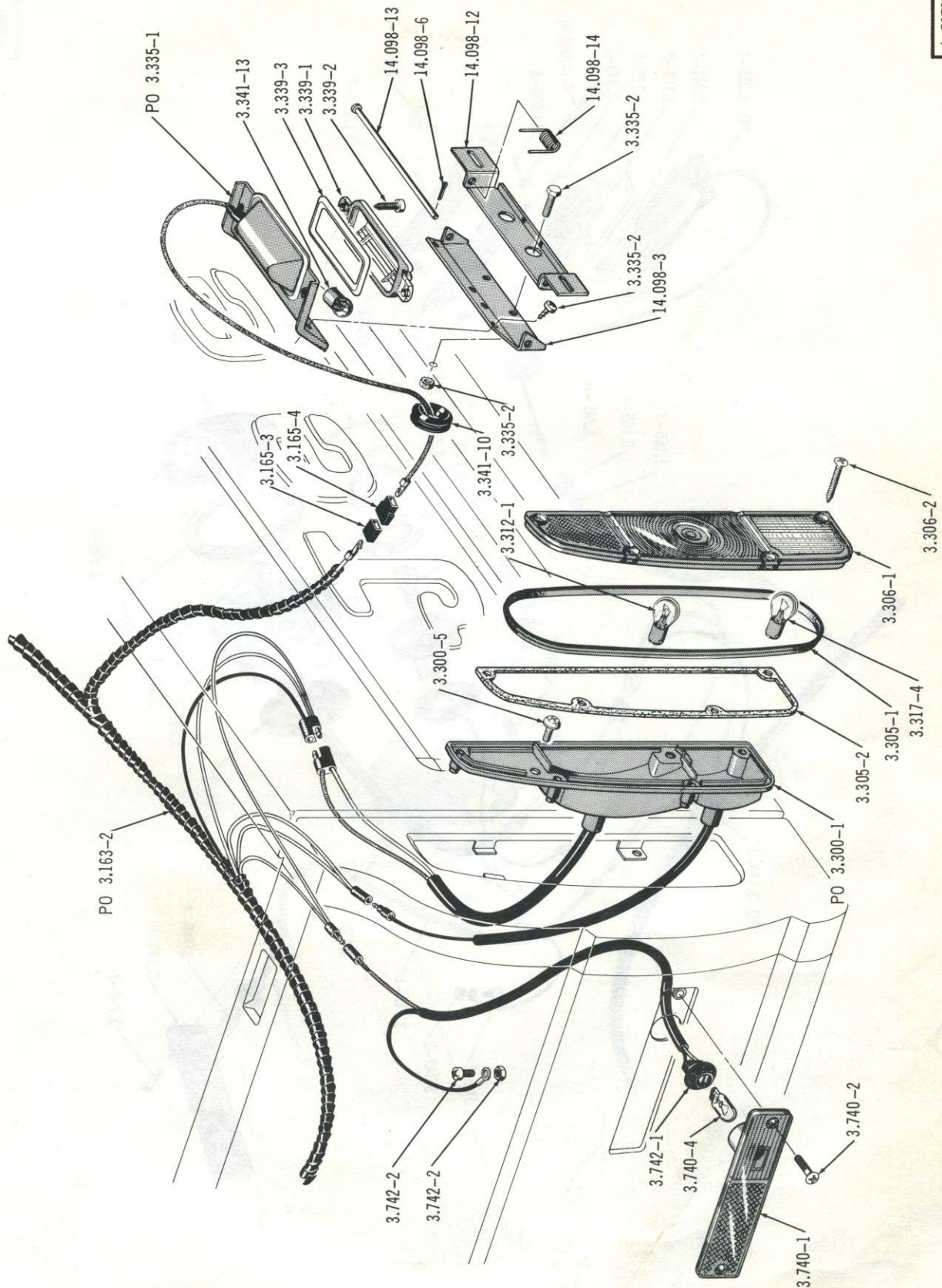


TAIL, STOP, DIRECTIONAL, BACKUP AND SIDE MARKER LAMPS ... 16-17-18



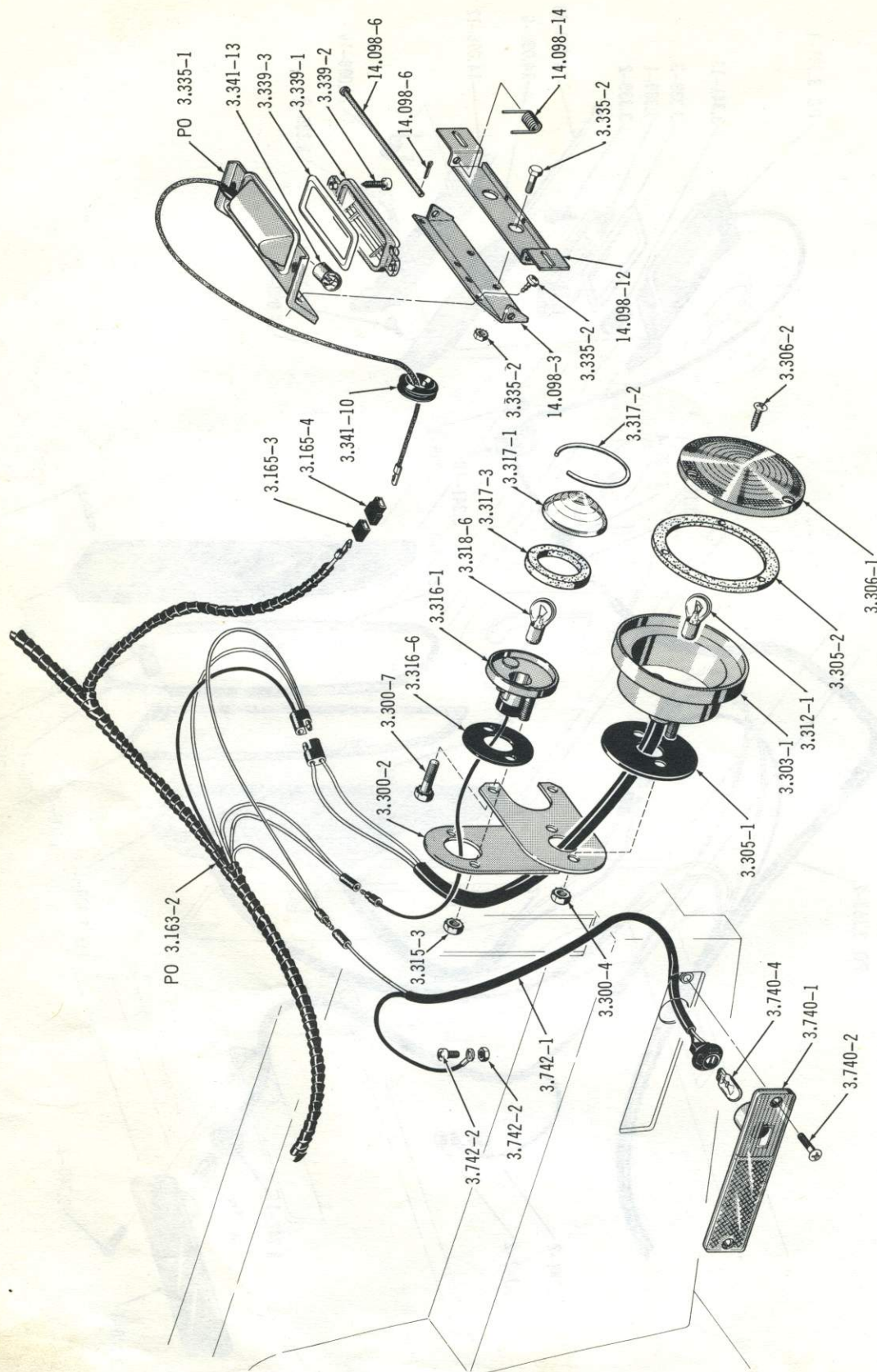
TAIL, STOP, DIRECTIONAL, BACKUP, SIDE MARKER AND LICENSE LAMPS ... 1976/ 80-90

J-5679

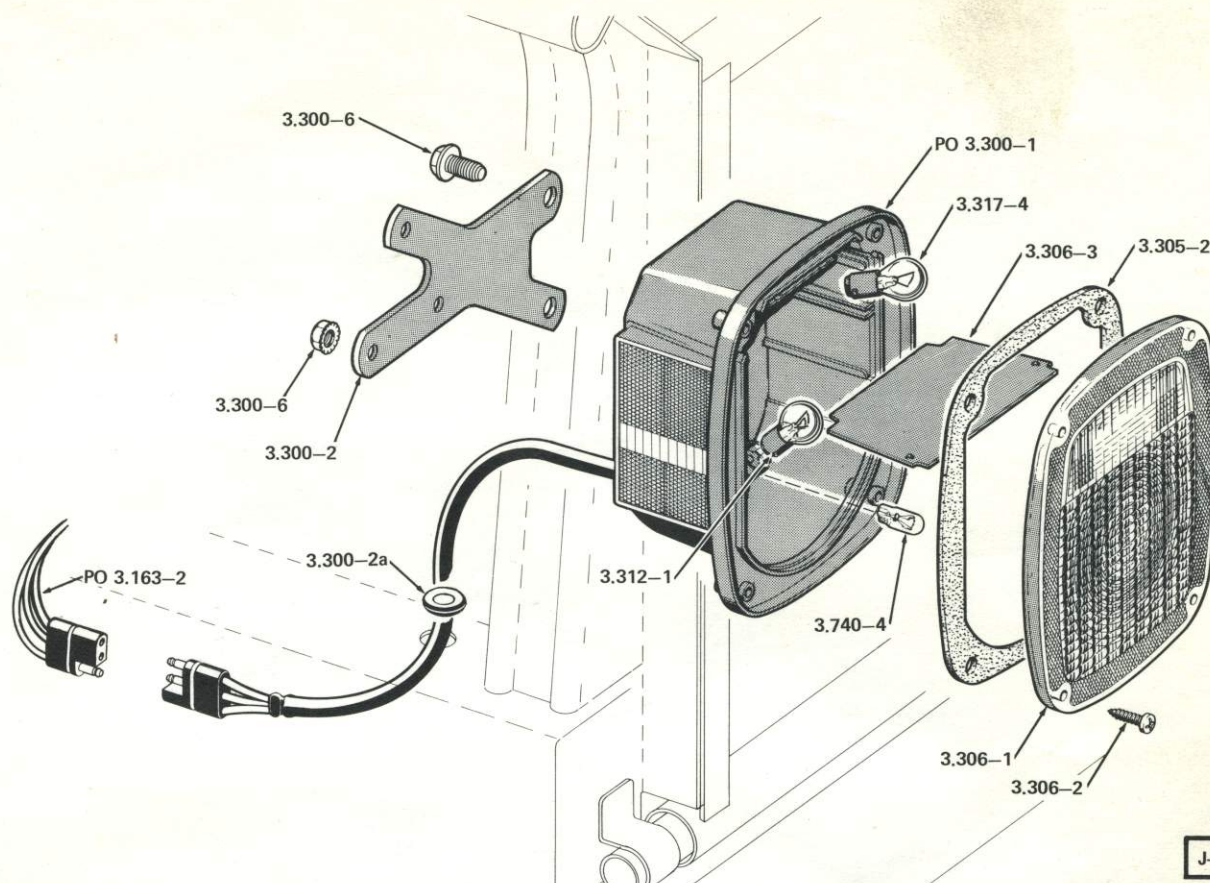


TAIL, STOP, DIRECTIONAL, BACKUP, SIDE MARKER AND LICENSE PLATE LAMPS . . . 20-40 (TOWNSIDE)

J-5961

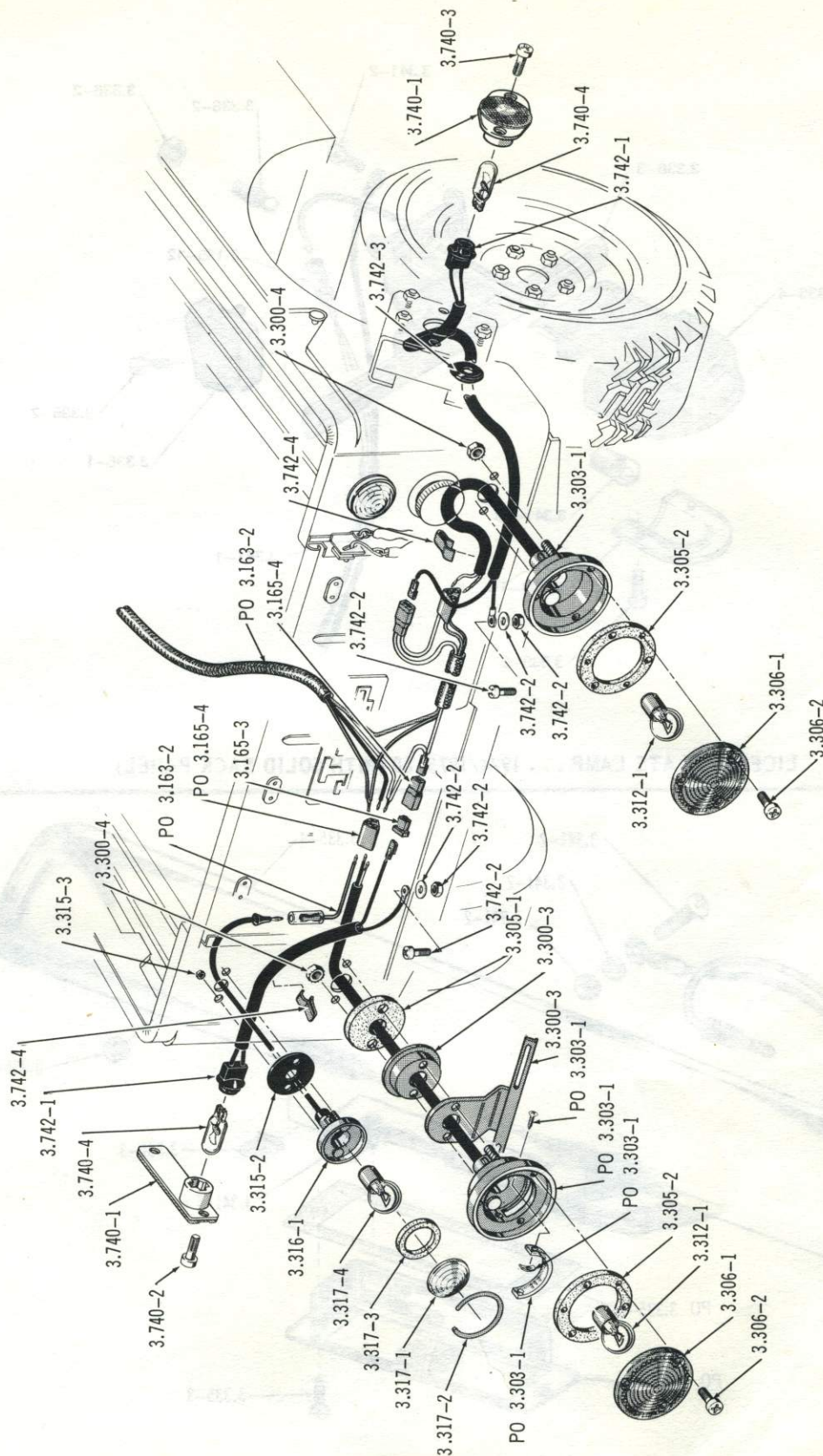


TAIL, STOP, DIRECTIONAL, BACKUP, SIDE MARKER
AND LICENSE PLATE LAMPS . . . 1974/1976 20 (THRIFTSIDE)

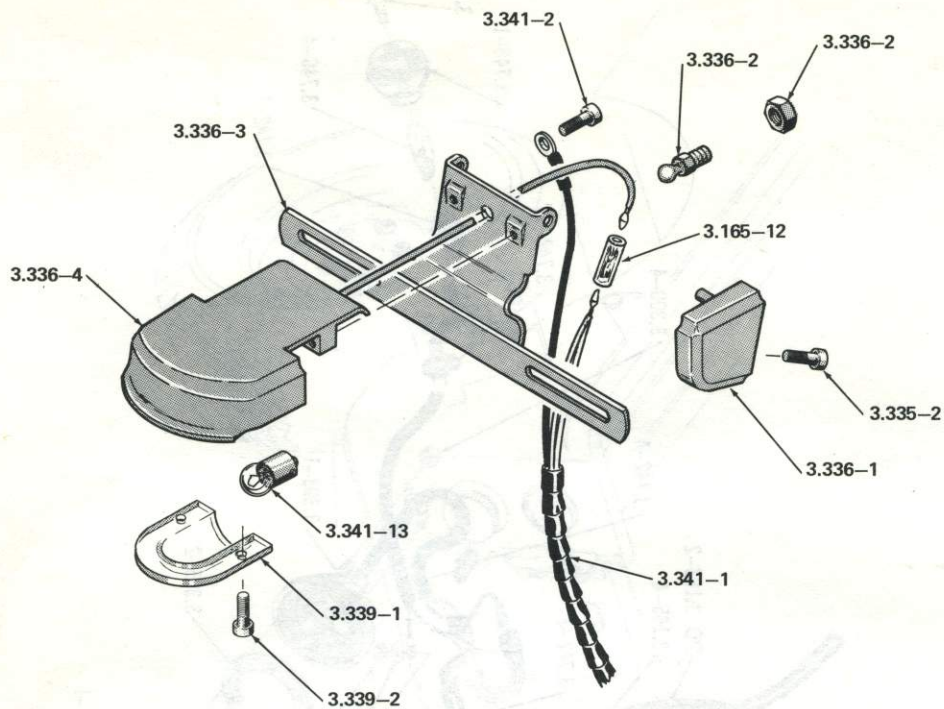


TAIL, STOP, DIRECTIONAL , BACKUP AND SIDE MARKER LAMPS . . . 1980 25 (THRIFTSIDE)

J-4278

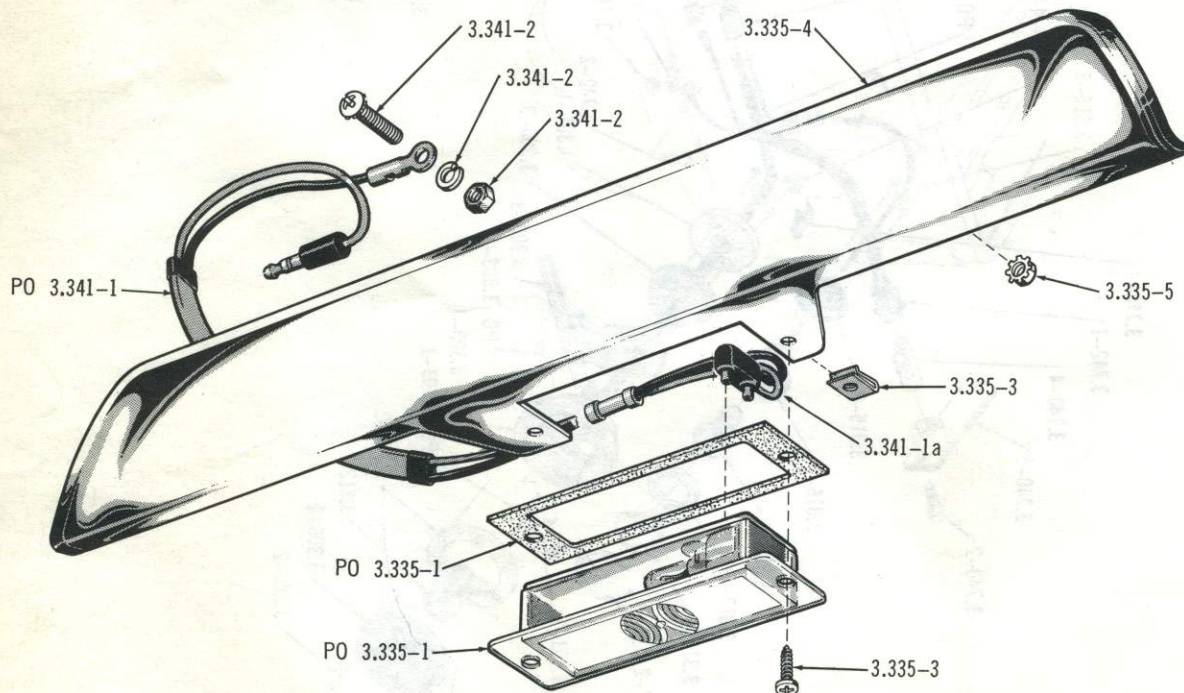


TAIL, STOP, DIRECTIONAL, BACKUP AND SIDE MARKER LAMPS . . . 1974/1975 80



LICENSE PLATE LAMP . . . 1974/1975 80 (WITH SOLID BACK PANEL)

J-4834



LICENSE LAMP . . . 10

J-5923

